

Accepted Manuscript

Selection of an autochthonous yeast starter culture for industrial production of Primitivo “Gioia del Colle” PDO/DOC in Apulia (Southern Italy)

M. Tufariello, G. Maiorano, P. Rampino, G. Spano, F. Grieco, C. Perrotta, V. Capozzi, F. Grieco



PII: S0023-6438(18)30799-0

DOI: [10.1016/j.lwt.2018.09.067](https://doi.org/10.1016/j.lwt.2018.09.067)

Reference: YFSTL 7447

To appear in: *LWT - Food Science and Technology*

Received Date: 4 June 2018

Revised Date: 3 August 2018

Accepted Date: 25 September 2018

Please cite this article as: Tufariello, M., Maiorano, G., Rampino, P., Spano, G., Grieco, F., Perrotta, C., Capozzi, V., Grieco, F., Selection of an autochthonous yeast starter culture for industrial production of Primitivo “Gioia del Colle” PDO/DOC in Apulia (Southern Italy), *LWT - Food Science and Technology* (2018), doi: <https://doi.org/10.1016/j.lwt.2018.09.067>.

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

1 **Selection of an autochthonous yeast starter culture for industrial production of Primitivo**
2 **“Gioia del Colle” PDO/DOC in Apulia (Southern Italy)**

3
4 **Tufariello M. ¹, Maiorano G. ¹, Rampino P. ^{2,*}, Spano G. ³, Grieco F. ⁴, Perrotta C. ²,**
5 **Capozzi V. ³, Grieco F. ^{1,*}**

6
7 ¹ CNR – Institute of Sciences of Food Production (ISPA), via Prov.le, Lecce-Monteroni, - 73100
8 Lecce, Italy

9 ² Department of Biological and Environmental Sciences and Technologies, University of Salento,
10 Lecce, Italy

11 ³ Department of the Sciences of Agriculture, Food and Environment, University of Foggia, Foggia,
12 Italy

13 ⁴ CNR – Institute of Sciences of Food Production (ISPA), via Amendola 165/O - 70126 Bari, Italy

14
15 *Corresponding authors

16 Francesco Grieco, National Research Council - Institute of Sciences of Food Production (ISPA), via
17 Prov.le Lecce-Monteroni, 165 - 73100 Lecce, Italy. Phone: +390832422612; Fax: +390832422620;
18 Email: francesco.grieco@ispa.cnr.it

19 Patrizia Rampino, Department of Biological and Environmental Sciences and Technologies,
20 University of Salento, Lecce, Italy, via Prov.le Lecce-Monteroni, 165 - 73100 Lecce, Italy. Phone:
21 +390832298857; Fax: +39083229885; Email: patrizia.rampino@unisalento.it

23 **ABSTRACT**

24 The aim of the present study was to isolate and characterize yeast strains as good candidates for
25 driving the industrial fermentation process, from natural must fermentations of “Primitivo” grape
26 cultivar, grown in the PDO/DOC “Gioia del Colle” (Apulia, Southern Italy),. The selection protocol
27 was based on parameters such as low production of acetic acid and hydrogen sulphide, complete
28 sugar consumption during fermentation, significant production of some classes of volatile
29 molecules responsible for wine aroma. Three *Saccharomyces cerevisiae* strains, named
30 ITEM14088, ITEM14090 and ITEM14093, successfully dominated the fermentation process and
31 contributed to increase organoleptic quality of the produced wines. The best performing strain,
32 namely ITEM14093, was used as fermentation starter for three different industrial vinifications. The
33 wines obtained were characterized by high levels of esters, associated to fruity nuances, as well as
34 of alcohols responsible for vinous, sweet and floral notes. Furthermore, from a sensory point of
35 view, all wines were positively judged, being characterized by frankness, gustatory persistence and
36 intensity, good balance and body wine.

37

38 **Keywords:** Primitivo grape; alcoholic fermentation; *Saccharomyces cerevisiae*; oenological
39 selection; yeast starter.

40

41

42 **1. Introduction**

43

44 Apulia (Southern Italy) is the second Italian area for wine production (ISMEA, 2017). The Apulian
45 wines detain several peculiarities because of pedologic features of the production area, climatic
46 conditions of this region and the specific adopted technologies, all contributing to the definition of a
47 unique “terroir”. The International Organization of Vine and Wine established in 2010 that “terroir”
48 pertains to “an area in which collective knowledge of the interactions between the identifiable
49 physical and biological environment and applied viticulture and oenological practices develops,
50 providing distinctive characteristics for the products originating from this area” (Capozzi & Spano,
51 2011; Capozzi, Russo & Spano, 2012). Several investigations have underlined the pivotal role of
52 the microbiota associated with the “terroir” in which a particular grape cultivar is grown, able to
53 give unique organoleptic properties to the produced wine (Di Maio et al., 2012). The “microbial
54 terroir” associated to the grape/wine background has been recently studied and the obtained
55 findings highlighted the close connection among microbial consortium, climate and production area
56 (Bokulich, Thorngated, Richardstone, & Mills, 2014; Bokulich et al., 2016). A rising number of
57 scientific surveys strongly focused on microbial biodiversity associated with spontaneous grape
58 must fermentation, with the aim to identify autochthonous strains, characterized by optimal
59 physiological and technological properties, to be used as fermentation starters in industrial
60 production (Cappello, Stefani, Grieco, Logrieco & Zapparoli, 2008; Capozzi et al., 2010; Capozzi,
61 Garofalo, Chiriatti, Grieco & Spano, 2015; Grieco et al., 2011; Tristezza et al., 2012, 2013, 2014;
62 Garofalo et al., 2015).

63 As already reported, the diversity of indigenous yeast strains allows the production of wines
64 denoted by high quality and peculiar flavour (Pérez-Coello, Briones Pérez, Ubeda Iranzo & Martin
65 Alvarez, 1999; Romano, Fiore, Paraggio, Caruso & Capece, 2003; Tristezza et al., 2014; Capozzi,
66 Garofalo, Chiriatti, Grieco & Spano, 2015). In contrast, the massive employment of commercial

67 starters could affect the unique properties that differentiate typical regional wines (Cappello, Bleve,
68 Grieco, Dellaglio & Zacheo, 2004).

69 Primitivo is one of the most important vines grown in Southern Italy and, particularly, in the Apulia
70 Region. Primitivo grapes produce wines with high alcohol levels and a ruby-purple colour denoted
71 by the Protected Designation of Origin (PDO/DOC) in two different areas in Apulia, Manduria and
72 Gioia del Colle (Southern Italy; Antonacci, 2004). Even though, the Gioia del Colle - Primitivo
73 PDO/DOC wine consumer's appreciation has been recently increasing worldwide, scarce
74 knowledge is available on the chemical and sensory characteristics of Primitivo wines and none
75 studies give information on the yeast population associated to this area. (Baiano, Terracone,
76 Gambacorta, & La Notte, 2009; Trani, Verrastro, Punzi, Faccia & Gambacorta, 2016).

77 During a previous study, a population consisting of one thousand different isolates of *S. cerevisiae*
78 was isolated, during the last step of the spontaneous alcoholic fermentation of Primitivo grape
79 (collected in district of Gioia del Colle; Grieco et al., 2011) and subjected to oenological selection
80 procedure (Tristezza et al., 2012). The genetic analysis of the rDNA region of 104 low H₂S-
81 producers isolates confirmed that they all belonged to the species *S. cerevisiae* and it allowed the
82 identification of 15 different strains, that were deposited in the International ISPA Collection
83 (<http://server.ispa.cnr.it/ITEM/Collection/>).

84 The present investigation describes the genetic diversity of wild *Saccharomyces cerevisiae* strains
85 in spontaneous fermentations of a Primitivo wine produced with grapes collected in the Gioia del
86 Colle - Primitivo PDO/DOC area. A selection approach able to identify autochthonous yeast strains
87 and providing significant oenological properties was performed and the selected strains tested in
88 pilot- and industrial-scale vinification. To our knowledge, this study is the first investigation on the
89 *S. cerevisiae* populations associated to the above PDO/DOC area grapes and of the employment of
90 autochthonous starter cultures for the industrial production of this typical wine.

91

92

93 **2. Materials and methods**

94

95 *2.1. Yeast strains genetic analysis*

96 Yeast populations were sampled at the end of alcoholic fermentation. Yeast total genomic DNA
97 was extracted according to Benedictis et al. (2011) and isolates were genetically distinguished at
98 strain level by inter-delta typing (Tristezza, Gerardi, Logrieco & Grieco, 2009).

99

100 *2.2. Lab-scale fermentations*

101 Selected yeasts fermentation performances were evaluated by micro-fermentation trials. The must
102 (sugars 215 g/L, pH 3.25, assimilable nitrogen 142.6 g/L) was centrifuged and sterilized by
103 filtration (through 0.22 μm \emptyset membrane), then potassium metabisulphite (100 mg/L) was added.
104 One liter of must was inoculated with a yeast culture (up to a concentration of 10^6 CFU/mL) grown
105 in the same must. The lab-scale fermentations were carried in triplicate out at 20 °C. Samples were
106 daily subjected to gravimetric analysis in order to record CO₂ production until the weight remained
107 constant. A sample of fermented must (100 mL) was stored at -20 °C, the remaining was used for
108 instrumental analysis. During fermentation, the hydrogen sulphide production was evaluated as
109 described by Tufariello et al. (2014).

110

111 *2.3. Pilot-scale fermentations*

112 Pilot-scale fermentations were carried out in 100 L stainless steel vats. Primitivo must (3 L) was
113 inoculated with 1.5×10^6 CFU/mL of yeast and left for 6 hours at room temperature. After this
114 period, the yeast-must mixture was added to 90 kg of Primitivo must (sugars 202 g/L, pH 3.2,
115 assimilable nitrogen 167.2 g/L). The fermentation process was carried out at 25 °C and its kinetics
116 was followed daily by measuring the sugars consumption. At the end of alcoholic fermentation (0 –

117 1 °Babo), wine and residual lees were collected and yeast population was isolated for further
118 molecular analyses.

119

120 *2.4. Industrial-scale fermentations*

121 Yeast biomass productions were carried out by employing a Biostat C fermenter (Sartorius,
122 Germany) as previously described (Tristezza et al., 2012). The initial yeast inoculum (1.5×10^6
123 CFU/mL) was mixed with 300 L of Primitivo must and left for 6 hours at room temperature. Then,
124 the yeast-must mix was added to 15 tons of Primitivo must. The alcoholic fermentations were
125 carried out at 25 °C and their kinetics were monitored daily by measuring the concentration of
126 reducing sugars. At the end of alcoholic fermentation (0 °Babo), samples of wine and residual lees
127 were collected for further analyses. The industrial test was conducted on Primitivo wines from three
128 wineries located in the “Gioia del Colle” DOC area in Apulia Region (Southern Italy) specifically
129 located in Cassano delle Murge (denoted as GT and LZ) and Locorotondo (denoted as LR).

130

131 *2.5. Chemical analysis*

132 Wines and musts were centrifuged at 8000 rpm for 10 min and then were analyzed by Fourier
133 Transform Infrared Spectroscopy (FTIR), using the WineScan Flex (FOSS Analytical, DK).
134 Acetaldehyde, ethyl acetate, 2-methyl-1-propanol, higher alcohols (3-methyl- and 2-methyl-1-
135 butanol) and acetoin were determined by GC-FID system according to De Benedictis et al. (2011).
136 Separation of wines from solids was performed, and then wines were bottled and stored at 16-19
137 °C. Volatile aroma compounds were extracted in triplicate by solid phase extraction (SPE)
138 technique according to Tufariello, Capone & Siciliano (2012).

139

140 *2.6. Sensory analysis*

141 The sensory analysis was performed by a panel composed of 15 professional experts, chosen among
142 oenologists and producers involved in Primitivo wine production. The judges were asked to assign a
143 score for different parameters of the wines, such as frankness, gustatory-intensity, balance, acidity,
144 body, gustatory-persistence and aftertaste attributes, using a sensory analysis-tasting sheet with a
145 scale ranging from 0 (absence of perception) to 10 (maximum perception). The mean scores of
146 attributes were submitted to Quantitative Descriptive Analysis (QDA) according to Trani and
147 Coworkers (2016).

148

149 *2.7. Statistical analysis*

150 The results were expressed as mean values \pm standard deviations. Analysis of variance (ANOVA)
151 of the mean values obtained for the volatiles concentrations was performed, followed by Tukey's
152 post-hoc test when $P < 0.05$. In order to reveal any grouping of the wines based on the composition
153 of volatile compounds, as well as to identify the main components contained within each group, the
154 data were subjected to principal component analysis (PCA).

155

156

157 **3. Results and discussion**

158

159 *3.1. Oenological characterization of selected strains*

160 The oenological selection of indigenous wine yeast strains is fundamental for wine producers in
161 order to have starter cultures able either to control wine fermentations or to link wines to their
162 productive area. Even tough, the employment of autochthonous yeast starters for industrial-scale
163 wine production is, to date, scarcely adopted by local winemakers (Berbegal, Spano, Tristezza,
164 Grieco & Capozzi, 2017; Petrucci et al., 2017). Yeasts play a substantial role in the transformation
165 of grape must in wine (Howell, Cozzolino, Bartowsky, Fleet, & Henschke, 2006; Romano, Fiore,

166 Paraggio, Carusi & Capece, 2003) and the use of selected autochthonous strains was employed to
167 produce wines with peculiar aroma (Alves et al., 2015) or to enhance the aromatic properties of a
168 specific grape cultivar (Garofalo et al., 2015; Garofalo, Tristezza, Grieco, Spano, & Capozzi, 2016;
169 Vigentini et al., 2016; Ilieva, Veličkovska, Dimovska, Mirhosseini, & Spasov, 2017). Moreover,
170 selected autochthonous strains were also used to make a linkage between wines and the culture and
171 history of the production area (Capozzi, Garofalo, Chiriatti, Grieco & Spano, 2015).

172 Laboratory-scale fermentations with *S. cerevisiae* isolates, selected on the basis of biotype, revealed
173 a significant impact of these strains on oenological and technological properties that affect
174 fermentation process (Romano, 2005) and wine aroma (Swiegers & Pretorius, 2005; Tempère et al.,
175 2018). The evaluation of the fermentative performances of the isolates was based on the analysis of
176 some key parameters, such as acetic acid production (<0.6 g/L) (Fleet & Heard, 1993), total sugar
177 consumption (>4 g/L) (Pérez-Coello, Briones Pérez, Ubeda Iranzo & Martin Alvarez, 1999) and the
178 absence of H_2S production during fermentation. All the strains analysed produced wines
179 characterized by a high value of fermentation purity (FP) index (Table 1) and low values of acetic
180 acid (< 0.6 g/L) reported as volatile acidity (Table 2). Moreover, ten strains (14088-14090-14091-
181 14093-14094-14095-14096-14098-14099, 14102) were unable to produce H_2S during fermentation
182 process and only three of them (14091, 14094, 14096) produced detectable foam (Table 1).

183 Produced wines were analyzed for residual sugars, ethanol, volatile and total acidity, malic and
184 lactic acids, glycerol and pH (Table 2) following the method reported by Tristezza et al. (2012). The
185 primary screening indicates that only three strains (14090, 14093, 14098) produce musts with very
186 low values of residual sugars (1.84, 1.96, 1.75 g/L). In all the obtained fermented musts, alcohol
187 was present at high concentrations (up to 12.94) while volatile acidity, expressed as acetic acid, was
188 quite low ranging from 0.30 to 0.45 g/L.

189 No lactic acid was detected in any of the samples, while malic acid concentrations among the
190 different wines, were also significantly different and ranged from 2.57 g/L (in 14090 and 14093

191 strains) and 3.31 g/L (14088). Total acidity, expressed as tartaric acid, ranged from 2.03 to 2.67 g/L.
192 Glycerol produced by yeast during fermentation is one of the main components of wine (Goold et
193 al., 2017), where usually it is found in concentrations ranging from 2 to 11 g/L (Remize, Cambon,
194 Barnavon & Dequin, 2003). No significant pH values variation was detected in all the produced
195 wines (Table 2). The results indicated that all micro-fermentations took place properly and that all
196 wines had a composition considered normal for this winemaking scale. However, relevant
197 differences were observed among some wines compounds produced by different yeast strains.
198 Among the chemical parameters indicated to evaluate the good fermentation performance of the
199 strains, secondary fermentation products such as higher alcohols concentrations were observed
200 (Table 3). Acetaldehyde is the dominating aldehyde in the wine it is associated with fruity aromas
201 and notes of dried fruits when present at concentrations below its odor threshold (100 mg/L). All
202 the 15 selected strains were characterized by a low production of acetaldehyde and total higher
203 alcohols. These results suggest a good performance for all strains because elevated concentrations
204 of both acetic acid (more than 0.8 g/L) and higher alcohols (more than 300 g/L) are related to
205 defective wines (Swiegers et al., 2005), whereas optimal levels impart fruity characters (Swiegers
206 & Pretorius 2005). The class of higher alcohols includes 1-propanol, 2-methyl-1-propanol, isoamyl
207 alcohols, and 2-phenylethanol. In particular 14088, 14091, 14100 and 14102 show significant
208 amounts of 2-phenylethanol, above its odor threshold (30 mg/L), contributing with fine rose's
209 notes to wine aroma and general complexity (Tufariello, Capone & Siciliano, 2012).
210 Moreover, all strains were characterized by high production of the major ester (ethyl acetate) that
211 ranged from 7.38 to 67.20 mg/L and of the isoamyl alcohols that ranged from 34.20 to 61.46 mg/L
212 (Table 3). However, the production of these compounds unaffected the analytical profiles of the
213 wines, because they were below the sensory threshold.

214 In order to identify yeast strains producing wines with the best oenological and chemical
215 characteristics, the principal component analysis (PCA) was performed on the concentrations of

216 molecules detected by GC-FID and the principal oenological parameters (volatile and total acidity
217 as well as alcohol degree). Two bi-plots displaying PC1 vs. PC2 are illustrated in Figure 1 which
218 shows the projection of the considered variables on the plane defined by the first and second
219 principal component. The first PCA dimension (31.47% of explained variance) discriminates three
220 selected yeast strains (14088, 14090, 14093), which lies on the positive semi-axis of the first
221 component, from the other nine isolates (14091, 14092, 14094, 14095, 14096, 14097, 14100,
222 14101, 14102) and the control (CM). Differences relied on high content, besides other variables, of
223 ethyl acetate, glycerol, 2 methyl-1-propanol and isoamyl alcohols. However, the second dimension
224 (26.25% of explained variance) discriminates the two remaining isolates: 14098 and 14099, lying
225 on the positive semi-axis. Acetaldehyde and 1-propanol contributes to this discrimination. In
226 conclusions the three isolates, 14088, 14090 and 14093 exhibit the best fermentative performances
227 and seem to produce better wines.

228

229 *3.2. Pilot-scale vinification*

230 On the basis of the performances in the micro-vinification trials, the strains 14088, 14090 and
231 14093 were selected to be tested in pilot-scale fermentations.

232 Table 4 shows the values of the major chemical compounds identified and quantified by FT –IR
233 and GC-FID. The analysis of the principal oenological characters of pilot-scale fermentations
234 (Table 4) confirms that the strains 14088, 14090 and 14093 produce wines with low values of
235 volatile acidity (0.33, 0.31, 0.20 g/L) compared to commercial control (0.57 g/L) and low values of
236 residual sugars (<2.10 g/L) indicating the correct evolution of fermentations. Taken together, the
237 above results indicated that the strain ITEM14093 produced the wine with the lowest residual
238 concentrations of both, fermenting sugars and acetic acid (Table 4).

239 The four fermentations show different chemical profiles (Table 4), all wines obtained by the
240 selected yeast strains, were characterized by high ethanol content (ranging from 11.84 to 11.90) in
241 comparison to control (10.78) and satisfactory levels of glycerol ranging from 8.33 to 8.46 g/L.

242 The amount of higher alcohols produced was influenced by the strain of yeast, composition of the
243 juice and conditions of fermentation. Higher alcohols and esters, produced during alcoholic
244 fermentation, play an important role in determining the flavor of wines, depending on the types of
245 compounds and their concentrations (Valero, Moyano, Millán, Medina, & Ortega, 2002). At
246 concentrations above 250-300 mg/L, they are regarded as negative quality factors (de la Fuente
247 Blanco, Sáenz Navajas, & Ferreira, 2017). The acetaldehyde is one of the most important carbonyl
248 compound produced during fermentation; at low levels it contributes to fruity flavour, while high
249 concentrations (>200 mg/L) confer flatness to wines. The three selected strains produced this
250 compound in quantities ranging from 12.15 mg/L (strain 14088) to 31.25 mg/L (14090). Ethyl
251 acetate may contribute to the wine aroma with pleasant, fruity fragrance if present at concentrations
252 lower than 150 mg/L; the wines produced by the yeast strains selected show good levels of this
253 molecule, ranging from 47.11 mg/L (14088) to 66.11 mg/L (14090). As far as higher alcohols are
254 concerned, the amount of 2-methyl-1-propanol produced ranged from 25.70 mg/L (14090) to 44.67
255 mg/L (14093), isoamyl alcohols concentration ranged from 57.30 mg/L (14090) to 75.20 mg/L
256 (14088). All the strains under study produced amounts of 2-phenylethanol, responsible for rose-
257 floral notes in wine, ranging from 32.12 to 53.80 mg/L.

258 The dominance of inoculated strains was confirmed by the analysis of the interdelta region
259 polymorphism, that highlighted the strains 14088, 14090 and 14093 were able to dominate the
260 yeasts naturally present in the must (Fig. 2).

261 The wines obtained were also subjected to sensory analysis (Figure 3). In order to define the best
262 attributes describing the sensory characteristics of wines, the panellists evaluated commercial wines
263 prior the formal sessions. The sensory analysis carried out by the panel of experienced wine tasters

264 revealed that the most important descriptors were *fruity, floral, herbaceous, sweet, acids* and *vinous*
265 notes. Wines produced by selected yeast strains presented higher values of these odor notes
266 compared to control. The mean aroma-intensity scores were reported in a radar plot (Figure 3). The
267 *fruity* and *vinous* attributes mainly associated to ethyl acetate and isoamyl alcohols, were most
268 intense in wine fermented by 14093 strain (Figure 3). The *floral* note, linked to high content of 2-
269 phenylethanol, characterized in particular the wine fermented by 14090 yeast and finally the *acids*
270 note, associated to ethyl acetate content responsible of freshness of the wine, was higher in the
271 aroma profile of wine obtained by 14088 yeast strain. The results of the sensorial evaluation, taken
272 together with the outcome of the chemical analyses of the above three wines, indicated that the
273 three selected strains, and in particular the strain ITEM14093, detained the technological, chemical
274 and aromatic properties required for their possible use as industrial starter for “Primitivo di Gioia”
275 wine production.

276

277 3.3. Industrial-scale vinification

278 The strain ITEM14093 was furthermore used as starter culture in the industrial-scale vinifications,
279 in three different industrial cellar (GT, LZ and LR) located in the Gioia del Colle area.

280 The main chemical parameters, determined by GC-FID, of the wines obtained in the different
281 industrial cellars are reported in Table 5.

282 The dominance of ITEM 14093 strains was confirmed by the analysis of the inter- δ region
283 polymorphism (Fig. 4). Data show that this strain was able to overcome the indigenous yeast
284 population, with a high proportion (ranging from 67 to 87%) at the end of fermentation.

285 In order to characterize a complete volatile profile of the obtained wines, the gas-cromatographic
286 coupled to mass-spectrometric (SPE/GC-MS) analysis was applied and the results are reported in
287 Table 6. The volatile compounds of the wines, grouped according to the chemical classes are
288 reported. Higher alcohols, indicated in bold in Table 6, were evaluated by GC-FID. The SPE/GC-

289 MS analysis allowed the identification of a total of 37 volatile compounds in GT wine and 38 in LZ
290 and LR. Our results are in good accordance with those reported by Tufariello, Capone & Siciliano
291 (2012). Among the volatile compounds, the esters and alcohols were the most abundant in all
292 samples, with 10 esters identified in GT and 13 in LZ and LR. As far as alcohols are concerned,
293 they are 11 in GT and LZ, and 12 in LR wine. Ethyl esters of fatty acids and acetates have long
294 been considered important contributors to wine aroma (Etiévant, 1991). Ethyl esters are synthesized
295 mainly during yeast fermentation; it is well known that their concentrations are influenced by yeast
296 strain, fermentation temperature, aeration degree and sugar content. Ethyl butanoate, responsible for
297 fruity flavour, and ethyl decanoate were detectable only in LZ and LR wines, on the contrary
298 isoamyl acetate, ethyl acetate, ethyl octanoate, diethyl succinate, phenyl acetate, diethyl malate and
299 monoethyl succinate were identified in all wines. All the esters contribute with fruity notes to the
300 wine aroma (Swiegers, Bartowsky, Henschke, & Pretorius, 2005).

301 Alcohols are produced either from yeasts, as secondary fermentation products (Swiegers et al.,
302 2005), or by catabolism of the corresponding amino acids. Higher alcohols positively affect the
303 wine aroma, when present in concentrations below 300 mg/L, whereas concentrations that exceed
304 400 mg/L have a detrimental effect (de la Fuente Blanco, Sáenz Navajas, & Ferreira, 2017). The
305 wines produced during this study show optimal values of these molecules. Isoamyl alcohols (1-
306 butanol, 3-methyl) were the most abundant compounds in all the wines, ranging from 54.48 mg/L
307 (LR) to 78.48 mg/L (GT). Among the alcohols identified, 2-phenylethanol, contributing with fine
308 rose's notes to wine aroma, was the second most abundant alcohol at concentrations ranging from
309 34.61 mg/L (GT) to 37.44 mg/L (LZ) higher than its threshold, i.e.10 mg/L, in all samples. 2-
310 Methyl-1-propanol and 1-propanol were also present in all samples, although this had no sensory
311 significance, due to their concentration below odor thresholds (40 and 306 mg/L respectively). Fatty
312 acids, produced during fermentation, constitute an important group of aromatic compounds that can
313 contribute with fruity, cheese, fatty and rancid notes. In this case, the quantified fatty acids, showed

314 levels lower than their perception threshold. In all the wines concentrations of aldehydes and ketons
315 are definitely below their odor threshold values. As regard terpenes, that contribute to the floral
316 aroma, only terpineol was detected in all wines, ranging from 13 $\mu\text{g/L}$ to 22 $\mu\text{g/L}$. Among the five
317 volatile phenols identified, the 4-ethylphenol was present only in LZ wine at concentration of 673
318 $\mu\text{g/L}$, much higher than the odor threshold (110 $\mu\text{g/L}$).

319 In summary, the autochthonous ITEM14093 yeast strain, selected in this investigation, was able to
320 produce wines with a variegated pattern of volatile compounds responsible for a complex aroma
321 profile.

322 Sensory analysis was performed involving the panel of experts and the results were subjected to
323 QDA (Fig. 5). Similar odor profiles were identified in the wines produced by using the as starter
324 strain the ITEM 14093 either in the pilot and industrial scale. However, the three wines produced at
325 the industrial scale showed an improvement in the sensorial quality associated to fruity and floral
326 notes and a decrease of herbaceous, vinous and acidity descriptors.

327

328

329 **4. Conclusions**

330 This work represents the first phase of a wider project for the qualitative improvement of Primitivo
331 wine. Some yeast strains were characterized for their ability to be used as microbial starter for
332 Primitivo wine fermentation and, based on the results reported, the selected starter cultures could be
333 produced on demand in the imminence of the vintage season by employing low-cost plants
334 (Maqueda et al., 2011) and dispensed in a liquid concentrate form to the wineries. Furthermore,
335 they may be usefull to investigate the use of mixed industrial starters, composed of a blend of
336 *Saccharomyces* and non-*Saccharomyces* mixed strains (Tristezza et al., 2016), as strategy to further
337 exalt the aromatic complexity of Primitivo wine.

338

339 **Acknowledgments**

340 This research was partially supported by the Apulia Region in the framework of the Project
341 DOMINA APULIAE (POR Puglia FESR – FSE 2014-2020-Azione 1.6. –InnoNetwork; Project
342 code AGBGUK2). Vittorio Capozzi was supported by Fondo di Sviluppo e Coesione 2007-2013—
343 APQ Ricerca Regione Puglia “Programma regionale a sostegno della specializzazione intelligente e
344 della sostenibilità sociale ed ambientale—FutureInResearch”. The authors wish to thank Mr.
345 Giovanni Colella for his valuable technical assistance and Prof. H. Smith for proofreading and
346 providing valuable linguistic advice.

347

348 **References**

349 Alves, Z., Melo, A., Figueiredo, A. R., Coimbra, M. A., Gomes, A. C., & Rocha, S. M. (2015).
350 Exploring the *Saccharomyces cerevisiae* volatile metabolome: indigenous versus commercial
351 strains. *PLoS One*, *10*(11), e0143641.

352
353 Antonacci, D. (2004). I vitigni dei vini di Puglia. Bari: Adda Editore.

354
355 Baiano, A., Terracone, C., Gambacorta, G., & La Notte, E. (2009). Phenolic content and antioxidant
356 activity of Primitivo wine: comparison among winemaking technologies. *Journal of Food*
357 *Science*, *74*, C258-C267.

358
359 Berbegal, C., Spano, G., Tristezza, M., Grieco, F., & Capozzi V. (2017). Microbial resources and
360 innovation in the wine production sector. *South African Journal of Enology and Viticulture*, *38*,
361 156-166.

362
363 Bokulich, N.A., Thorngated, J.H., Richardsone, P.M., Mills, D.A. (2014). Microbial biogeography
364 of wine grapes is conditioned by cultivar, vintage, and climate. *Proceedings of the National*
365 *Academy of Sciences of the United States of America*, *111*, E139-E148.

366
367 Bokulich, N.A., Collins, T.S., Masarweh, C., Allen, G., Heymann, H., Ebeler, S.E., & Mills, D.A.
368 (2016) Associations among Wine Grape Microbiome, Metabolome, and Fermentation Behavior
369 Suggest Microbial Contribution to Regional Wine Characteristics. *mBio*, *7*, e00631-16.

370
371 Capozzi, V., Russo, P., Beneduce, L., Weidmann, S., Grieco, F., Guzzo, J., & Spano, G. (2010).
372 Technological properties of *Oenococcus oeni* strains isolated from typical southern Italian wines.
373 *Letters in Applied Microbiology*, *50*, 327–334.

374
375 Capozzi, V., & Spano, G. (2011) Food Microbial Biodiversity and “Microbes of Protected Origin”.
376 *Frontiers in Microbiology*, 2011, 2, 237.

377

- 378 Capozzi, V., Russo, P., Spano, G. (2012) Microbial information regimen in EU geographical
379 indications. *World Patent Information*, 34, 229–231.
- 380
- 381 Capozzi, V., Garofalo, C., Chiriatti, M.A., Grieco, F., & Spano, G. (2015). Microbial terroir and
382 food innovation: The case of yeast biodiversity in wine. *Microbiological Research*, 181, 75-83.
- 383
- 384 Cappello, M.S., Bleve, G., Grieco, F., Dellaglio, F., & Zacheo, G. (2004). Characterization of
385 *Saccharomyces cerevisiae* isolated from must of grape grown in an experimental vineyard. *Journal*
386 *of Applied Microbiology*, 97, 1274-1280.
- 387
- 388 Cappello, M.S., Stefani, D., Grieco, F., Logrieco, A., & Zapparoli, G. (2008). Genotyping by
389 amplified fragment length polymorphism and malate metabolism performances of indigenous
390 *Oenococcus oeni* strains isolated from Primitivo wine. *International Journal of Food*
391 *Microbiology*, 127, 241-245.
- 392
- 393 De Benedictis, M., Bleve, G., Grieco, F., Tristezza, M., Tufariello, M., & Grieco, F. (2011). An
394 optimized procedure for the enological selection of non-*Saccharomyces* starter cultures. *Antonie*
395 *van Leeuwenhoek*, 99, 189-200.
- 396
- 397 de la Fuente Blanco, A., Sáenz Navajas, M. P., & Ferreira, V. (2017). Levels of higher alcohols
398 inducing aroma changes and modulating experts' preferences in wine model solutions. *Australian*
399 *Journal of Grape and Wine Research*, 23, 162-169.
- 400
- 401 Di Maio, S., Genna, G., Gandolfi, V., Amore, G., Ciaccio, M., Oliva, D. (2012). Presence of
402 *Candida zemplinina* in Sicilian musts and selection of a strain for wine mixed fermentations. *South*
403 *African Journal of Enology and Viticulture*, 33, 80–87.
- 404
- 405 Etievant, P.X. (1991). Wine. In H. Maarse (Ed.), *Volatile compounds of food and beverages* (pp.
406 483–546). New York: Dekker.
- 407
- 408 Fleet, G.H., & Heard, G.M. (1993). Yeasts: growth during fermentation. In: Fleet GH (Ed.), *Wine*
409 *Microbiology and Biotechnology* (pp 27–54). Philadelphia: Harwood Academic Publishers..
- 410
- 411 Garofalo, C., El Khoury, M., Lucas, P., Bely, M., Russo, P., Spano, G., & Capozzi, V. (2015).
412 Autochthonous starter cultures and indigenous grape variety for regional wine production. *Journal*
413 *of Applied Microbiology*, 118, 1395-1408.
- 414
- 415 Garofalo, C., Tristezza, M., Grieco, F., Spano, G., & Capozzi, V. (2016). From grape berries to
416 wine: population dynamics of cultivable yeasts associated to “Nero di Troia” autochthonous grape
417 cultivar. *World Journal of Microbiology and Biotechnology*, 32(4), 59.
- 418
- 419 Goold, H. D., Kroukamp, H., Williams, T. C., Paulsen, I. T., Varela, C., & Pretorius, I. S. (2017).
420 Yeast's balancing act between ethanol and glycerol production in lowalcohol wines. *Microbial*
421 *Biotechnology*, 10, 264-278.
- 422
- 423 Grieco, F., Tristezza, M., Vetrano, C., Bleve, G., Panico, E., Grieco, F., Mita, G., & Logrieco A.
424 (2011). Exploitation of autochthonous micro-organism potential to enhance the quality of Apulian
425 wines. *Annals of Microbiology*, 61, 67–73.
- 426

- 427 Howell, K.S., Cozzolino, D., Bartowsky, E.J., Fleet, G.H., & Henschke, P.A. (2006). Metabolic
428 profiling as a tool for revealing *Saccharomyces* interactions during wine fermentation. *FEMS Yeast*
429 *Research*, 6, 91-100.
- 430
- 431 Ilieva, F., Veličkovska, S.K., Dimovska, V., Mirhosseini, H., & Spasov, H. (2017). Selection of 80
432 newly isolated autochthonous yeast strains from the Tikveš region of Macedonia and their impact
433 on the quality of red wines produced from Vranec and Cabernet Sauvignon grape varieties. *Food*
434 *chemistry*, 216, 309-315.
- 435
- 436 International Organization of Vine and Wine. (2010). <http://www.oiv.int/>
- 437 ISMEA. (2017). I numeri del vino. [http://www.inumeridelvino.it/2017/09/la-produzione-di-vino-in-](http://www.inumeridelvino.it/2017/09/la-produzione-di-vino-in-italia-nel-2017-stima-ismeaassoenologi.html/ismea-2017-1)
438 [italia-nel-2017-stima-ismeaassoenologi.html/ismea-2017-1](http://www.inumeridelvino.it/2017/09/la-produzione-di-vino-in-italia-nel-2017-stima-ismeaassoenologi.html/ismea-2017-1)
- 439
- 440 Maqueda, M., Pérez-Navado, F., Regodón, J.A., Zamora, E., Alvarez, M.L., Rebollo, J.E., &
441 Ramírez, M. (2011). A low-cost procedure for production of fresh autochthonous wine yeast.
442 *Journal of Industrial of Microbiology & Biotechnology*, 38, 459-469.
- 443
- 444 Pérez-Coello, M.S., Briones Pérez, A.I., Ubeda Iranzo, J.F., & Martin Alvarez, P.J. (1999).
445 Characteristics of wines fermented with different *Saccharomyces cerevisiae* strains isolated from
446 the La Mancha region. *Food Microbiology*, 16, 563-573.
- 447
- 448 Petruzzi, L., Capozzi, V., Berbegal, C., Corbo M.R., Bevilacqua, A., Spano, G., & Sinigaglia, M.
449 (2017). Microbial Resources and Enological Significance: Opportunities and Benefits. *Frontiers in*
450 *Microbiology*, 8, 995.
- 451
- 452 Remize, F., Cambon, B., Barnavon, L., & Dequin, S. (2003). Glycerol formation during wine
453 fermentation is mainly linked to Gpd1p and is only partially controlled by the HOG pathway. *Yeast*,
454 20, 1243-1253.
- 455
- 456 Romano, P. (2005). Proprietà tecnologiche e di qualità delle specie di lieviti vinari. In: Vincenzini,
457 M., Romano, P., Farris, G.A. (Eds.), *Microbiologia del vino* (pp. 101-131). Milano: Casa Editrice
458 Ambrosiana.
- 459
- 460 Romano, P., Fiore, C., Paraggio, M., Caruso, M., & Capece, A. (2003). Function of yeast species
461 and strains in wine flavour. *International Journal of Food Microbiology*, 86, 169-180.
- 462
- 463 Swiegers, J.H., Bartowsky, E.J., Henschke, P.A., & Pretorius, I.S. (2005). Yeast and bacterial
464 modulation of wine aroma and Xavour. *Australian Journal of Grape Wine Research*, 11,139–173.
- 465
- 466
- 467 Swiegers, J.H., & Pretorius, I.S. (2005). Yeast modulation of wine flavour. *Advances in Applied*
468 *Microbiology*, 57, 131-175.
- 469
- 470 Tempère, S., Marchal, A., Barbe, J. C., Bely, M., Masneuf-Pomarede, I., Marullo, P., & Albertin,
471 W. (2018). The complexity of wine: clarifying the role of microorganisms. *Applied Microbiology*
472 *and Biotechnology*, 102, 3995-4007.
- 473

- 474 Trani, A., Verrastro, V., Punzi, R., Faccia, M., & Gambacorta, G. (2016). Phenols, Volatiles and
475 Sensory Properties of Primitivo Wines from the “Gioia Del Colle” PDO Area. *South African*
476 *Journal of Enology and Viticulture*, 37, 139-148.
- 477 Tristezza, M., Gerardi, C., Logrieco, A., & Grieco, F. (2009). An optimized protocol for the
478 production of interdelta markers in *Saccharomyces cerevisiae* by using capillary electrophoresis.
479 *Journal of Microbiological Methods*, 78, 286-291.
- 480 Tristezza, M., Vetrano, C., Bleve, G., Grieco, F., Tufariello, M., Quarta, A., Mita, G., Spano, G.,
481 & Grieco, F. (2012). Autochthonous fermentation starters for the industrial production of
482 Negroamaro wines *Journal of industrial microbiology & biotechnology*, 39, 81-92.
483
- 484 Tristezza, M., Fantastico, L., Vetrano, C., Bleve, G., Corallo, D., Grieco, F., Mita, G., & Grieco,
485 F. (2014). Molecular and technological characterization of *Saccharomyces cerevisiae* strains
486 isolated from natural fermentation of Susumaniello grape must in Apulia, Southern Italy.
487 *International Journal of Microbiology*, Article ID 897428.
488
- 489 Tristezza, M., Vetrano, C., Bleve, G., Spano, G., Capozzi, V., Logrieco, A., Mita, G., & Grieco, F.
490 (2013). Biodiversity and safety aspects of yeast strains characterized from vineyards and
491 spontaneous fermentations in the Apulia Region, Italy. *Food Microbiology*, 36, 335-342.
492
- 493 Tristezza, M., di Feo, L., Tufariello, M., Grieco, F., Capozzi, V., Spano, G., Mita, G., & Grieco, F.
494 (2016). Simultaneous inoculation of yeasts and lactic acid bacteria: Effects on fermentation
495 dynamics and chemical composition of Negroamaro wine. *LWT - Food Science and Technology*,
496 66, 406-412.
497
- 498 Tufariello, M., Capone, S., & Siciliano, P. (2012). Volatile components of Negroamaro red wines
499 produced in Apulian Salento area. *Food Chemistry*, 132, 2155–2164.
- 500 Tufariello, M., Chiriatti, M.A., Grieco, F., Perrotta, C., Capone, S., Rampino, P., Tristezza, M.,
501 Mita, G., & Grieco, F. (2014). Influence of autochthonous *Saccharomyces cerevisiae* strains on
502 volatile profile of Negroamaro wines. *LWT - Food Science and Technology*, 58, 35-48.
503
- 504 Valero, E., Moyano, L., Millan, M.C., Medina, M., & Ortega, J.M. (2002). Higher alcohols and
505 esters production by *S. cerevisiae*. Influence of the initial oxygenation of the grape must. *Food*
506 *Chemistry*, 78, 57-61.
507
- 508 Vigentini, I., Maghradze, D., Petrozziello, M., Bonello, F., Mezzapelle, V., Valdetara, F., Failla, O.,
509 & Foschino, R. (2016). Indigenous Georgian wine-associated yeasts and grape cultivars to edit the
510 wine quality in a precision oenology perspective. *Frontiers in Microbiology*, 7, 352.
511

512 CAPTIONS TO FIGURES

513

514 **Figure 1.** Principal Component Analysis (PCA) performed employing the data obtained by the
515 chemical analysis of must fermented with the selected strains as variables.

516

517 **Figure 2.** UPGMA dendrograms generated by cluster analysis of inter- δ region patterns obtained
518 from the *Saccharomyces cerevisiae* strains isolated during the later stages of pilot scale vinifications
519 of Primitivo grape must, respectively inoculated with the 14088 (A), 14093 (B) and 14090 (C)
520 strains. The genomic DNA extracted from pure cultures of the inoculated strain has been used as
521 control (CONTR).

522

523 **Figure 3.** The mean aroma-intensity scores of panellists for Primitivo wines produced by the three
524 selected yeast strains and control strain in the pilot-scale fermentations.

525

526 **Figure 4.** UPGMA dendrograms generated by cluster analysis of inter- δ region patterns obtained
527 from the *Saccharomyces cerevisiae* strains isolated during the later stages of three different large-
528 scale vinifications of Primitivo grape must, respectively inoculated with the 14093 strain in the GT
529 (A), LZ (B) and LR (C) industrial cellars. The genomic DNA extracted from a pure culture of
530 the 14093 strain has been used as control (CONTR).

531

532 **Figure 5.** Sensory profile of Primitivo wine obtained using the strain ITEM14093 as starter at
533 industrial scale in three different industrial cellars (GT, LZ and LR)

Table 1: Main oenological and technological properties determined in one commercial (CM) and 15 autochthonous *S. cerevisiae* strains

| Strain | ITEM nr. | H ₂ S ^a | Foam ^a | FP |
|--------|----------|-------------------------------|-------------------|------|
| CM | - | + | + | 0.03 |
| P32A | 14088 | - | - | 0.02 |
| PR43A | 14089 | + | - | 0.02 |
| PR49A | 14090 | - | - | 0.02 |
| PR6A | 14091 | - | + | 0.02 |
| PR22B | 14092 | + | - | 0.02 |
| PR12A | 14093 | - | - | 0.02 |
| PR16B | 14094 | - | + | 0.02 |
| P13A | 14095 | - | - | 0.02 |
| PR 51B | 14096 | - | + | 0.02 |
| PR25A | 14096 | + | - | 0.02 |
| PR32B | 14098 | - | - | 0.02 |
| PR 16B | 14099 | - | - | 0.02 |
| PR8A | 14100 | + | - | 0.02 |
| PR45B | 14101 | + | - | 0.02 |
| PR 1A | 14102 | - | - | 0.02 |

Data, measured at the end of fermentation, represent the average of three replicates

ITEM, ISPA Agro-Food Toxigenic Fungi Culture Collection,

FP, fermentation purity [volatile acidity (g/L)/ethanol (% v/v)]

^a H₂S and foam production: absent (-); low (+), high (++) , very high (+++)

Table 2: Concentration of major chemical compounds in fermented musts obtained by 15 autochthonous and one commercial (CM) strain of *S. cerevisiae*

| ITEM nr. | Ethanol | Residual sugar | Volatile acidity ^a | pH | Malic acid | Lactic acid | Total acidity ^b | Citric acid | Glycerol |
|----------|------------|----------------|-------------------------------|-----------|------------|-------------|----------------------------|-------------|-----------|
| | g/100mL | g/L | g/L | | g/L | g/L | g/L | g/L | g/L |
| CM | 11.81±2.45 | 2.20±0.65 | 0.56±0.05 | 3.35±0.66 | 2.80±0.66 | nd | 2.26±0.38 | 0.29±0.05 | 6.89±1.10 |
| 14088 | 12.94±4.05 | 3.15±0.26 | 0.45±0.06 | 3.40±0.48 | 3.31±0.66 | nd | 2.34±0.38 | 0.36±0.06 | 8.16±2.06 |
| 14089 | 11.60±3.80 | 2.10±3.60 | 0.36±0.06 | 3.20±0.56 | 2.58±0.68 | nd | 2.15±0.55 | 0.35±0.05 | 6.30±1.60 |
| 14090 | 12.53±3.10 | 1.84±0.55 | 0.30±0.06 | 3.23±0.56 | 2.56±0.50 | nd | 2.11±0.22 | 0.34±0.05 | 6.85±1.66 |
| 14091 | 12.14±3.66 | 3.25±0.60 | 0.33±0.10 | 3.32±0.43 | 3.06±0.54 | nd | 2.41±0.30 | 0.41±0.66 | 6.40±2.66 |
| 14092 | 10.86±2.35 | 3.62±0.32 | 0.35±0.10 | 3.40±0.60 | 2.88±0.66 | nd | 2.42±0.66 | 0.35±0.06 | 6.68±2.05 |
| 14093 | 12.86±3.60 | 1.96±0.22 | 0.32±0.06 | 3.20±0.44 | 2.56±0.40 | nd | 2.63±0.11 | 0.29±0.05 | 6.63±1.90 |
| 14094 | 12.09±3.60 | 4.06±0.40 | 0.34±0.06 | 3.30±0.66 | 3.09±0.66 | nd | 2.45±1.15 | 0.40±0.05 | 6.43±1.10 |
| 14095 | 11.64±4.10 | 3.36±0.55 | 0.35±0.06 | 3.33±0.58 | 3.09±0.40 | nd | 2.46±0.49 | 0.39±0.11 | 6.18±2.05 |
| 14096 | 12.03±4.10 | 3.03±0.64 | 0.34±0.04 | 3.33±0.38 | 3.19±0.40 | nd | 2.62±0.19 | 0.36±0.06 | 6.46±1.53 |
| 14096 | 12.±3 | 3.56±0.40 | 0.34±0.05 | 3.32±0.66 | 3.24±0.48 | nd | 2.54±0.84 | 0.36±0.04 | 6.61±2.11 |
| 14098 | 12.66±4.66 | 1.65±0.12 | 0.31±0.05 | 3.22±0.55 | 2.58±0.60 | nd | 2.03±0.20 | 0.31±0.06 | 6.85±2.80 |
| 14099 | 12.31±4.55 | 3.58±0.26 | 0.33±0.06 | 3.33±0.45 | 3.20±0.30 | nd | 2.55±0.45 | 0.38±0.11 | 6.66±1.68 |
| 14100 | 11.84±4.10 | 3.85±0.48 | 0.35±0.05 | 3.31±0.83 | 3.16±0.84 | nd | 2.49±0.28 | 0.35±0.36 | 6.35±1.85 |
| 14101 | 12.03±3.65 | 3.11±4.05 | 0.34±0.11 | 3.32±0.22 | 3.21±1.10 | nd | 2.60±0.48 | 0.36±0.11 | 6.32±1.11 |
| 14102 | 12.10±3.06 | 3.52±0.23 | 0.35±0.06 | 3.33±0.35 | 3.16±0.60 | nd | 2.66±0.66 | 0.38±0.66 | 6.41±2.05 |

Values are the mean of three injections of each replicate ($n = 9$); the standard deviation values (\pm) are indicated; nd: not detected;

^aMeasured as acetic acid, ^bMeasured as tartaric acid

Table 3: Concentration of major volatile compounds, determined by GC-FID, in wines obtained by 15 autochthonous and one commercial (CM) strain of *S. cerevisiae*

| Strain | Acetaldehyde | 1-Propanol | 2-Methyl-1-propanol | Isoamyl alcohols | 2-Phenylethanol | Ethyl acetate |
|--------|--------------|------------|---------------------|------------------|-----------------|---------------|
| CM | 1.21±0.60 | 8.83±1.66 | 16.56±4.05 | 54.31±8.10 | 30.02±5.44 | 56.81±6.60 |
| 14088 | 3.82±0.66 | 9.26±1.58 | 14.66±5.66 | 58.06±6.10 | 31.86±6.46 | 66.20±6.05 |
| 14089 | 12±0.2 | 10.26±2.10 | 5.40±0.35 | 60.98±6.61 | 21.96±6.44 | 16.24±2.10 |
| 14090 | 2.05±0.30 | 8.81±1.66 | 13.80±3.50 | 59.88±6.05 | 12.52±5.66 | 56.65±5.80 |
| 14091 | 11.13±2.20 | 9.05±2.30 | 5.10±0.55 | 56.04±4.20 | 35.09±6.15 | 13.22±3.41 |
| 14092 | 12.10±0.30 | 8.84±1.65 | 4.36±0.66 | 46.60±4.81 | 22.14±4.35 | 13.83±2.20 |
| 14093 | 1.68±0.54 | 8.60±1.66 | 14±3 | 59.86±6.48 | 21.26±4.66 | 56.03±8.16 |
| 14094 | 11.55±2.34 | 9.25±1.65 | 5.94±0.16 | 41.61±4.60 | 25.36±5.21 | 6.38±1.95 |
| 14095 | 10.90±2.10 | 6.55±1.10 | 4.15±0.35 | 43.13±5.66 | 22.11±5.11 | 12.84±3.81 |
| 14096 | 9.43±0.22 | 6.43±0.20 | 3.18±0.04 | 34.20±0.21 | 12±4.4 | 6.56±0.64 |
| 14096 | 11.94±3.50 | 9.44±2.20 | 5.03±0.50 | 55.64±4.65 | 22±5.10 | 11.42±3.41 |
| 14098 | 21.83±4.10 | 8.96±0.50 | 9.26±2.06 | 61.46±6.30 | 16.40±4.40 | 16.51±1.12 |
| 14099 | 11.56±3.10 | 9.22±0.06 | 5.20±0.20 | 51.44±0.23 | 19.62±5.35 | 38.84±2.13 |
| 14100 | 10.94±1.40 | 8.68±1.10 | 4.34±0.55 | 46.34±5.11 | 36.66±4.20 | 11.08±1.35 |
| 14101 | 11.36±0.31 | 8.63±0.11 | 4.32±0.12 | 46.44±0.32 | 22.25±5.21 | 28±1.82 |
| 14102 | 13.59±4.33 | 9.10±2.10 | 4.36±0.36 | 46.01±5.11 | 32.61±6.20 | 11.94±3.10 |

Values expressed in mg/L are the mean of three injections of each replicate ($n = 9$); the standard deviation values (\pm) are indicated

Table 4: Main parameters characterizing the chemical properties and concentrations of major volatile compounds in wines obtained by selected yeast strains and one commercial (CM) strain of *S. cerevisiae* in pilot-scale

| | Strain | | | |
|-------------------------------------|------------|------------|------------|------------|
| | 14088 | 14090 | 14093 | CM |
| Ethanol (mL/100 mL) | 11.85±0.44 | 11.84±0.90 | 11.90±0.05 | 10.68±1.15 |
| Residual sugars (g/L) | 2.03±0.26 | 2.06±0.24 | 1.66±0.26 | 2.50±0.60 |
| Volatile acidity ^a (g/L) | 0.33±0.10 | 0.31±0.08 | 0.20±0.06 | 0.56±0.10 |
| Total acidity (g/L) | 8.35±2.04 | 8.96±2.16 | 9.45±1.60 | 8.02±1.45 |
| Glycerol (g/L) | 8.33±2.55 | 8.45±2.05 | 8.46±1.10 | 9.60±2.45 |
| Malic acid (g/L) | 1.65±0.44 | 1.66±0.06 | 1.80±0.06 | 1.63±0.65 |
| Lactic acid (g/L) | 0.16±0.06 | 0.10±0.05 | 0.12±0.08 | 0.13±0.11 |
| Tartaric acid (g/L) | 3.51±0.94 | 3.42±0.60 | 3.33±0.55 | 3.26±0.66 |
| Citric acid (g/L) | 0.28±0.05 | 0.30±0.06 | 0.30±0.06 | 0.28±0.05 |
| Total polyphenols (mg/L) | 1304±60 | 1280±66 | 1362±55 | 1366±130 |
| Anthocyanins (mg/L) | 365±16 | 314±30 | 224±22 | 205±34 |
| Acetaldehyde | 12.15±4.66 | 31.25±4.30 | 13.42±3.54 | 21.88±3.60 |
| Ethyl acetate | 46.11±4.25 | 66.11±5.80 | 35.10±4.16 | 46.13±4.60 |
| 1-Propanol | 18.50±3.18 | 31.11±4.16 | 26.13±4.66 | 11.60±3.66 |
| 2-Methyl-1-propanol | 43.10±5.66 | 25.60±3.50 | 44.66±3.60 | 34±4 |
| Isoamyl alcohols | 65.20±6.10 | 56.30±6.05 | 65.14±6.48 | 69.11±8.10 |
| 2-Phenylethanol | 53.80±6.46 | 32.12±5.66 | 51.86±4.66 | 51.26±5.44 |

The standard deviation values (±) are indicated ; ^aMeasured as acetic acid

Table 5: Main parameters characterizing the chemical properties and concentrations of major volatile compounds in wines obtained using the selected ITEM14093 strain in three vinifications carried out at the industrial-scale

| | WINES | | |
|--------------------------|-------------|------------|------------|
| | GT | LZ | LR |
| Alcohol (mL/100 mL) | 14.86±4.11 | 13.40±4.11 | 15.86±5.05 |
| Residual sugars (g/L) | 2.36±0.55 | 1.91±0.25 | 9.66±2.44 |
| Total acidity (g/L) | 6.93±1.60 | 5.86±0.66 | 5.53±0.84 |
| Volatile acidity (g/L) | 0.44±0.06 | 0.50±0.05 | 0.60±0.06 |
| Glycerol (g/L) | 10.01±2.94 | 9.69±1.60 | 8.90±2.10 |
| Malic acid (g/L) | 1.42±0.55 | 1.28±0.05 | 0.88±0.11 |
| Lactic acid (g/L) | ND | ND | ND |
| Tartaric acid (g/L) | 3.95±0.66 | 2.65±0.64 | 2.41±0.55 |
| Citric acid (g/L) | 0.28±0.05 | 0.23±0.05 | 0.22±0.06 |
| Total polyphenols (mg/L) | 2845.44±100 | 2339.2±110 | 1909±120 |
| Anthocyanins (mg/L) | 539±43 | 296±22 | 315±34 |

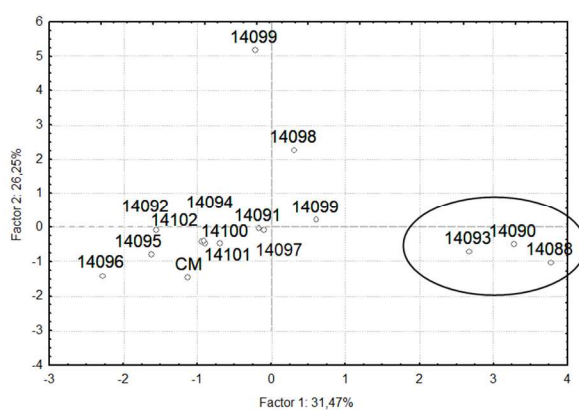
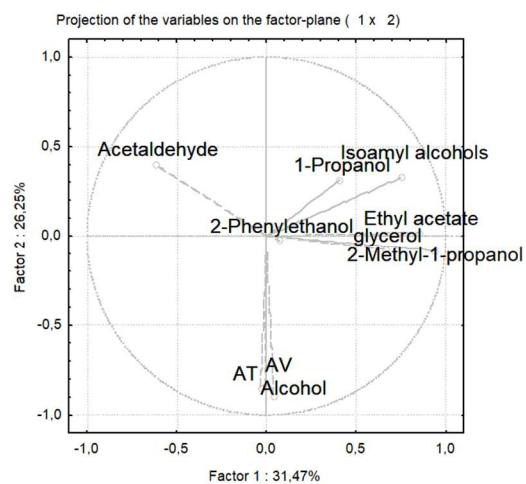
The standard deviation values (\pm) are indicated; ND: not detected

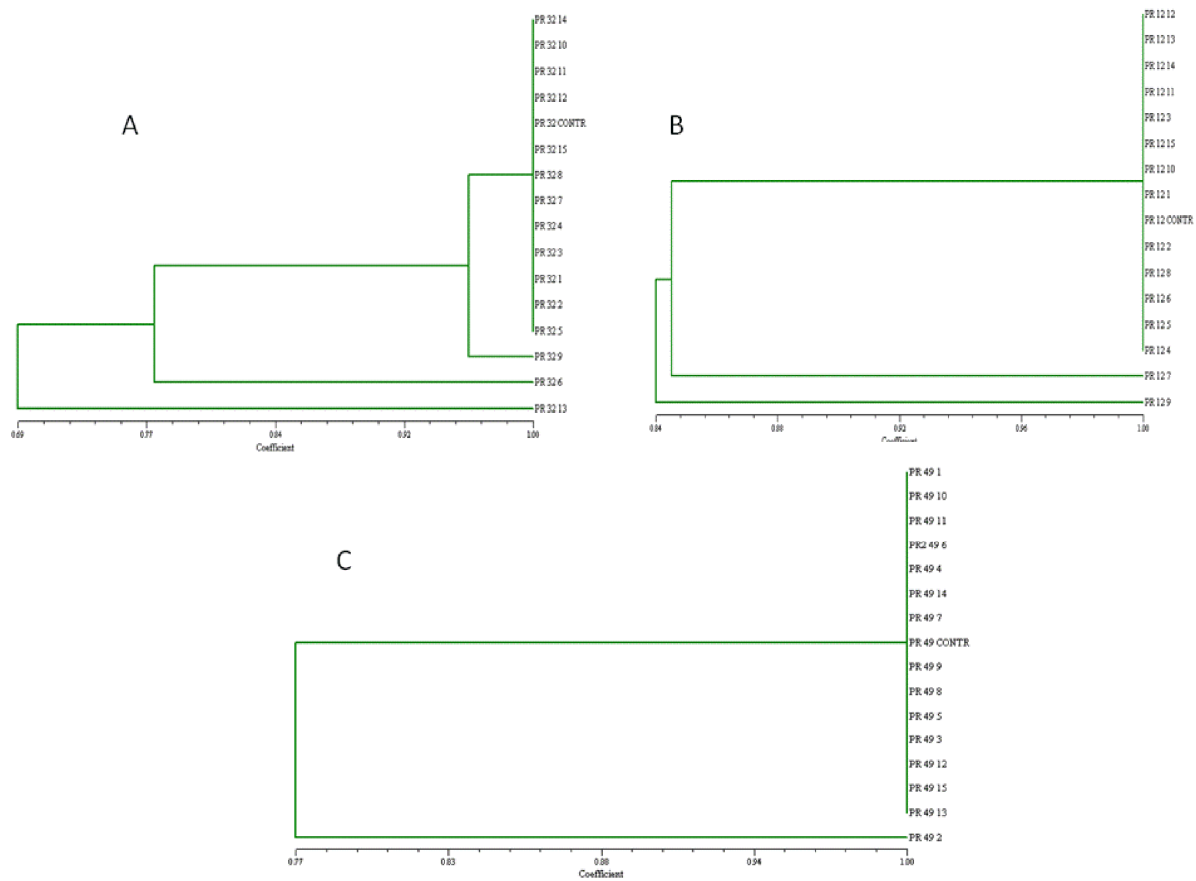
Table 6: SPE-GC/MS quantitative data, including concentrations ($\mu\text{g/L}$) with standard deviation (SD) of all the volatile compounds identified in the wines produced using the selected ITEM14093 strain in three vinifications carried out at the industrial scale

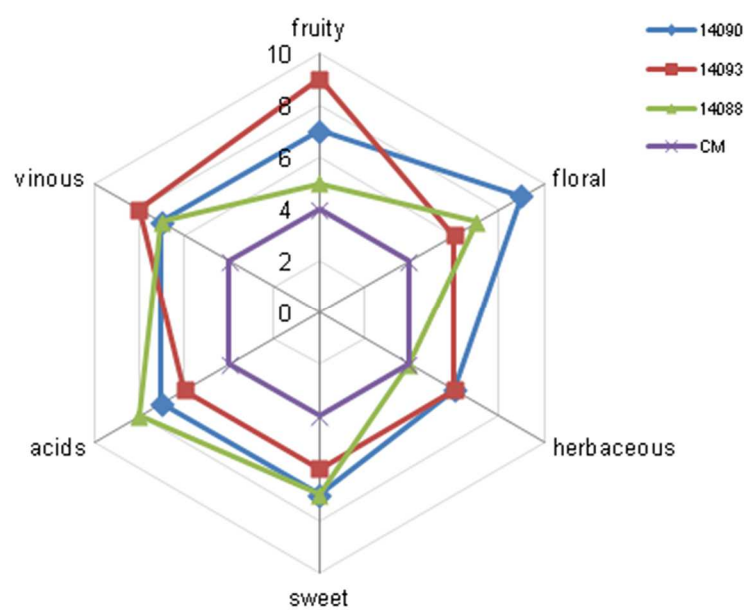
| Volatiles | GT | LZ | LR |
|-----------------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| Esters | $\mu\text{g/L}$ | $\mu\text{g/L}$ | $\mu\text{g/L}$ |
| Ethyl butanoate | nd | 168 a \pm 23 | 163 a \pm 34 |
| Isoamyl acetate | 830 c \pm 60 | 655 b \pm 40 | 426 a \pm 30 |
| Ethyl hexanoate | 260 a \pm 31 | 335 a \pm 43 | 219 a \pm 34 |
| Ethyl acetate* | 50.65 a\pm6.30 | 66.36 a\pm9.10 | 60.82 a\pm9.53 |
| Ethyl lactate | 260b \pm 20 | 328b \pm 21 | 148a \pm 25 |
| Butanoico acid-2-hydroxy-3-methyl-ethyl ester | nd | 51 \pm 4.5 | nd |
| Ethyl octanoate | 146a \pm 40 | 314b \pm 23 | 141a \pm 51 |
| 3-hydroxy-ethyl butanoate | 49 a \pm 10 | nd | 40 a \pm 11 |
| Hydroxy-ethyl hexanoate | nd | 166 \pm 12 | nd |
| Ethyl decanoate | nd | 169 \pm 33 | 125 \pm 36 |
| Diethyl succinate | 859 b \pm 51 | 919 b \pm 45 | 482 a \pm 90 |
| Phenyl acetate | 323 b \pm 21 | 348 b \pm 22 | 134 a \pm 31 |
| Diethyl malate | 528 a \pm 65 | 342 a \pm 16 | 384 a \pm 40 |
| Mono ethyl succinate | 2602 b \pm 165 | 2461b \pm 146 | 1650 a \pm 114 |
| Ethyl vanillate | nd | nd | 321 \pm 16 |
| Alcohols | | | |
| 1 Propanol* | 11.36 a\pm2.15 | 10.38 a\pm2.35 | 19.6 a\pm3.50 |
| 2-Methyl-1-propanol* | 13.66 b\pm3.10 | 15.60 b\pm3.25 | 6.56 a\pm1.10 |
| 1-butanol | 102 a \pm 30 | nd | 100 a \pm 25 |
| Isoamyl alcohols* | 68.48 b\pm6.50 | 59.56 a\pm4.50 | 54.48 a\pm5.20 |
| 3-Metil-1-pentanol | 184 b \pm 16 | 141 a \pm 15 | 119 a \pm 13 |
| 1-Hexanol | 1446b \pm 66 | 1442 b \pm 112 | 863 a \pm 26 |
| 3-Hexen-1-ol (Z) | 136 b \pm 16 | 116 b \pm 18 | 61 a \pm 9 |
| 2 -Hexen-1-ol (E) | nd | 68 a \pm 9 | 46 a \pm 6 |
| 1-Heptanol | 169 a \pm 16 | 160 a \pm 15 | 182 a \pm 21 |
| Methyl-tio-1-propanol | 262 a \pm 25 | 203 a \pm 18 | 205 a \pm 16 |
| Benzyl alcohol | 162 a \pm 14 | 196 a \pm 25 | 166 a \pm 13 |
| Phenylethyl alcohol* | 34.61 a\pm6.10 | 36.44 a\pm5.66 | 36 a\pm5 |
| Acids | | | |
| Isobutanoic acid | 111b \pm 16 | 63a \pm 9 | nd |
| Butanoic acid | 66 a \pm 6 | nd | 60 a \pm 5 |
| 3-Methyl butanoic acid | 426b \pm 16 | 240a \pm 21 | 249a \pm 25 |
| Hexanoic acid | 913 a \pm 65 | 888 a \pm 33 | 680 a \pm 35 |
| Octanoic acid | 1616 a \pm 142 | 1485 a \pm 120 | 1404 a \pm 180 |
| Decanoic acid | 546 a \pm 56 | 413 a \pm 33 | 688 a \pm 116 |
| Aldehydes-Ketons | | | |
| acetaldehyde* | 0.84 a\pm0.20 | 0.66 a\pm0.20 | 0.85 a\pm0.24 |
| acetoin * | 1.53 a\pm0.15 | 5.01 b\pm0.30 | 1.16 a\pm0.12 |
| Benzaldehyde | 32 a \pm 5 | 66 b \pm 6 | Nd |

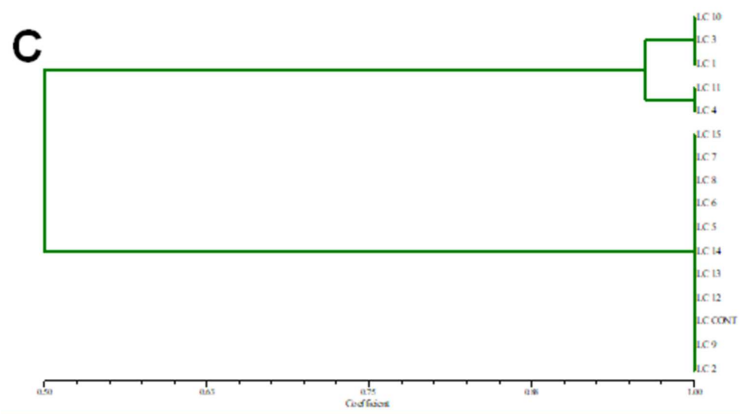
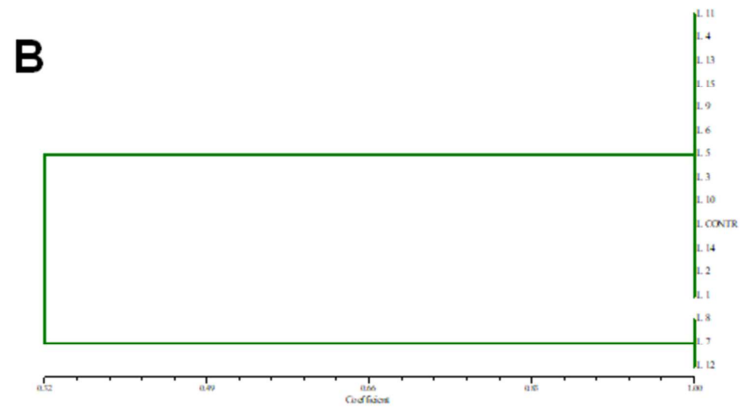
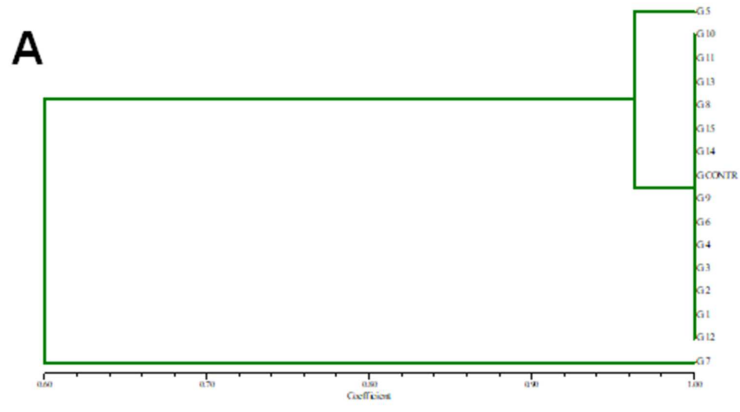
| | | | |
|------------------------------------|--------------|----------|----------|
| Terpenes | | | |
| Linalol | nd | nd | 94±6 |
| Terpineol | 14a±4 | 13a±5 | 22b±4 |
| Citronellol | 63.10 a±8.11 | nd | 80 a±5 |
| 3,6-Dimethyl-2,6-octadien-1-ol (E) | nd | nd | 66±8 |
| Geranial | 180±16 | nd | nd |
| Lactone | | | |
| Butyrolactone | 140 a±21 | 95 a±9 | 124 a±10 |
| Volatile phenols | | | |
| Guaiacol | 69±8 | nd | nd |
| 4-Ethyl-guaiacol | nd | 266±11 | nd |
| 4-Ethylphenol | nd | 663±22 | nd |
| 2-Metoxy-4-vinylphenol | 234 a±22 | 218 a±24 | 163 a±18 |
| Siringol | 196 a±15 | 226 a±26 | nd |

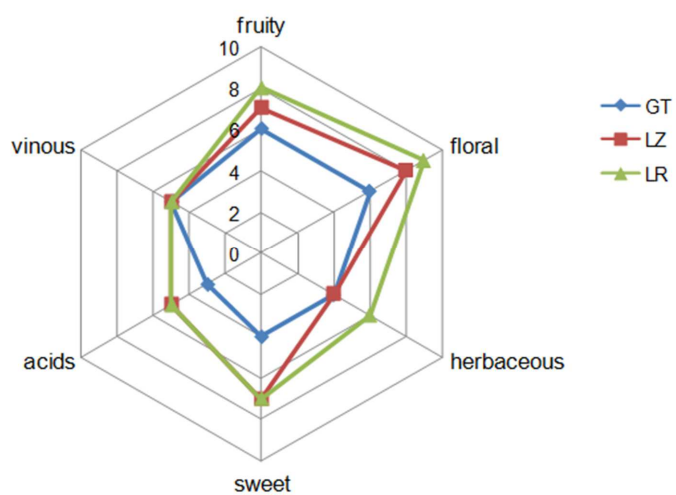
*: In bold, volatile components quantified by GC-FID, whose concentrations are expressed as mg/L; nd: not detected; according to the result of the Anova test, values that do not share a common superscript are significantly different ($p < 0.05$).











- Three strains of *S. cerevisiae* strains from Primitivo grapes were oenologically selected
- The strain oenological performances were tested by pilot-scale vinifications
- Primitivo wine was produced in three cellars using the ITEM14093 strain
- We suggest the need of a local based formulation for autochthonous starter cultures

ACCEPTED MANUSCRIPT