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Comprehensive overview and recent advances in proteomics MS based methods for food allergens analysis

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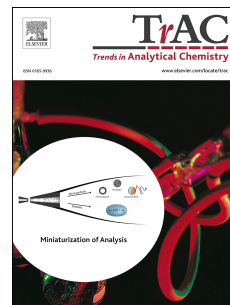
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15 **ABSTRACT**

16 Food allergies are a serious health concern with increasing worldwide prevalence. Food legislation
17 in place in several countries, requires detailed declaration of allergens in foods implying capability
18 of methodologies to reliably trace food allergens. However, detecting and quantifying food
19 allergens remains a challenge. Current common methods for food allergen analysis utilize
20 antibody-based assays although some drawbacks are encountered such as matrix/processing
21 effects and epitope masking especially when dealing with complex and processed foods.
22 Therefore, sensitive, reliable, robust, fast, reproducible, and standardized methods are necessary
23 for improved allergen analysis and reduce the risk of allergen contamination. In the last decade,
24 mass spectrometry (MS) techniques have been developed and applied with success to food
25 allergen detection. This review compares different aspects of food allergen quantification using
26 advanced MS techniques including multiple reaction monitoring. The latter provides low limits of
27 quantification for multiple allergens in complex food matrices, while being robust and
28 reproducible.

29

30 **Keywords:** food allergen, mass spectrometry, peptide markers, quantitative allergen detection,
31 incurred materials, analytical method validation

32

33 1. Introduction

34 Allergenic food proteins, also termed food allergens, represent a threat for the allergic population
35 due to the likelihood to trigger undesired reactions in sensitive individuals whenever introduced
36 through the diet [1]. Although these proteins are normally harmless, they can pose risk in
37 hypersensitive individuals due to their effects ranging from mild or even fatal reactions [2]. It has
38 been reported that the prevalence of food allergies is increasing worldwide affecting 4–8% of
39 children and 1–5% of adults estimated on large population studies [3].

40 According to the available data, approximately ninety percent of all food allergies are caused by
41 only eight food groups often referred to as “the Big 8” including egg, fish, milk, peanut, shellfish,
42 soy, tree, nuts, and wheat [2]. In addition, since each allergenic source contains more than one
43 allergenic protein it results that within the same allergenic food there might be several proteins
44 capable of inducing allergic reactions.

45 In order to protect allergic individuals from developing health problems, legislation mandating the
46 correct food labeling of allergenic ingredients contained into a food has been issued in different
47 countries across the globe. In particular in the European Union Directive 2006/142 prescribe the
48 labeling of 14 different allergenic foods [4]. More recently, disclosure of certain substances or
49 products capable of inducing allergies or intolerances has been strengthened for prepacked foods
50 by the EU regulation on food information to consumers and extended to non-prepacked foods
51 since December 2014 in the EU [5]. For further legislative details, we defer to a very recent
52 overview of the historical development of the European directives and regulations provided by
53 Popping and Diaz-Amigo in 2018 [6]. Worldwide, the regulation of food allergens labeling shows
54 regional differences according to local prevalence data and common dietary habits, an overview of
55 the mandatory labeling legislation worldwide is reported in Brockmeyer 2018 [7].

56 Even small amounts of allergens in the ppm range can trigger a reaction in allergic consumers. In
57 light of this, it is essential to label food products with respect to the allergen content. Currently,
58 avoidance of foods containing their trigger allergens is the only regime that can be followed by
59 people with food allergies. EU labelling law does not cover allergens that may be present from
60 cross-contact or cross-contamination for which voluntary precautionary allergen labelling is
61 applied but widely regarded as unsatisfactory [8].

62 It is therefore of paramount importance to have at disposal reliable and sensitive methods able to
63 detect at, a certain confidence level, any eventual presence of allergens contaminating foods.

64 Current methods typically utilized by food industries for allergen monitoring plans employ an
65 antibody-based recognition in the format of enzyme-linked immunosorbent assay (ELISA) or lateral
66 flow devices. Although this approach offer several advantages that contributed to the wide
67 commercialization of different kits for the detection of single allergens, they encounter also
68 several drawbacks that decrease the confidence in the results obtained. Among them, cross-
69 reactivity phenomena, the presence of interfering compounds in complex food matrices that could
70 lead to false positives or could hamper the final detection due to interaction of matrix
71 components with food allergens or antibodies [9,10,11]. In addition, food processing or sample
72 preparation can also generate false negatives consequent to allergen modification that might
73 mask the allergen itself from being recognized by the target antibody [12,13].

74 In view of the numerous drawbacks of the current established methods for allergen analysis and in
75 order to overcome such limitations, alternative non-immunological methods have been
76 investigated in the last decade with particular emphasis placed on mass spectrometric methods. In
77 particular, the coupling between mass spectrometry (MS) and liquid chromatographic separation
78 proved to be successful in food allergen identification/characterization, and more recently in
79 allergen quantification as well.

80 In this paper, we illustrate the latest advancement made in MS-based methodologies tailored to
81 the allergen detection with emphasis given to the forefront technology of mass analysers available
82 on the market applied to the multi-allergen screening in foods. At last, gaps that still need to be
83 addressed and future trends are tackled and discussed.

84 **2. Advances in proteomics methods for food allergen detection**

85 Mass spectrometry has been the technique of election in proteomic studies mainly aimed at
86 protein characterization rather than quantification, due to the difficulty to analyze the intact
87 protein itself and due to the limitation posed by the scarce sensitivity obtained for the ionization
88 of large macromolecule like proteins. Nonetheless, thanks to the performance offered by the
89 latest generation of mass analyzers, new efforts have been placed on the development of MS
90 methods able to deliver both qualitative and quantitative information about allergenic proteins in
91 food. In particular, the disclosure of this technology as potential high throughput screening tool to
92 quantify allergen traces, has prompted the need for multiplex detection methods, capable of
93 quantifying several allergenic ingredients in complex food matrices at the highest confidence level
94 and within a single chromatographic run. Dspite the need for expensive equipment and trained

95 personnel, the chance to provide multiplexing and unequivocal allergen identification accounts for
96 the overall strength of the MS based approaches compared to previously established methods.
97 Noteworthy, current knowledge in the allergen detection field suggests that the challenge to
98 design a unique protocol feasible for different food matrices potentially contaminated by several
99 allergens it still far to be accomplished. A more realistic objective would be to develop tailored
100 approaches based on matrix similarity, whether rich in carbohydrate (such as bread, cookies, etc)
101 or rich in fat (e.g. chocolate bar, chocolate dessert, etc).

102 As far as MS-based allergen detection is concerning two methodological options are to
103 date available; i) detection of the intact protein representative of the allergenic ingredient, that is
104 usually the most abundant in the proteomic profile, ii) detection of the target analytes namely
105 markers that are signature peptides, properly selected, resulting from the enzymatic digestion of
106 the whole allergenic ingredient (Figure 1). In both cases, the sampling is a crucial step to provide a
107 proper representativeness of the analysis, and for an accurate absolute quantification, the
108 protein/peptide content should refer to that of a suitable standard either the whole protein or a
109 derived peptide likely isotopically labelled. The availability and eventual costs of such standards,
110 together with their ionization efficiency are often the main drivers guiding the choice between the
111 two aforementioned approaches. More comments about this topic will be given in the following
112 sections.

113 Different coupling with various mass analysers are to date available such as ESI-qTOF
114 (referred as qTOF in this review), ESI-IT (referred as IT in this review), or MALDI-TOF more
115 addressed to qualitative investigations and protein/peptide characterization [14,15,16].
116 Quantitative triple quadrupole and IT systems have the advantage of identification and
117 quantification through fragmentation settings in the MS collision cell [17].

118 The application of MS for allergen identification is, however, not commonly applied for routine
119 analysis, as discussed in detail later [18,19,20,21].

120 The main advantages offered by MS analysis are to be high-throughput and multiplexing.
121 Nevertheless, the analysis of proteins requires a set of methodological steps that includes
122 enzymatic digestion of proteins to generate proteotypic peptides followed by HPLC separation and
123 MS analysis (**Figure 1**). Sometimes some chemical modifications like post-translational
124 modifications (PTMs) occurring on a protein moiety as a consequence of the heat treatment
125 applied, can induce a change in the secondary and tertiary structure of an allergen sometimes

126 compromising ELISA result that can depend on the 3-D structure of allergens [18,22]. By contrast,
127 MS is structurally independent whereas is based on the amino acid sequence of the protein and
128 the generated peptides. Moreover, being MS robust and stable it can be easily automated and
129 standardized compared with other methods also offering competitive sensitivities [23,24,25].

130 **2.1. Detection of intact food allergens**

131 In the direct quantification of intact proteins, according to a “top-down” approach, the signal of a
132 multi-charged analyte is compared with that of an internal or external intact standard protein. The
133 major advantage in using a protein standard is that brought through the whole extraction
134 procedure any variability related to recovery, digestion efficiency and extraction yield can be
135 eliminated, assuming the process is identical for both the sample and the standard alike.

136 However, the quantitation of intact proteins in complex matrices, such as processed food is
137 extremely complicated. The sensitivity of “top-down” methods is limited by the high complexity of
138 the related spectra characterized by multiplex and often overlying charge states of the target
139 proteins which require high resolution MS instruments to resolve isotopologue distribution. Also
140 the accuracy of the quantitative information is strongly affected since the characteristic multi-
141 charge cluster can be influenced by the processing the food has undergone. Moreover, the use of
142 a specific intact protein standard is hampered by the commercial availability of “purified” proteins,
143 even more using isotopically labeled proteins for accurate and traceable quantification; indeed,
144 only few papers have been reported in the literature showing HPLC-MS methodology applied to
145 the detection and quantification of allergenic proteins by using isotopically labeled equivalents
146 [26]. Alternatively, label free methods based on HPLC-MS detection operating in selected ion
147 monitoring mode might be implemented for the detection of intact proteins although such
148 approach had objective sensitivity limitations when applied to highly processed foods. With this
149 aim, a few papers reported the use of MS systems for the identification and characterization of
150 intact proteins in food commodities especially when the investigation was tailored to the study of
151 modifications sites in heated proteins [27,28,29,30]. Among them, lactoglobulins were the highly
152 investigated proteins due to the good multi-protonated features shown by this class of proteins
153 generating a reproducible multi-charged ions envelope by electrospray ionization [18,31,32,33]. In
154 most recent studies potentials of High Resolution mass analysers might tackle some drawbacks
155 and provide in thorough information about the modification sites and more insights in the
156 structural elucidation [34,35].

2.2. Detection of peptides markers tracing for allergenic proteins

157

158 Due to the aforementioned limitations, the proteomics approach mostly used for allergen
159 detection also called “bottom-up” route (mainly as “shotgun” approach, see **Figure 1**) where
160 targets are specific peptides resulting from the enzymatic digestion of protein extracts. The use of
161 “bottom-up” methodologies for quantitative analysis is steadily increasing and has proved to
162 adapt well also for allergen quantitative analysis in complex food matrices.

163 Quantification at the peptide level can be classified in methods involving stable isotopes: tagging
164 by light (^{12}C) and heavy (^{13}C -labelled) tags and using isotopically labelled synthetic peptide to
165 achieve, respectively, relative or absolute quantification. Further details about the use of targeted
166 proteomic approach coupled with isotopically labelled internal standards also known as AQUA
167 peptides is out of the scope of the present paper.

168 More recently, a cost-effective label-free quantitative method based on signal intensity has also
169 been proposed and widely used as an alternative route for relative quantification excluding the
170 involvement of stable isotopes.

171 In **Figure 2**, is schematized the typical workflow underpinning the development of an analytical
172 method for allergen detection by bottom-up strategy. Five main steps were itemized starting from
173 the identification of candidate peptide markers (step 1), proceeding with the development of
174 HPLC-MS instrumental set-up (step 2), the optimization of the protein extraction/purification
175 conditions (step 3), as well as optimization of the enzymatic digestion conditions (step 4), up to
176 the single-laboratory validation of the analytical method (step 5). Noteworthy, in the bottom-up
177 approach the first step of marker peptides identification is one of the most important step in the
178 method development, since the robustness and sensitivity of the overall analytical method will
179 strictly depend on the reliability of the signature peptides (uniqueness, specificity, stability) tracing
180 for the target proteins. Different routes have been proposed to draw the list of candidate peptide
181 markers (A and B in **Figure 2**) both relying on the application of the selection criteria originally
182 devised through the MoniQA (Monitoring and Quality Assurance on the Total Food Supply) [36].
183 Route A in **Figure 2** was based on the preliminary in-silico selection of both target proteins and
184 peptides according to the specific criteria detailed in the scheme. The latter was accomplished by
185 advanced bioinformatics tools such as on-line databases for fasta sequences (Uniprot), searching
186 tools for sequences alignment (BLAST), as well as free software for target proteomic method
187 development, such as Skyline [37]. Most important, such in-silico prediction requires a systematic

188 in-vitro validation of the preliminary list in order to assess the efficient release of the predicted
189 proteotypic peptides from both the allergenic ingredients extracts and from the artificially
190 contaminated matrix under investigation (as either spiked or incurred matrix depending on the
191 aim of the study). This step is strongly recommended in order to assess the marker specificity,
192 excluding the presence of interfering peaks from the matrix, as well as discover potential
193 susceptibility of the peptides to food processing effects, both features that cannot be foreseen in-
194 silico. Alternatively, the identification of candidate peptide markers can also follow an evidence-
195 based approach depicted as route B in **Figure 2**. The selection grounds on a dedicated discovery
196 proteomic experiment consisting in untargeted MS/MS analysis (often performed by high
197 resolution MS) and software based protein/peptide identification both performed directly on
198 enzymatic digests of allergenic ingredients and artificially contaminated matrix extracts.
199 Noteworthy, such approach skips the preliminary in-silico prediction and invests more efforts on
200 the peptide validation on “real complex samples”, still applying the same selection criteria [38].

201 Once the specific marker peptides are identified, allergen detection and quantitation at the
202 peptide level can be achieved with specific pro and cons by several MS platforms, a
203 comprehensive overview of various methods will be provided in the next section. Noteworthy,
204 both chromatographic separation and MS instrumental set-up require a fine tuning of the
205 operational parameters in order to optimize the shape, width and in-time resolution of the
206 chromatographic peaks, as well as the ionization efficiency, the fragmentation yield and the
207 acquisition cycle time (in particular, if quantitative multi-allergen detection is devised). The
208 majority of published targeted methods opt for selected-reaction monitoring (SRM) acquisition
209 mode for the high sensitivity provided by fragmentation of the analyte (peptide precursor ion) into
210 specific ions [39]. These fragmentation events (transitions) are either in-silico predicted based on
211 the activation mechanism or identified experimentally in the previous step of the method
212 development.

213 Further crucial steps deal with the optimization of the protein extraction and purification
214 conditions and the digestion yields, all requiring accurate evaluation based on the individual target
215 protein properties (molecular weight, solubility, disulfide bridges, folding, and extent of
216 glycosylation and other post-translational modifications), matrix complexity (interference from co-
217 extracted species, processing effects) and the susceptibility to enzymatic hydrolysis [40].
218 Extraction conditions should be optimized based on both the highest recovery of total protein as
219 well as relative quantification of signature peptides under the selected MS conditions. As for in-

220 solution enzymatic digestion, ideally, the peptide markers should be fully released from the parent
221 protein and stable during the entire time of digestion. All additional knowledge gained at these
222 stages should underpin further revision of the previous candidate marker list.

223 Finally, a single-laboratory method validation is required to assure that the method is suitable for
224 its intended purpose and that the same method will perform equally in all laboratories. As far as
225 validation of MS methods for food allergens detection is concerning, there has been a need over
226 the years to harmonize analytical methods for food allergen analyses. The full validation of a multi
227 allergen method is currently hard to achieve in absence of proper reference materials, more
228 comments about this topic will be provided in the final paragraph.

229 **3. Evolution of MS based methods targeting allergens in food: from** 230 **single to multi-target analysis**

231 The advent of last generation hybrid Mass Spectrometers has pushed in the direction of
232 developing sensitive hyphenated methods, coupling separation techniques with advanced MS
233 detectors, for absolute quantification of allergens in complex food matrices. This opened to a new
234 concept of MS techniques henceforth also intended as rapid and high throughput analytical tool
235 for multi-target analysis of allergens in food commodities in one run.

236 Typically, this peptide-based allergen quantification strategy was based on multiple SRM
237 acquisition scheme that monitors characteristic duplets precursor/transitions of selected peptide
238 markers generated upon proteolytic digestion on triple quadrupole instruments. The most
239 common quantitative applications of SRM in proteomics rely on the principles of stable isotope
240 dilution (SID) methods, which can be now considered the “golden standard” for absolute
241 quantification [41,42].

242 In the very early beginning, selected ion monitoring (SIM) scheme also involving MS/MS spectra
243 corresponding to each precursor ion, has been used for food allergen monitoring in different food
244 commodities by using ESI-QqTOF-MS systems coupled with either UHPLC or micro-HPLC
245 separation. The early applications date back the early 2000 where a capillary HPLC system coupled
246 to QqTOF-MS was used for tracing peanuts or milk allergens in food products, assessing the
247 potentials offered by such technology for qualitative and quantitative analysis [18,22-
248 24,43,44,45,46]. The SIM method developed was based on the detection of precursor ion peptides
249 and the respective fragmentation patterns recorded in MS/MS spectra. Notwithstanding the

250 feasibility assessment of this approach to food allergen detection, constrains in terms of sensitivity
251 reached were highlighted.

252 With the advent of the last generation of triple quadrupole mass spectrometers providing
253 enhanced sensitivity, the routine quantitative analysis usually accomplished on small molecules
254 was transferred efficiently to the allergen field, by monitoring multiple transitions of the best
255 peptide markers identified for each allergenic category. In this regards the approach described by
256 Heick et al. in 2011 represents a milestone since a multi-allergen SRM method capable of tracing 7
257 allergenic ingredients in a single run was described [20]. Once suitable peptides and transitions
258 were properly selected, the method was applied to bread incurred with these 7 allergenic
259 ingredients to assess the quantitative capabilities and LODs ranging from 3 to 70 $\mu\text{g}_{\text{ingred}}/\text{g}$ were
260 obtained depending on the specific allergen. The same scheme was also used in another work for
261 delivering an in house validated LC-MS method for the accurate quantification of milk traces in
262 different food products based on selective determination of peptides specific for β -lactoglobulin,
263 α S2-casein, β -casein, and κ -casein [21]. In this paper, the quantification was attained by using
264 internal standard peptides containing isotopically labeled amino acids and LOD values as low as
265 0.2-0.5 $\mu\text{g}/\text{g}$, comparable to the limits obtained with ELISA kits. Despite this study represents the
266 most complete report for measuring milk protein concentrations in food, it fails to analyse milk
267 allergens in complex baked foods because the stable isotope-labelled milk peptides were spiked
268 into samples only after tryptic digestion of protein extracts. In this way, the effect of processing on
269 protein modifications were not evaluated. Later, Zhang et al. analysed traces of bovine α -
270 lactalbumin in vegetal infant formulas, they used extended peptide precursor derived from α -
271 lactalbumin as internal standard added into the sample prior to the tryptic digestion [25].
272 Similarly, the same authors achieved more recently β -casein allergen quantification also in baked
273 foodstuffs, by using a stable isotope-labelled internal standard designed to adjust the instability of
274 sample pre-treatment and ionisation caused by matrix effect [47]. Interestingly, a feasibility study
275 on the application of metrologically traceable MS-based reference procedures has been described
276 by Cryar et al. [48]. The approach employed a proteolytic digestion step of wine spiked with
277 lysozyme standard, followed by isotope dilution MS analysis. Results showed that the MS method
278 was feasible for absolute quantitative analysis proving to be suitable for the production of
279 allergens in food certified reference materials. Further investigations focused on single allergenic
280 ingredient detection in food matrix by SRM based approaches were reported in the last years and
281 some details were summarized in **Table 1** [49,50,51,52,53,54,55,56,57,58,59].

282 Complying with the specific need for high throughput methods, great efforts were devoted in the
283 last decade to the development of multiplexing approaches covering a wide variety of food
284 allergens, mainly the ingredients listed in official regulations. Several food allergens/matrices
285 combinations were taken into consideration from easier handling liquid matrices such as wine
286 [60,61,62], to more complex matrices such as meat [63,64], or even processed commodities
287 [65,66,67,68]. Very interesting sensitivity were achieved like reported in **Table 2**, however, the
288 lack of consensus in analytical performance definitions (e.g. limit of detection/quantification and
289 recovery), in spiking procedures and in reporting units prevents full comparability of the results
290 obtained by different laboratories and a case-by-case critical evaluation of the claimed
291 performance should be done to appreciate any advancement.

292 Due to the high complexity of certain food matrixes and certain food allergens, peptide detection
293 using lower-resolution instruments, such as triple quadrupole, can suffer from limited specificity
294 also in SRM mode. In this case, the recourse to triple-stage MS (MS^3)-based approaches with
295 selected secondary fragmentation monitored, was proposed by Brockmeyer and co-workers, to
296 enhance the detection sensitivity. [7]. The Authors proposed two different investigations sharing
297 the same multiple SRM cubed approach: the first tailored to crustaceans (shrimp and lobster)
298 contamination monitoring, that reached sensitive detection down to levels as low as 25 $\mu\text{g/g}$
299 (crustacean/food, 0.0025%) [69], and the second devised to detect five different nuts and peanuts
300 in different matrix materials (bread, chocolate, ice cream), even if not accounting for the effects of
301 food processing [70]. Other investigations were proposed mostly enhancing potentials of the
302 linear ion trap (LIT) MS for the multi-target analysis of nuts, wheat and fish allergens in diverse
303 food matrices [71,72,73,74,75,76]. As additional feature, some authors described also for LIT,
304 advantages and limitations of multi-target allergen analysis by using MS^3 acquisition mode [77]. A
305 method duly optimized for the simultaneous detection of soy, egg and milk allergens in a cookie
306 food matrix by microHPLC–ESI–SRM, was proposed in 2014 [78]. Thanks to the innovative
307 configuration and the versatility shown by the dual cell linear ion trap MS used, the most intense
308 and reliable peptide markers were first identified by untargeted survey experiment, and
309 subsequently employed to design an ad hoc multi-target SRM method for label-free quantitation.
310 Recently, the same Authors updated such investigation by ameliorating the analytical workflow,
311 i.e. streamlining the sample pre-treatment protocol, increasing the number of allergenic
312 ingredients monitored simultaneously, and assessing its sensitivity also on home-made incurred
313 cookies, the recipe for which was as close as possible to real foods [79].

314 An alternative to well established multiple-SRM approach provided by either triple quadrupole or
315 LIT or their hybrids configurations, was represented by high resolution MS (HR-MS) approaches.
316 Such route for the first time presented by Monaci et al. in 2011, proposed a single stage-
317 OrbitrapTM-mass spectrometer for the fast and high throughput screening of milk and/or egg
318 allergens in wine samples [80,81,82] and afterwards for the detection of peanut in nuts mixture
319 [83]. In general HR-MS offers many benefits over the classical tandem mass spectrometry
320 [84,85,86]. Among others, the advantage of collecting full MS spectra in HR provides greater
321 insights into the identity and chemical structure of a food component and provide a non-targeted
322 detection method, which allows, even retrospectively, the identification of numerous allergen
323 markers simultaneously without preliminary information required. In addition, the simultaneous
324 acquisition of both HR-MS full scan and HCD fragmentation at the highest resolving power and
325 mass accuracy in a single chromatographic run provides both confirmative and quantitative
326 analyses of multiple food allergens. By following such approach, challenging LODs can be obtained
327 thanks to the post acquisition accurate mass filtration of the selected peptide ions operated on
328 the total ion current traces, thus representing a valid alternative to the SRM based methods (see
329 **Tables 1-2**). A direct comparison between HR-MS and SRM based methods for a specific case study
330 (multiplex screening of egg and milk proteins in white wines) was proposed, assessing the
331 suitability of both approaches for quantification and screening purposes [87]. The HR-MS
332 approach lied on the simultaneous acquisition of Full-MS and all ion fragmentation MS/MS spectra
333 in a single chromatographic run, combining both confirmative and quantitative features. As
334 untargeted MS approach, each chromatographic run can be reconsidered for a retrospective
335 analysis, by applying post-run data processing without further waste of sample, solvents and time,
336 thus providing greater flexibility than the classical SRM method where a proper decision on target
337 peptides has to be taken in the very early beginning. However, in HR-MS based approach best
338 sensitivity was achieved by integration of precursor markers ions, whereas the MS/MS spectra,
339 acquired in all ion fragmentation (AIF) mode, provided only peptide structure confirmation. For
340 simultaneous quantitative and confirmative purposes requiring specific transitions, the sensitivity
341 shown by the SRM method was proved higher than that offered by the monostage OrbitrapTM
342 mass spectrometer operating in AIF mode [87], thanks to precursor ion isolation. A comprehensive
343 HR-MS approach was applied to unravel the peptide marker identification in tricky allergenic
344 ingredients, such as peanut and most tree-nuts, where proteome profiling is challenged by high
345 structural homology and isoforms occurrence. Allergen detection was performed in full-scan mode

346 at 100k resolution. The accurate mass of the marker peptides together with the expected
347 isotopologue pattern were identified from extracted ion chromatograms and used for detection
348 and quantification [15].

349 Significance of proper peptide markers selection on the resulting robustness and sensitivity of the
350 final analytical method was discussed thoroughly in this section. An in-deep analysis of the most
351 recent literature on the food allergen detection field, furtherly support such statement, since HR-
352 MS has become the preferred choice for the preliminary untargeted MS/MS analysis, software
353 based peptide identification and marker selection [88,89]. On his regards, particular attention was
354 paid to food processing affecting the reliability of peptide targets. First systematic studies were
355 undertaken to investigate the effects of thermal processing in terms of protein extractability and
356 peptide thermic stability of peptide targets for peanut [90] and walnut allergenic proteins [91], the
357 final goal being the identification of processing-stable targets, coupled with more efficient
358 extraction procedures for successfully quantifying such allergens in processed food matrices.

359 **4. Advances in High Resolution Mass Spectrometry applied to food** 360 **allergen detection**

361 Recent advanced in HR-MS platforms, such as the Q-Orbitrap [92] and Q-ToF [93] resulted in the
362 development of alternative MS/MS analysis modes. Among these, the Parallel Reaction
363 Monitoring (PRM) option available on a Q-Orbitrap equipment acquires a Full MS/MS
364 fragmentation spectrum for a specific parent ion, providing the simultaneous monitoring of all the
365 product ions at high accuracy and resolving power [94]. As main benefits, the PRM option boasts a
366 potentially higher specificity accounted by the high accuracy and resolving power in the
367 fragmentation pattern acquisition, a simplified assay development with no need of preliminary
368 transitions selection, a multiplexing capacity comparable to SRM approaches available on QqQ
369 platforms [95]. On the other hand, the sensitivity and duty cycle efficiency were reported not to
370 be comparable with triple quadrupole instruments [94]. An alternative targeted option for
371 quantitative proteomics available on the Q-Orbitrap is the targeted-selected ion monitoring
372 coupled with data dependent MS/MS acquisition (t-SIM/dd2). The t-SIM/dd2 mode provides
373 reliable peptide identification based on the accurate detection of the peptide precursor ion and
374 the relevant confirmative fragmentation pattern. As general statement, both the aforementioned
375 options require preliminary selection of markers and no retrospective analysis can be carried out.

376 The choice between them should be guided by the signal background, which is directly related to
377 the system complexity. PRM is fragmentation based so has inherently higher specificity, however
378 the overall "base" sensitivity is potentially lower as the intensity of the available precursor ions is
379 distributed across multiple transitions; still with highly complex matrix PRM works properly in
380 improving signal-to-noise ratio.

381 PRM and t-SIM/dd2 modes, together with the untargeted Full HR-MS approach were recently
382 applied to the multi-allergen detection in cookie matrices, and relevant performances compared
383 [96]. The three modes provided a slight difference in the sensitivities achieved and in all cases, the
384 t-SIM/dd2 turn out the best compromise among sensitivity, specificity and reliability, given the
385 dual information available about both the precursor ion and the MS/MS spectrum. Noteworthy,
386 the t-SIM/dd2 acquisitions resulted in best overall sensitivity by monitoring the precursor peptide
387 ions, whereas fragmentation spectra were considered only for confirmative purposes.

388 Finally, an alternative HR-MS/MS analysis mode is the data independent acquisition (DIA) available
389 on both Q-Orbitrap and Q-ToF platforms. Originally devised for comprehensive proteomic
390 characterization, DIA combines the sequential isolation of a large precursor window with full
391 MS/MS spectrum acquisition [97]. By post-acquisition processing (accurate mass extraction) the
392 data can be used for targeted analysis after proper selection of specific transitions for each marker
393 peptide. Differently from SRM, the instrumental set up is completely independent from specific
394 target ions; therefore, various precursors can be activated simultaneously in the same m/z
395 isolation window, resulting in a composite fragmentation spectrum which needs software based
396 deconvolution. The MacCoss lab, developer of the Skyline software proposed a variant of DIA for
397 improved spectral deconvolution that randomly combines five 4 m/z isolation windows and cover
398 400 m/z range per duty cycle [98]. The randomly permuted isolation windows result in a unique
399 combination of peptide ions analyzed during each duty cycle, which reduces signal interferences
400 and facilitates unambiguous spectra deconvolution. Peptides sequences can be either identified by
401 database search or detected by targeted extraction. The so-called SWATH (Sequential Windowed
402 Acquisition of all Theoretical fragmentation spectra) approach represents a natural evolution of
403 the same basic idea underneath the DIA acquisition, noteworthy relying on a wider isolation
404 windows (typically 2-25 m/z) [99]. The latter increase the complexity of the product ions spectra
405 and relevant deconvolution, too challenging for traditional sequence based search engines.
406 However, again extraction of product ion chromatograms similar to SRM or computational
407 deconvolution by specific developed approaches are both feasible options [99].

408 The concept of DIA presents appealing advantages for quantitative proteomics mainly for its
409 untargeted MS/MS nature. Indeed, the resulting data set would be always available for
410 retrospective analysis, maintaining, at least partially, the specific correlation about the parent
411 peptide ion. This feature overcomes the objective limitation that constrained the sensitivity and
412 specificity achievable with the aforementioned AIF approach. Nevertheless, in DIA the wider is the
413 isolation window set, the higher will be the loss of information about the precursor and
414 consequent complexity in the reassignment of product ions. The high mass resolution and
415 accuracy of MS/MS spectrum together with LC elution profiles result in specificity comparable to
416 SRM [99].

417 To the best of our knowledge, DIA was not applied so far to the quantitative detection of allergen
418 contamination in complex food matrixes, however two investigations were reported which benefit
419 from the untargeted quantitative information provided by this analysis mode for the
420 comprehensive profiling of allergen composition in relevant food ingredient, namely peanut [89]
421 and wheat gluten [100].

422 **5. Towards validation of multi-allergen MS methods**

423 After the proper development of the MS-based method, a final validation of the workflow in order
424 to assess the robustness of the method among different laboratories is strongly recommended.
425 The validation process includes a number of steps to demonstrate that the developed method
426 complies with the established performance criteria set in the guidelines issued by different
427 international standardization bodies (like IUPAC, ISO, AOAC International).

428 As far as validation of MS methods for food allergens detection is concerning, there has been a
429 need over the years to harmonize analytical methods for food allergen analyses. This was an
430 objective of international Associations like MoniQA and the objective of other European funded
431 Projects (e.g. iFAAM) [40] and represents the main objective of the recently funded EFSA project
432 at European level.

433 Lately, in 2016 the AOAC STAKEHOLDER PANEL on Food Analytical methods (SPSFAM) drew
434 guidelines on setting Standard Method Performance Requirements for detection and quantitation
435 of selected food allergens to guide method developers in the validation of MS based
436 methodologies for food allergen analysis [101]. Although some criteria have been established
437 setting performance requirements based on key parameters such as the analytical range, limit of

438 detection, limit of quantification, recovery and precision, other aspects are still open issues and
439 need to be better tackled. As already mentioned the full validation of a multi allergen method is
440 currently hard to achieve in absence of proper reference materials. Only few options are available
441 on the market for specific allergenic ingredients and incurred matrices, supplied with proper
442 characterization of total protein content, allergen profiling, homogeneity and stability tests.
443 Among these, it deserves to be mentioned the MoniQA milk allergen reference materials (positive
444 and negative controls and two incurred cookie matrices), NIST spray-dried whole egg reference
445 material, FAPAS cake mix reference materials including egg, gluten and milk, just to cite a few. In
446 absence of these, a preliminary characterization of the raw materials at least in terms of total
447 protein content and homogeneity should be carried out, unless such information were made
448 already available from the provider, for confident inclusion in validation studies. Noteworthy,
449 great efforts have been devoted in the last years to the development and commercialization of
450 more reference allergenic ingredients, reference-incurred matrices, and quality control materials
451 for allergen detection to be included in the development MS methods.

452 According to the published papers, a factor that needs to be taken into account is the reporting
453 units used along the study (either whole ingredient or its protein content), because the non-
454 uniformity of such information does not allow comparability among the different methods
455 developed. Regulatory bodies define the food allergens as whole food commodity, excluding the
456 direct association to a specific protein and referring to the total allergenic commodity in the total
457 food matrix. However, risk assessment methods focus on protein components, requiring input
458 data on allergen levels expressed in milligrams of total protein. The direct correlation to the
459 concentration levels in foods would facilitate in addition to assess if the sensitivities achieved by
460 methods under development could detect and quantify allergens down to clinically relevant
461 reference doses for the established serving size.

462 Among the major parameters to be accurately discussed in any new method evaluation is the food
463 matrix under investigation and the protocols used for the preparation of artificially contaminated
464 food matrices. Despite the widespread employment of foods spiked or fortified with the allergenic
465 ingredient, only a few report the performance characteristics assessed in "incurred". This last
466 approach, if on one-hand leads to a lower sensitivity, on the other hand appears to be more
467 realistic in the perspective application to a food accidentally contaminated with the allergenic
468 ingredient before entering the production line.

469 In **Table 3** a selection of the most recent papers on the field was provided sharing the common
470 effort to develop and validate (at least partially) multi-allergen analytical methods onto incurred
471 food matrices. Interestingly, some of these also included in the recipe, reference materials for
472 some of the allergenic ingredients (e.g. whole egg (NIST RM 8445), non-fat dry milk (NIST SRM
473 1549), etc) [54,68,102,103]. For absolute quantification, the common approach requires resorting
474 to SID for the construction matrix-matched calibration curves. These labelled peptides are
475 identical in physicochemical structure, chromatographic performance, and ionization efficiency to
476 the corresponding light peptide mitigating the effect of instrumental fluctuation and signal
477 suppression caused by matrix components. However, the approach poses new challenges, once
478 applied to incurred food matrices because demands the elaboration of proper conversion factors,
479 which translate the absolute peptide amount, extrapolated from stable isotope dilution curves,
480 into milligrams of total protein of the allergenic ingredient under investigation. The work proposed
481 by Parker et al. in 2015 [66] represented the first attempt to elaborate such conversion factor,
482 afterwards recalled in 2017 by Boo et al. [103] and in 2018 by Sayers et al. [104], all based on the
483 main assumption that the selected marker peptide is totally released by the parent protein (molar
484 equivalence between peptide and protein concentration).

485 Noteworthy, the paper authored by Sayers et al in 2018 [104] proposed a microfluidic-SRM
486 approach based on novel ceramic based microflow devices, as valid alternative to conventional
487 chromatographic separation. This promising technology provided enhanced sensitivity for the
488 specific application grounding on the increased ionization efficiency at low levels, reduced
489 susceptibility to matrix interference and increased peptide stability over a wider dynamic range.

490 In their last work, Planque et al. extended the previous investigation [68] with inclusion of up to 10
491 allergens into incurred matrices [102]. The final goal was to devise a sample preparation protocol
492 feasible in one working day, with the prospective to make it suitable for routine analysis.
493 Interesting sensitivity were achieved with 90.7% of the coefficients of regression higher than 0.97
494 and only 11.6% of the relative standard deviations higher than 20%. The Authors suggested that
495 the method precision could be improved by inclusion of labeled internal standard.

496 More recently, we accomplished the first in-house validation of an HR Orbitrap™-based MS
497 method for the multiple detection of five allergenic ingredients in incurred cookies [96]. Different
498 acquisition schemes were independently optimized and compared in terms of sensitivity.
499 Targeted-selected ion monitoring with data-dependent fragmentation turned out the best choice

500 as good compromise between sensitivity and accuracy, accomplishing the detection of 17
501 peptides, belonging to five allergens in the same run with relevant HR-MS/MS spectra acquisition.
502 Systematic evaluation of matrix and processing effects was featured as well as a preliminary in-
503 house validation of the HR-MS method assessing trueness (recovery), precision, and sensitivity.

504 Notwithstanding, the undeniable advances provided by the selected investigations in Table 3,
505 compared to the previous existing literature, some criticisms still need to be tackled, mainly
506 concerning the results comparability about different methods. Firstly, the different ingredients
507 selected for the incurred matrix preparation will inevitably affect the detection sensitivity (e.g.
508 defatted peanut vs peanut butter vs peanut flour), but more importantly a consensus about the
509 definition of LOD and LOQ values is highly desirable to advance in results comparability towards
510 the full validation of multi-allergen MS methods. In order to have more trustful estimation of LODs
511 and LOQs that can be comparable among the different laboratories and unaffected by the
512 instrumental noise, the authors do encourage the analytical community to calculate LODs and
513 LOQs by considering the variability over the all calibration range investigated or the variability of
514 ten independent samples at the lowest concentration level, to avoid over-optimistic conclusions.
515 Thereby is authors opinion that the calculation made from the following approach would be the
516 most preferred and reliable for such determination: $LOD = 3SD/slope$, $LOQ = 10SD/slope$, where
517 the SD should be either (i) the standard deviation of the intercept, or (ii) the residual standard
518 deviation of the linear regression, or (iii) the standard deviation of 10 independent samples
519 fortified at the lowest acceptable concentration.

520

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524 cofinanziato dal PO Regione Puglia FESR 2000-2006. Risorse liberate – Obiettivo Convergenza “Reti
525 di Laboratori Pubblici di Ricerca”.

526

527 **CONFLICT OF INTERESTS**

528 The authors declare that have no conflict of interest.

529

530 **ABBREVIATION LIST**

- 531 AIF, all ion fragmentation
- 532 AOAC, Association of Analytical Communities
- 533 BLAST, basic local alignment search tool
- 534 DIA, data independent acquisition
- 535 EFSA, European Food Safety Agency
- 536 ELISA, enzyme-linked immunosorbent assay
- 537 ESI, electrospray ionization
- 538 HCD, higher energy collisional dissociation
- 539 HPLC, high performance liquid chromatography
- 540 HR, high resolution
- 541 IT, ion trap
- 542 ISO, International Organization for Standardization
- 543 IUPAC, International Union of Pure and Applied Chemistry
- 544 LIT, linear ion trap
- 545 LOD, limit of detection
- 546 LOQ, limit of quantification
- 547 MALDI, matrix assisted laser desorption ionization
- 548 MS, mass spectrometry
- 549 PRM, parallel reaction monitoring
- 550 PTM, post-translational modification
- 551 qTOF, quadrupole time of flight
- 552 QqQ, triple quadrupole
- 553 SID, stable isotope dilution
- 554 SIM, selected ion monitoring
- 555 SRM, selected-reaction monitoring

- 556 SWATH, sequential windowed acquisition of all theoretical fragmentation spectra
- 557 t-SIM/dd2, targeted selected ion monitoring with data dependent MS/MS acquisition
- 558 UHPLC, ultra-high performance liquid chromatography
- 559
- 560

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561 **FIGURES AND TABLES CAPTIONS**

562 **Figure 1.** Summary of the different MS-based analytical approaches available for food allergen
563 identification, characterization, and quantitative detection.

564 **Figure 2.** Scheme of the typical workflow underpinning the development of an analytical method for
565 allergen detection by bottom-up strategy.

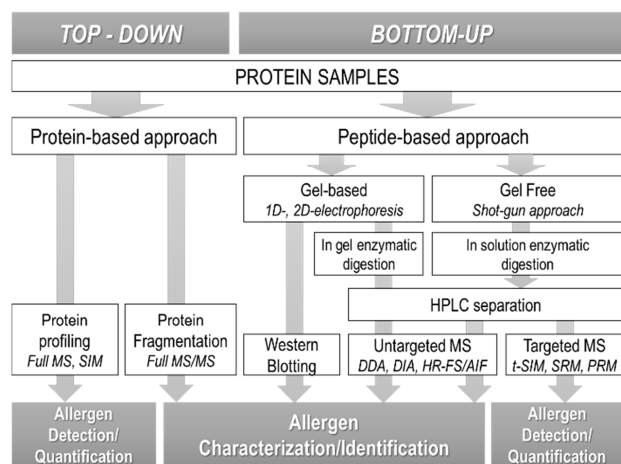
566 **Table 1.** Overview of the LC-MS methods devised for single allergen detection in food products.

567 **Table 2.** Overview of the LC-MS methods devised for multiple allergen detection in food products.

568 **Table 3.** Detailed description of the most recent analytical methods for food allergen detection developed
569 and validated with incurred food matrices (abbreviations: RT, room temperature; TBS, Tris-buffered saline;
570 DTT, dithiothreitol; ON, overnight; SDS, sodium dodecyl sulfate).

571

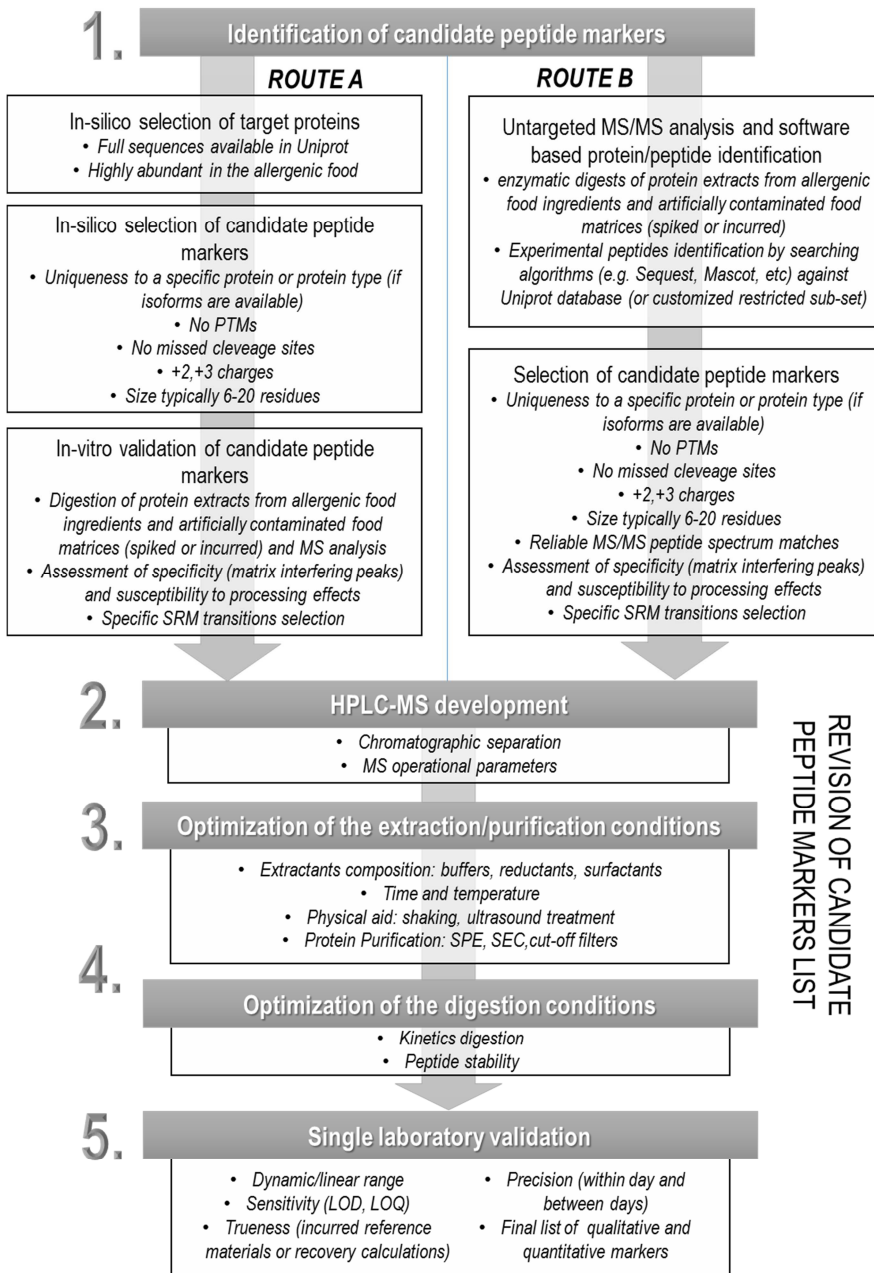
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572 **FIGURES AND TABLES**573 **Figure 1**

574

575

576

577 **Figure 2**

578

579

<p>Pilolli et al. 2018 [96] Micro-HPLC-hybrid quadrupole/Orbitrap™ (t-SIM/dd2)</p>	<ul style="list-style-type: none"> - Skimmed milk powder, - Egg powder, - Pre-cooked soy flour Hazelnut, - Peanut 	<ul style="list-style-type: none"> - Cookies 	<ul style="list-style-type: none"> - 30 min buffer extraction (20 mM Tris-HCl pH8.2): ultrasound assisted alternate (probe-sonicator), vortexed every 10 min; - SEC purification - Protein reduction, alkylation and tryptic digestion ON 	<p>Label-free</p>	<ul style="list-style-type: none"> - Recovery; - Linearity; - Sensitivity (LOD/LOQ from the calibration curve $3s/\text{slope}$, $10s/\text{slope}$ respectively, s= standard error of the intercept); - RT variability; - Precursor ion accuracy <3ppm; - Precision (intra-day and inter-day); - Matrix/processing effects.
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HIGHLIGHTS

- The review compares different aspects of food allergen quantification by MS methods
- Analytical performances of MS methods for allergen detection are detailed
- Advances in High Resolution MS methods for allergen analysis are provided
- The review illustrates efforts towards validation of a multi allergen MS method

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