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SYNTHESIS OF CLICKABLE COATING POLYMERS BY POST-POLYMERIZATION MODIFICATION: APPLICATION IN MICROARRAY TECHNOLOGY

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3 **SYNTHESIS OF *CLICKABLE* COATING POLYMERS BY POST-POLYMERIZATION**
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5 **MODIFICATION: APPLICATION IN MICROARRAY TECHNOLOGY**
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37 **KEYWORDS:** polymer coating, click chemistry, post-polymerization modification, microarray,
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Abstract

In this work we report on the post-polymerization modification (PPM) of a polymer to introduce new functionalities that enable click chemistry reactions, for microarray applications. The parent polymer, named Copoly(DMA-NAS-MAPS), is composed of *N,N*-dimethylacrylamide (DMA), a monomer that self adsorbs onto different materials through weak interactions such as hydrogen bonding or Van der Waals forces, 3-(trimethoxysilyl)propyl methacrylate (MAPS) that strengthens the stability of the coating through the formation of covalent bonds with siloxane groups on the surface to be coated, and *N*-acryloyloxysuccinimide (NAS), an active ester group, highly reactive towards nucleophiles, that enables bioprobe immobilization. This copolymer has been widely exploited to coat surfaces for microarray applications, but exhibits some limitations due to the potential hydrolysis of the active ester (NHS ester). The degradation of NHS ester hampers the use of this coatings in some situations, for example when probe immobilization cannot be accomplished through a microspotting situation, but in large volumes for example in microchannels derivatization or micro/nanoparticles functionalization.

In order to overcome the limitations of NHS esters, we have developed a family of polymers that originates from the common copolymer precursor, by reacting the active ester contained in the polymer chain with a bifunctional amine. In particular, the functional groups introduced in the polymer by PPM, enable click chemistry reactions such azide/alkyne or thiol/maleimide 'click' reactions with suitably modified biomolecules. The advantages of such reactions are quantitative yields, orthogonality of functional groups and insensitivity of the reaction to pH. The new click functionalities, inserted with quantitative yield, improve the stability of the coating, enabling the attachment of biomolecules directly from solution, avoiding spotting reduced volumes (pL) of probes.

Finally we have demonstrated the applicability of the click surfaces in a highly effective solid-phase PCR for the genotyping of KRAS G12D mutation.

1. Introduction

The immobilization of bioprobes, for the development of solid phase biosensors, demands an accurate and precise control of the chemical-physical surface properties. It is fundamental to preserve capture probe functionality and maximize its density onto the surface to increase

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3 accuracy of data analysis as well as reliability and reproducibility. It is widely recognized that,
4 among the different methods employed to immobilize biomolecules on the surface of biosensors,
5 those that elevate the probes from the substrate should be preferred, as they prevent sterical
6 limitations during the hybridization of the target to probes^{1,2}. Three-dimensional (3D) coatings
7 allow the distribution of immobilization points within their thickness and are known to produce
8 better signal-to-noise ratios, and wider dynamic ranges through a unique combination of
9 characteristics that include low non-specific binding and high probe loading capacity³. In 2004, our
10 group has introduced one of such 3D coatings (named *Copoly(DMA-NAS-MAPS)*) realized by the
11 combination of physi- and chemisorption of a copolymer obtained by random radical
12 polymerization of *N,N*-dimethylacrylamide, a monomer that adheres to different types of surface
13 by hydrogen and van der Waals interactions, a silane monomer that, through condensation with
14 hydroxyl or silanol groups, stabilizes the polymer on the surface and a succinimide ester
15 monomer, reactive towards nucleophile groups⁴. The characteristics that have mostly contribute
16 to its success are: simplicity of the coating procedure, that does not require chemistry labs or
17 skilled personnel, uniformity of the nanometric coating, which is suitable for application in optical
18 biosensors⁵, low level of non-specific adsorption of bioprobes⁶, together with a high
19 immobilization density⁶.

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33 The functional group of this copolymer is a succinimidyl ester (NHS ester), highly reactive towards
34 nucleophiles such as amine, a group naturally present in proteins and peptides that can be also
35 easily inserted in oligonucleotides. Covalent immobilization of biomolecules through reaction with
36 NHS ester is widely exploited^{7,8,9} as the resulting amide bond is very stable. However, the use of
37 active esters has some drawbacks: they are quite unstable in water, especially at the alkaline pH
38 required for reaction with aliphatic amines (pH 6-9)¹⁰. Under these conditions, the hydrolysis of
39 the ester group competes with the amidization process, potentially degrading significantly the
40 efficiency of the coupling chemistry¹¹ and also affecting experiment reproducibility.

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Another consequence of NHS ester hydrolytic instability is that, attempts to bind biomolecules to
surfaces are successful only when the molecules to be immobilized are arrayed by microspotting.
In this case, a fast evaporation of water takes place, increasing probe concentration and
accelerating its reaction rate with NHS ester on the surface. On the contrary, when the probe is in
solution or in a macrodrop, due to NHS ester competing hydrolysis, very low immobilization
efficiency is achieved¹². In addition, buffers that contain free amines such as
tris(hydroxymethyl)aminomethane (Tris) or glycine must be avoided when using any amine-

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3 reactive probe. Also, ammonium contaminants, often used in protein precipitation, must be
4 carefully removed before performing conjugation. Furthermore, NHS esters are reactive not only
5 with primary amines, but also with several other functional groups, such as secondary amines,
6 alcohols, phenols, and thiols, thus restricting the regioselectivity of the coupling reaction.
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10 In order to overcome the limitations of NHS esters, we have developed a family of polymers with
11 different functionalities that originate from the common polymer precursor Copoly(DMA-NAS-
12 MAPS), by post-polymerization modification (PPM) of NHS ester moieties: by reacting with a
13 proper amine, NHS ester is selectively transformed into other functional groups. The polymers,
14 recovered by precipitation, maintain their solubility in water and self-adsorbing properties.
15 Advantages of PPM over direct polymerization of the respective functional monomers are
16 manifold: first of all, not every functional group can be introduced by direct polymerization. Some
17 of them do not tolerate the polymerization conditions due to their participation in side reactions
18 that lead to uncontrolled polymerization or deactivation. In addition, some functional groups may
19 simply react with the polymerizable group itself, as, for example, seen in amino- or maleimido
20 containing acrylates¹³.
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29 In this work, the functional groups introduced on the polymer by PPM enable the so called "click
30 chemistry" reactions including thiol-based addition, azide-alkyne cycloadditions and Diels-Alder
31 reactions^{14,15} with suitably modified biomolecules. The advantages of such reactions are:
32 quantitative yields, controlled orthogonal and chemoselective probe immobilization, insensitivity
33 of the reaction to pH. Moreover, click chemistry reactions offer the possibility of immobilizing
34 biomolecules directly from solution: in a recent work, in fact, we have introduced a new approach
35 to bind antibodies onto gold nanoparticles by means of a Cu(I)-catalyzed azide/alkyne
36 cycloaddition¹⁶.
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44 In this article we show examples of application of these new "clickable" polymers in DNA
45 microarray.
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49 **2. Materials and methods**

50 *N,N*-Dimethylacrylamide (DMA), 3-(trimethoxysilyl)propyl methacrylate (MAPS), propargylamine,
51 *N*-(2-aminoethyl)maleimide trifluoroacetate salt, dibenzocyclooctyne-amine, cysteamine, copper
52 sulfate (CuSO₄), ascorbic acid, Tris(3-hydroxypropyl)triazolymethylamine (THPTA), *N,N*-
53 diisopropylethylamine (DIPEA), dithiothreitol (DTT), α,α' -Azobisisobutyronitrile (AIBN), anhydrous
54 tetrahydrofuran (THF), ammonium sulphate ((NH₄)₂SO₄), phosphate buffered saline (PBS),
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3 ethanolamine, Geneframes were purchased from Sigma Aldrich (St. Louis, MO, USA). All solvents
4 were used as received. *N*-acryloyloxysuccinimide and 3-azido-1-propylamine were synthesized as
5 reported elsewhere^{17 18}. All the oligonucleotides for hybridization tests, solid-phase PCR and
6 genotyping were synthesized by MWG-Biotech AG (Ebevsberg, Germany) with the following
7 sequences: 5'-GCCACCTATAAGGTAAAAGTGA-3' (COCU8; modified in 5' with the following
8 functionalities: amine (NH₂), dibenzocyclooctyne (DBCO), thiol (SH), azide (N₃)), 5'-Cy3-
9 TCACTTTTACCTTATAGGTGGGC-3' (COCU10), 5'-DBCO-CAGGACTGTCGT-3' (SmallDBCO), 5'-Cy3-
10 ACGACAGTCCTG-3', (SmallCy3), 5'- GCCTGCTGAAAATGACTGAA -3' (forward) and 5'-
11 AGAATGGTCCTGCACCAGTAA-3' (reverse). COCU10 and SmallCy3 were labeled with the
12 fluorophore Cyanine 3 for fluorescence detection. These oligonucleotides were freeze-dried and
13 re-suspended in DI water at a final concentration of 100 μM before use.

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15 Untreated silicon slides 1000Å Thermal Oxide (14 X 14 mm) were supplied by SVM, Silicon Valley
16 Microelectronics Inc. (Santa Clara, CA USA) and were pretreated using a HARRICK Plasma Cleaner,
17 PDC-002 (Ithaca, NY, USA) connected to an oxygen line.

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19 Contact angle measurements were acquired via the sessile drop method using a CAM 200
20 instrument (KSV Ltd), which combines video capture and subsequent image analysis.

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22 FT-IR spectra were recorded using a Jasco-660 spectrometer and analyzed with Spectra Manager
23 software 1.52 (Jasco, MD, USA). Dual polarization interferometry (DPI) analyses were conducted
24 using an Analight Bio 200 (Farfield Group, Biolin Scientific, Manchester, UK) supporting Analight
25 Explorer software.

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27 Spotting is performed using a SciFLEXARRAYER S5 (Sciencion, Berlin, Germany).

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29 Gel permeation chromatography analyses were conducted with a Jasco 880 system connected to a
30 UV detector Jasco Uvidec-100-III mounting Schodex columns OHpak SB-G (guard column), OHpak
31 SB-804 M HQ, OHpak SB-803 HQ, and OHpak SB-802.5 HQ (New York, NY, USA). The spectra were
32 analysed with the ChromNAV Chromatography data system (Jasco, MD, USA).

33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 **2.1 Synthesis of Copoly Azide, Copoly Alkyne, Copoly Maleimide, Copoly Thiol, Copoly DBCO and** 50 **surface coating**

51 52 *2.1.1 Synthesis and post modification*

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54 All the copolymers have been obtained by post-modification reactions of the parent polymer
55 Copoly(DMA-NAS-MAPS) (**Figure 1a**), constituted of DMA (97% mole percent), NAS (2% mole
56 percent) and 3-(trimethoxysilyl)propyl methacrylate (MAPS, 1% mole percent). A schematic
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3 representation of the polymers obtained by post-polymerization modification is shown in **Figure 1**.
4 In particular, we have reacted the succinimidyl copolymer with 3-azido-1-propylamine (**Figure 1b**),
5 propargylamine (**Figure 1c**), dibenzocyclooctyne amine (**Figure 1d**), *N*-(2-aminoethyl)maleimide
6 trifluoroacetate salt (**Figure 1e**), and cysteamine (**Figure 1f**).
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10 The parent polymer was synthesized by free radical polymerization as reported elsewhere¹⁹. The
11 total concentration of the monomer feed in the solvent was 20% w/v. Briefly, after degassing
12 anhydrous THF with helium, DMA, NAS and MAPS were added to the reaction flask so that the
13 total monomer feed was 20% w/v. The reaction mixture was heated to 65°C for two hours in
14 presence of α , α' -azoisobutyronitrile (AIBN). The crude material was cooled to room temperature
15 and diluted 1:1 with dry THF; the solution was then precipitated in petroleum ether (10 times the
16 volume of the reaction mixture) to eliminate unreacted monomers. The polymer was collected by
17 filtration as a white powder and dried under vacuum at room temperature. To introduce the new
18 functionalities, a 20% w/v solution of the copolymer was prepared by dissolving it in dry THF and a
19 2.5 molar excess respect to the moles of NAS of the proper amine was added to the crude
20 material, assuming that the concentration of NAS along the polymer chain is 20 mM. The post-
21 modification reaction with *N*-(2-aminoethyl)maleimide trifluoroacetate salt required also the
22 addition of *N,N*-diisopropylethylamine (DIPEA), while the reaction with cysteamine necessitated
23 the addition of dithiothreitol (DTT) (both 2.5 molar excess respect to the moles of NAS). The
24 mixture was stirred for 5 h at room temperature and then diluted 1:1 with anhydrous THF. The
25 polymers were precipitated in petroleum ether (10 times the volume of the reaction mixture),
26 filtered on a buchner funnel and dried under vacuum at room temperature. To further purify the
27 obtained powder, the polymers were dissolved again in anhydrous THF to a final concentration of
28 10% w/v and re-precipitated in petroleum ether. The powder was finally filtered and dried again
29 under vacuum at room temperature.
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46 47 *2.1.2 Surface coating*

48 Silicon oxide slides were pretreated with oxygen plasma for 10 min: the oxygen pressure was set
49 to 1.2 bar with a power of 29.6W. Each copolymer was dissolved in DI water to a final
50 concentration of 2% w/V and then diluted 1:1 with a solution of ammonium sulfate 1.6 M. The
51 slides were immersed into each solution for 30 minutes, then rinsed with DI water, dried with a
52 nitrogen stream and finally cured under vacuum at 80°C for 15 minutes.
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2.2 Goniometry

Contact angle measurements were acquired via the sessile drop method using a CAM 200 instrument (KSV Ltd), which combines video capture and image analysis.

The solvent utilized in the analysis was deionized water, whose purity was confirmed by correlating the measured surface tension based on the pendant drop shape to the literature values for pure water (72 mN/m at 25 °C).

2.3 GPC analysis

The molecular weight of each copolymer was characterized using Gel Permeation Chromatography (GPC), connected to a UV detector. The GPC setup is composed of three polyhydroxymethacrylate aqueous GPC columns connected in series with a decreasing exclusion limit and thermostatted at 40°C: OHpak SB-G (guard column), OHpak SB-804 M HQ, OHpak SB-803 HQ and OHpak SB-802.5 HQ. The molecular weight is extrapolated from a calibration curve of polyacrylamide standards with molecular weights ranging from 22KDa to 400 KDa.

Dry copolymers samples were dissolved using the GPC mobile phase (100 mM NaCl, 50 mM NaH₂PO₄, titrated to pH 3.5 using H₃PO₄, 10%v/v acetonitrile) to a concentration of 0.25 mg/mL and the samples were run three times through the GPC system to test for reproducibility. Each run injected 20 µL of sample and the flow rate through the system was set at 0.35 mL/min.

2.4 FT-IR spectra analyses

FT-IR spectra were recorded using a Jasco-660 spectrometer and analyzed with Spectra Manager software 1.52 (Jasco, MD, USA). The samples were mixed with KBr and compressed to obtain a tablet. Then 32 scans were recorded over the range 4000–400 cm⁻¹ at a resolution of 4 cm⁻¹ at intervals of 1 cm⁻¹.

All the spectra have been analyzed after subtracting the spectrum of a blank KBr pellet.

2.5 NMR characterization

¹³C spectra were acquired at 500 Bruker DMX and 600 Bruker DRX spectrometers equipped with 5mm TXI probe with z gradient at room temperature (300K) to characterize Copoly Azide and Copoly DBCO polymers. About 30 mg of polymer were dissolved in in DMSO-d₆ solvent. Spectra were calibrated on DMSO solvent signal at 40.45 ppm.

2.6 DPI measurements

To measure the coating thickness, a silicon oxynitride AnaChip^TM slide was pretreated with oxygen plasma, then inserted into the fluidic compartment of Analight Bio 200 and kept at 20°C under PBS flow. A solution of Copoly Azide (prepared as described in paragraph 2.1.2) was slowly injected into the chip channels at a flow rate of 6 µL/min for 15 minutes. The flow was interrupted for 30 minutes, to allow the adsorption of the polymer onto the surface. Subsequently, PBS was injected into the channel at a flow rate of 5 µl/min for 16 hours, to rinse the excess of polymer.

A standard calibration procedure was conducted before each experiment, using 80 % (w/v) ethanol and MQ water solutions. The collected data were analyzed using Analight Explorer software.

2.7 Functional test of microarray slides and quantification of of immobilized probe density

2.7.1 Spotting

The oligonucleotide 5'-GCCACCTATAAGGTAAAAGTGA-3' (COCU8), with the appropriate modification (NH₂, DBCO, N₃, SH) was dissolved in a 150 mM sodium phosphate buffer solution at pH 8.5 with a final concentration of 10 µM in the presence of various additives. The spotting of azido-modified oligonucleotides on Copoly Alkyne coated slides required the addition of CuSO₄/Ascorbic Acid/THPTA (6.525 mM, 0.1mM, 0.4 mM, respectively) to the spotting solution to perform the click reaction. The oligonucleotides were deposited onto the surface using a non-contact microarray spotter (SCENION sci-FLEXARRAYER S5) using a 80 µm nozzle. The spot volume, temperature and humidity were precisely controlled to 400 pL, 22°C and 65%, respectively. Immediately after spotting, all the chips were stored overnight in a sealed chamber, saturated with sodium chloride (40 g/100 mL H₂O). After incubation, only the silicon chips coated with Copoly(DMA-NAS-MAPS) were treated with an ethanolamine blocking solution (50mM in 0.1 M TRIS/HCl buffer pH 9), pre-heated and kept at 50°C for 15 minutes. The slides coated with the click-modified copolymers did not need this step. Consequently, all the chips were rinsed with DI water and immersed in a solution containing 4X SSC (600 mM sodium chloride, 60 mM sodium citrate, pH 7.0) and 0.1% SDS, pre-heated at 50°C, and kept at this temperature for 15 minutes, before rinsing with DI water and drying with a nitrogen flow.

For the quantification of the mass of spotted oligonucleotide, a silicon slide with a 500 nm silicon oxide layer, coated with Copoly Azide was spotted using several concentrations (1-50 µM) of DBCO-modified COCU8 (as reported above) and analysed with the *Interferometric Reflectance*

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3 *Imaging Sensors* (IRIS) platform²⁰ to evaluate the mass of the immobilized probe. Images of the
4 printed probes were acquired with Zoyray Acquire Software (Zoyray, Boston, MA, USA) and
5 quantified providing a value of spot quality and bound mass density according to previous
6 protocols.
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9 10 **2.7.2 Hybridization**

11 The printed chips were incubated with a complementary oligonucleotide target, 5'-Cy3-
12 TCACTTTTACCTTATAGGTGGGC-3' (COCU10) tagged with Cyanine 3 for fluorescence detection.
13 COCU10 was diluted to a final concentration of 1 μ M in an aqueous solution containing 2X SSC,
14 0.1% SDS and 0.2 mg/ml of BSA; 15 μ l of this solution were layered on the hybridization area, and
15 covered with a coverslip. The reaction was performed in a humid chamber at 65°C for 2 hours.
16 Finally, the chips were washed in a 4X SSC solution at room temperature (to remove the coverslip)
17 and then any unbounded oligonucleotide was removed using two successive rinses (5 minutes
18 each) with a 2X SSC/0.1% SDS solution, pre-warmed at hybridization temperature (65°C). Other
19 two washes with 0.2X SSC and 0.1X SSC, carried out both at room temperature for 1 min, were
20 then performed and finally, the slides were dried using the nitrogen stream.
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22 Fluorescent images of each chip were obtained using the a confocal laser scanner (ScanArray Lite,
23 Perkin Elmer) with the laser power set at 55% and the photomultiplier tube gain (PMT) at 55% and
24 analyzed using ScanArray Express software.
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29 30 31 32 33 34 35 36 37 **2.8 Coating stability**

38 To evaluate the coating stability, silicon slides coated with Copoly(DMA-NAS-MAPS) and Copoly
39 Azide were immersed in a 300 mM sodium fosfate, pH 8.5 solution for 4 hours, immediately after
40 the coating step. Then, the slides were washed with DI water, dried with a nitrogen stream and
41 under vacuum. Finally they were spotted using the appropriate modified (NH₂ or DBCO) COCU8 (as
42 described in section 2.5.1) at a concentration of 10 μ M, incubated with 1 μ M of Cy3-COCU10 (as
43 described in section 2.5.2) and analysed using confocal laser scanner to evaluate fluorescence
44 intensity. Similarly, two slides that did not undergo the accelerated aging process were used as a
45 comparison.
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52 53 54 55 **2.9 Binding in non spotting condition**

56 Two glass slides were coated with Copoly(DMA-NAS-MAPS) and Copoly Azide (as reported in
57 section 2.1.2) and a multiwell cell culture system plate was bound by gentle finger pressure to
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3 form 8 wells on each slide. Four wells on Copoly Azide coated slides were incubated with 20 μL of
4 a solution of a double stranded SmallDBCO (obtained by pre-incubating SmallDBCO and its
5 complementary strand, SmallCy₃, in 2X SSC 0.1% SDS 0.2 mg/mL BSA buffer for 2 hours at 33°C) at
6 a final concentration of 1 and 10 μM . Similarly, Copoly(DMA-NAS-MAPS) slides were incubated
7 with the amino-modified COCU8, pre-incubated with COCU10Cy₃ at 65°C for 2 hours (2X SSC 0.1%
8 SDS 0.2 mg/mL BSA buffer). To confirm the specificity of the immobilization, 20 μL of a non-
9 modified oligonucleotide (COCU8NNT), pre-incubated with its complementary strand COCU10 Cy₃,
10 were deposited on the remaining 4 wells of each slide, at a final concentration of 1 and 10 μM .
11 The incubation was conducted in a humid chamber for 2 h at room temperature, then they were
12 rinsed using two consecutive washes (5 minutes each) with a 2X SSC/0.1% SDS solution, (pre-
13 warmed at the hybridization temperature). Other two washes with 0.2X SSC and 0.1X SSC, both
14 carried out at room temperature for 1 min, were then performed and finally, the slides were dried
15 using the nitrogen stream and analysed using a confocal laser scanner.
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27 **2.10 Solid phase PCR on silicon slides coated with Copoly Azide and KRAS G12D genotyping**

28 Exon 2 of the KRAS gene was amplified directly on the slides using 5'- GCCTGCTGAAAATGACTGAA -
29 3' (forward) and 5'- AGAATGGTCCTGCACCAGTAA-3' (reverse) as primer set, generating a 167 bp
30 fragment. The reverse spotted primer, modified with DBCO group at 5' terminus, was diluted in
31 the printing buffer (sodium phosphate 150mM, pH 8.5, 0.01% Triton X100) at a final concentration
32 of 20 μM and deposited on coated silicon slides using a piezoelectric spotter, as previously
33 reported (see paragraph 2.7.1). In particular, 3 different subarrays were printed, in order to
34 perform different amplification reactions using distinct DNA control template (wild-type, G12D
35 heterozygous, G12D mutant homozygous). As described in paragraph 2.7.1, after spotting, all the
36 chips were stored overnight in a sealed humid chamber. The following day, the slides were simply
37 rinsed in a 4X SSC, 0,1% SDS solution for 15 minutes, then dipped in water and dried with a
38 nitrogen stream. The PCR was performed and processed as previously reported ²¹. For the
39 genotyping, in order to denature the bound double-stranded amplicons, the silicon slides were
40 immersed in 0.1 M NaOH for 5 min, then rinsed with water and dried. Reporter sequences and
41 stabilizers are described by Galbiati S. and collaborators ²². Firstly, 0.6 μL of the stabilizer
42 oligonucleotide were mixed with 59.4 μL of hybridization buffer (2X SSC, 0.1% SDS, 0.2 mg/mL
43 BSA) up to 1 μM final concentration and then 15 μL of this hybridization solution were deposited
44 onto the 3 subarrays and covered with 3 cover slips. The silicon slides were incubated using the
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3 Thermomixer Comfort (Eppendorf) hybridization chamber at 20°C for 30 min. The slides were then
4 washed in a 4X SSC buffer at room temperature (to remove the cover slips) and then quickly (30 s)
5 in a low-salt buffer (0.2X SSC). Afterward, to detect of G12D KRAS mutation, the reporter for the
6 wild-type and the mutated sequences and their corresponding universal oligonucleotides labelled
7 with Cy3 and Cy5 respectively, were mixed together in equimolar concentrations (1 μ M) and
8 added to the hybridization buffer (2X SSC, 0.1% SDS, 0.2 mg/mL BSA). The chips were incubated in
9 the Thermomixer Comfort (Eppendorf) hybridization chamber at 37° C for 1 h. Eventually, the
10 silicon slides were washed with a series of solutions as described in section 2.7.2 and scanned as
11 previously described²².
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20 21 **3. Results and discussion**

22 Our group has devoted considerable efforts in the development of tailored polymeric coatings for
23 biosensing, and in particular, the copolymer introduced in 2004⁴, has proven to be an ideal
24 candidate for probe immobilization, thanks to the presence of *N*-acryloyloxysuccinimide (NAS), an
25 active ester group, highly reactive towards several nucleophiles, in particular amine, which are
26 naturally present in biomolecules like proteins or peptides. Despite its widespread employment,
27 active ester coupling chemistry exhibits some disadvantages, and in addition, it lacks of
28 orientation control when a substrate that contains several amines, for example an antibody or a
29 peptide, must be immobilized. Potentially, a correct orientation of a bioprobe onto the surface,
30 achieved, for example, through the so called “click-chemistry” reactions, would improve
31 dramatically the efficiency of target capture, thus enhancing the overall analytical performance of
32 the assay.
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42 Considering the high reactivity of NHS ester towards nucleophiles, we propose here a simple
43 method to insert along the polymer chain different “click” groups through post-polymerization
44 reactions (see **Figure 1**). The widely exploited Copoly(DMA-NAS-MAPS) becomes a scaffold to
45 produce several polymeric coatings for oriented immobilization of bioprobes by means of click
46 chemistry reactions. Post-polymerization modifications allow the introduction of functionalities,
47 which would otherwise be incompatible with the radical polymerization process. For instance, Zilio
48 and collaborators have recently introduced a similar copolymer bearing alkyne groups for the
49 immobilization of azido-modified glycans in microarray format, exploiting the copper-catalyzed
50 azide/alkyne cycloaddition (CuAAC)²⁴. In that case, the polymer was obtained through a process
51 that included protection of the triple bond before polymerization, followed by deprotection,
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dialysis and liophilization. Here we propose a simpler and versatile method of functionalization based on the quantitative reaction of different amines, bearing “click” groups, with NHS ester in mild, organic conditions. The modified polymers are easily purified and collected by precipitation. The coating is then obtained, as for Copoly(DMA-NAS-MAPS), by simply immersing the slides into a diluted aqueous solution of the copolymer, and it is particularly stable to solvents¹⁹ and high temperatures²¹.

3.1 Polymer and coating characterization

3.1.1 Goniometry

We first demonstrated that the introduction of new functionalities along the polymer chain does not affect the adsorption of the coating onto the surface, nor its hydrophilicity. The water contact angle values reported in **Table 1** confirm that each of the post-modified polymers forms a coating of hydrophilicity similar to that of the parent polymer Copoly(DMA-NAS-MAPS). Only Copoly Thiol and Copoly DBCO exhibit a moderate increase in hydrophobicity, probably because of the formation of disulfur bonds in case of the Copoly Thiol and because of the presence of benzene rings, in case of Copoly DBCO. The formation of disulfide bridges does not prevent the immobilization of thiol probes onto the surface because of the easy cleavage operated by a simple thiol-disulfide exchange.

Table 1 Water contact angle measured on surfaces coated with Copoly(DMA-NAS-MAPS) and with the modified polymers

Polymer	Water Contact Angle
Copoly(DMA-NAS-MAPS)	32.96 ± 1.00
Copoly Thiol	51.50 ± 1.37
Copoly DBCO	40.44 ± 2.09
Copoly Azide	26.16 ± 1.95
Copoly Maleimide	24.83 ± 1.26
Copoly Alkyne	25.97 ± 2.19

3.1.2 FT-IR and NMR analyses

In order to verify the efficacy of the postpolymerization reactions, all the modified polymers were analyzed by FTIR and ¹³C-NMR.

As shown in **Figure 2**, each FTIR spectrum shows typical signals of the introduced functional group. For example, in **Figure 2a** the typical signal of triple bonds stretching is evident at 2090 cm^{-1} , while **Figure 2b** evidences typical signals of the azide groups at and 2100 cm^{-1} ; the carbonyl vibration of imide group (1776 cm^{-1}) is highlighted in the maleimide modified copolymer (**Figure 2c**), and similarly, **Figure 2d** and **e** show typical signals of thiol (2512 cm^{-1}) and DBCO (1700 cm^{-1} and 754 cm^{-1}). Furthermore, the quantitative conversion of NHS ester into the new functionalities is demonstrated by the disappearance of the signal at 1740 cm^{-1} (**Figure 2f**) that corresponds to the stretching of NHS ester carbonyl present in Copoly(DMA-NAS-MAPS).

The NMR spectra of the modified copolymers were compared with that of the parent polymer to confirm the insertion of the azido and DBCO moieties. **Figure 3** highlights the spectral regions showing the main differences between the copolymers. The most indicative signals are those belonging to the different carbonyls, between 160 and 180 ppm (**Figure 3a**). In this region, a new signal appears at 173.8 ppm (**Figure 3a**, red frame) in both modified polymers and it is attributed to the new amido group formed between the amine of the substituents and the backbone. In the region between 120 and 135 ppm the DBCO aromatic signals are clearly detected (**Figure 3b**, blue frame), whereas between 48-50 and 39 ppm the azido signals are visible (**Figure 3c**, green frames).

3.1.3 GPC analysis

Molecular weights (Mw) and polydispersity index of the polymers, obtained by GPC analyses are reported in **Table 2**. The values of both Mw and polydispersity are in line with the conditions of the synthesis, a free-radical polymerization performed in organic solvent. As expected, Mw values are very similar for all the samples, considering they all originate from a communal parent polymer. Slight differences of Mw can be ascribed to possible rearrangement and entanglement of the polymer chains in aqueous solution, due to different solubility of the newly introduced functionalities (for example, the benzene rings of DBCO are more hydrophobic than the azide).

Table 2 Molecular weight (Mw) and polydispersity measured by GPC of the parent polymer and of the modified ones.

	Mw (g/mol)	Polydispersity
Copoly(DMA-NAS-MAPS)	1.03×10^4	3.12
Copoly Thiol	1.03×10^4	6.63
Copoly Azide	1.21×10^4	4.27

Copoly Maleimide	1.40×10^4	3.55
Copoly DBCO	4.83×10^3	2.83
Copoly Alkyne	1.25×10^4	3.31

3.1.4 Dual Polarization interferometry analysis

Dual polarization interferometry (DPI) measurements were performed to evaluate the thickness, density and mass of the coating layer. DPI technique assesses optical phase changes in an evanescent dual polarization interferometer, as comprehensively presented in reference ²⁵. Briefly, DPI provides information on the molecular dimension, packing and surface loading²⁶ of biomolecules immobilized onto a surface. A DPI chip was coated by flowing a Copoly Azide solution into the two channels, after an oxygen plasma activation step; then mass, thickness and density of the obtained polymeric film were calculated and reported in **Table 3**. The data are average of measurements collected after flowing PBS for 16 hours, demonstrating the high stability of the adsorbed polymeric film.

Table 3 Mass, thickness and density measured by Dual Polarization Interferometry of the Copoly Azide coating

	Thickness (nm)	Mass (ng/mm ²)	Density (g/cm ³)
Copoly Azide	7.83 ± 1.02	1.40 ± 0.34	0.18 ± 0.05

3.2 Functional test and quantification of immobilized probe density

To further demonstrate the successful modification of the parent polymer, we performed a functional test, spotting onto silicon/silicon oxide slides (coated by the polymers of **Figure 1**), oligonucleotides modified with a functionality specifically reactive with the one on the coating: for example, on the azide bearing coating, a DBCO-modified oligonucleotide was immobilized, while a thiol-modified oligo was spotted on the coating exposing maleimide functional groups (**Figure 4a**; see on Supporting Information the protocol for deprotection of thiolated oligonucleotides). A SiO₂ layer of 100 nm was used to exploit the constructive optical interference for enhanced fluorescence detection²⁷. **Figure 4b** depicts the spotting scheme: in the central part of the array there is the functional oligonucleotide, while in two external frames there are two negative controls: an oligonucleotide modified in 5' position with an amine group, and an unmodified

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3 oligonucleotide. A typical fluorescence image obtained after hybridization of the immobilized
4 probes with their complementary oligonucleotides is shown in **Figure 4b**, while **Figure 4c** shows
5 histograms of average fluorescence signal intensity of the immobilized spots on each surface.
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8 Complementary click groups consent to immobilize properly bioprobes with very high specificity,
9 and possibly, the detection is facilitated by the presence of a stiff heterocycle (for example the
10 maleimide ring or the triazole deriving from the reaction between the azide and the alkyne group)
11 that orients the double strand complex on the surface. In fact, overall, the fluorescence signal, is
12 slightly improved respect to the signal obtained onto the control surface coated with Copoly(DMA-
13 NAS-MAPS).
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19 As shown in **Figure 4b**, the immobilization is highly specific: no fluorescence signals were detected
20 in the external frame where the control oligonucleotides were immobilized: in this case, no
21 reaction occurred between the surface and the probe, in fact the corresponding fluorescence
22 signals were not discernible from the background. This is true for all reactions but for maleimide
23 and thiol: it is well known that maleimide and thiols reacts with amine, therefore in this case a
24 fluorescence signal, although minimal, was detected (see **Figure S1** in Supporting information).
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26 However, the intensity is negligible respect to that obtained through the specific click reaction. In
27 fact, the addition of amine to the double bond of maleimide or the reaction between thiols and
28 amine are slower than click reactions and are more sensitive to operational conditions, such as
29 solvents, pH and temperature. Conversely, the absence of non-specific signals of the control
30 oligonucleotides on the other coatings demonstrates that the postpolymerization reaction had a
31 quantitative yield.
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40 In a second experiment, we have evaluated the immobilization efficiency by measuring the mass
41 of the probe grafted per surface unit using a label free sensing platform called *Interferometric*
42 *Reflectance Imaging Sensor* (IRIS). Briefly, this platform is a label-free microarray sensing
43 technique that utilizes a Si/SiO₂ biochip for high throughput, multiplexed detection. The IRIS
44 detection principle is based on the quantification of the shifts in the spectral reflectance signature
45 to evaluate the addition of mass onto the surface using four discrete wavelengths (455, 518, 598,
46 635 nm) and measuring the distinctive reflection intensities by means of a CCD camera²⁰.
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52 **Figure 5** shows the density of the spotted oligo (expressed as number of oligonucleotide
53 molecules/mm²) onto a slide coated with Copoly Azide. Copoly Azide was used in this experiment
54 (and the following ones) as DBCO-modified oligonucleotide reacts by click chemistry in the
55 absence of catalysts and, unlike thiolated oligonucleotides this couple of reactants does not need
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3 a deprotection step. In particular, different concentrations of a DBCO-modified oligonucleotide
4 were spotted on a Copoly Azide coated slides. As shown in **Figure 5**, the probe density increased
5 with the concentration in the spotting solution, reaching a plateau around 40 μM . The number of
6 immobilized probe is in the order of $1,5 \times 10^{11}$ molecules/ mm^2 which corresponds to the number
7 of molecules immobilized on the parent polymer (data not shown) and in general on 3D surfaces²⁸.
8 This result also confirms the efficiency of the bulky post-modification reaction to introduce new
9 functionalities.
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16 17 **3.3 Coating stability**

18 As already mentioned, one of the drawbacks of Copoly(DMA-NAS-MAPS) is the hydrolysis of the
19 active ester which reduces the number of functional groups available for probe immobilization
20 and, moreover, generates negative charges, thus affecting the overall assay performance.
21 Functional groups such as azide or triple bonds are far more stable than NHS ester as they do not
22 undergo the same degradation process, hence offering consistent surface characteristics over time
23 and application conditions. To demonstrate the stability of the azide versus NHS ester, we have
24 accelerated the rate of NHS ester hydrolysis by immersing two slides, one coated with
25 Copoly(DMA-NAS-MAPS) and one with Copoly Azide in 300 mM sodium phosphate solution at pH 8.5
26 for 4 hours; the slides were then spotted using the appropriate modified (NH_2 or DBCO)
27 oligonucleotide and hybridized with the complementary strand, labeled with Cy_3 for fluorescence
28 detection. **Figure 6** shows the average spot fluorescence intensity recorded with a confocal laser
29 scanner at the end of the assay: it is clear that on Copoly(DMA-NAS-MAPS) slides, the
30 immobilization of amino-modified oligo is hampered by the reduction of functional groups on the
31 surface due to hydrolysis; on the contrary azide groups do not suffer for this degradation process
32 and the fluorescence intensity after the aging treatment is comparable to the signal obtained on
33 the fresh coating. The difference in fluorescence intensity of Copoly Azide is negligible, and most
34 likely connected to the statistical chip-to-chip variability.
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49 Overall, this behaviour suggests that the azide coating is more stable to hydrolysis, thus coated
50 slides could be prepared far in advance before use and their performance would remain constant.
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53 54 **3.5 Binding in non spotting conditions**

55 The volume of the drop delivered onto the surface and its evaporation rate are key factors in the
56 immobilization process. In fact, when the conjugation takes place in large volumes as in microliter
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3 drops, the hydrolysis rate of NHS ester is quite fast and prevents probe immobilization. On the
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5 contrary, when the probe is spotted in pL volumes, the conjugation reaction takes place in peculiar
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7 conditions: the fast water evaporation causes a dramatic increase in probe concentration that
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9 facilitates binding to the surface¹². This volume related issue is crucial in DNA immobilization,
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11 where there is just one group (for example amine in 5' position) which can selectively react with
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13 the functionality on the surfaces, whereas it is less important for other bioprobes. Proteins, for
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15 instance, are less sensitive to hydrolysis of the anchoring point as they are more prone to non-
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17 specific binding by weak, non-covalent, interactions. The use of a functional group that is not
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19 degraded by hydrolysis (such as the azide) is very useful in those situations in which spotting is not
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21 possible, for instance in the bio-functionalization of microchannels, nanoparticles, microspheres,
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23 in applications such as flow cytometry, surface plasmon resonance and next generation
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25 sequencing¹². Here we demonstrate the attachment of DBCO-modified oligonucleotide onto a
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27 Copoly Azide coated surface without using a spotter, but simply contacting an aqueous solution of
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29 the probe with the surface. In particular, we have created 8 different areas on coated surfaces and
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31 deposited a macrodrop of 20 μ L of probe in each well (**Figure 7**). As expected, based on our
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33 previous experience and as reported by Sobek and collaborators¹², on Copoly(DMA-NAS-MAPS)
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35 coating, the yield of the reaction between amino-modified oligo and NHS ester is very low in these
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37 conditions (spot of 20 μ L incubated in a high humidity chamber) resulting in an extremely low
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39 probe density .

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41 On the contrary, the binding to the surface was very efficient on Copoly Azide coated slides,
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43 because the click reaction is fast and there is no competing hydrolysis. **Figure 7** demonstrates also
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45 that the binding onto the Copoly Azide is mediated by the formation of a triazole between the
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47 azide groups on the surface and the DBCO on the oligonucleotide strand, because there is no
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49 fluorescence signal were a non-modified oligonucleotides was deposited. In fact, on the remaining
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51 four areas where two different concentrations of a non-modified oligonucleotide (pre incubated
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53 with its complementary fluorescently labeled strand) were immobilized only a minor fluorescence
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55 signal was detected demonstrating that there is no conjugation of the probe to the coated surface.

56 57 58 59 60 **3.6 Solid phase PCR on silicon slides coated with Copoly Azide**

As an example of the usefulness of the azido-modified coating, "on-chip" PCR was demonstrated
in a clinically relevant application. The oncogene KRAS belongs to the signaling pathway of several
different molecules. In colorectal cancer, missense mutations causing gain-of-function are often

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3 found in somatic cells. The identification of KRAS and BRAF mutations is clinically relevant because
4 they distinguish patients not responding to anti-EGFR treatments. In 2013 Galbiati and co-workers
5 developed a highly sensitive assay for the detection of common KRAS and BRAF oncogenic
6 mutations, based on the microarray technique²². However, this approach shows some drawbacks
7 such as the need of a spotter for the immobilization of the PCR products and several purification
8 steps. Thanks to the great thermal stability of Copoly(DMA-NAS-MAPS), Damin and collaborators
9 have improved this system by immobilizing the oligonucleotide primers directly onto the surface,
10 thus introducing a solid-phase polymerase chain reaction (SP-PCR)²¹. Similarly, to assess the
11 stability of the azide polymer coating, we performed SP-PCR and the genotyping of one of the
12 G12D: the most common mutations in the codon 12 of KRAS gene.

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14 As described in section 2.10, after the immobilization of the DBCO-modified reverse primer on the
15 silicon slides, coated with Copoly Azide, the chips underwent the optimized SP-PCR (40 cycles,
16 1.9mM MgCl₂, 1:4 ratio reverse: forward liquid primers, 100 ng DNA template, 50°C annealing
17 temperature). On a single silicon slide, the wild-type control sample, heterozygous and
18 homozygous mutant DNA templates were amplified simultaneously. Afterward, the silicon slides
19 were hybridized with the dual-colors protocol described by Galbiati et al.²², following the
20 denaturation of the resulting bound PCRs. Briefly, the ssPCRs bound to the surface were
21 hybridized with a solution containing the wild-type and mutant reporters, each reporters is
22 prolonged by a tail complementary to Cy3 and Cy5 labeled universal oligonucleotides that anneals
23 to wild-type and mutant reporters respectively. Genotyping of G12D mutation is illustrated in
24 **Figure 8**, that demonstrates that the peculiar characteristics of the coating such as thermal
25 stability and tridimensionality, consents the execution of a very efficient solid-phase PCR. The
26 presence of alternative functionalities does not interfere with the performance of the experiment,
27 as the results are similar to the amplification and genotyping obtained with the parent polymer
28 Copoly(DMA-NAS-MAPS)²¹. Furthermore, the genotyping of the G12D mutation was successfully
29 achieved by applying the dual-color fluorescent hybridization to the amplicon. The solid-phase PCR
30 combined with the genotyping of the KRAS mutation shown in this study, is used to demonstrate
31 the potential applications of these substrates in the context of a microarray assay.

32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 **4. Conclusions**

55 In this work we have exploited the reactivity of Copoly(DMA-NAS-MAPS), a polymer widely used to
56 functionalize microarray slides, to generate several polymer derivatives that form coatings with
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3 different functional groups. In particular, by a simple post modification reaction with a
4 bifunctional amine, NAS yielded functionalities that enable click chemistry reactions. The new
5 moieties not only allow a specific and oriented immobilization of bioprobes onto the surface, but
6 also overcome the disadvantages connected to the hydrolysis of active ester, extending the shelf-
7 life of the coatings that are not sensitive to water or moisture. Furthermore, the improved stability
8 and the advantages of click reactions, enable the attachment of biomolecules directly from
9 solution, avoiding spotting reduced volumes (pL) of probes. This is particular relevant in those
10 applications in which spotting is not possible such as microchannel functionalization of
11 derivatization of nanoparticles.

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19 The polymers produced by post-polymerization reactions were extensively characterized by FTIR
20 while the coatings, obtained by dip and rinse approach of silicon/silicon oxide slides in an aqueous
21 solutions of these polymers, were characterized by Goniometry, Dual Polarization Interferometry,
22 IRIS and by functional tests aimed at demonstrating the advantages provided by the new surfaces
23 in microarray technology. In particular, the stability of one of such coatings containing azido
24 groups, was demonstrated in a solid-phase PCR experiment for the genotyping of KRAS G12D
25 mutation.
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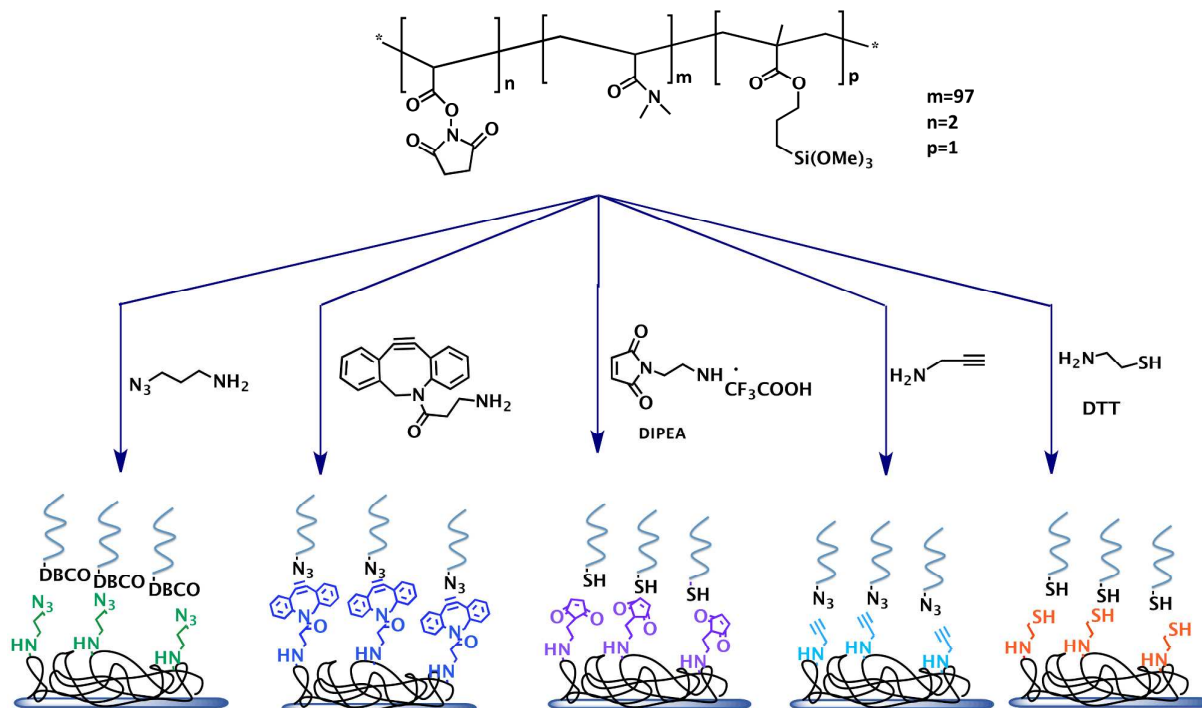
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Graphical Abstract



Figure 1 Scheme of the synthesis of Copoly(DMA-NAS-MAPS), the precursor of Copoly Azide, Copoly Alkyne, Copoly DBCO, Copoly Maleimide, Copoly Thiol, obtained by post-polymerization reactions with a proper amine.

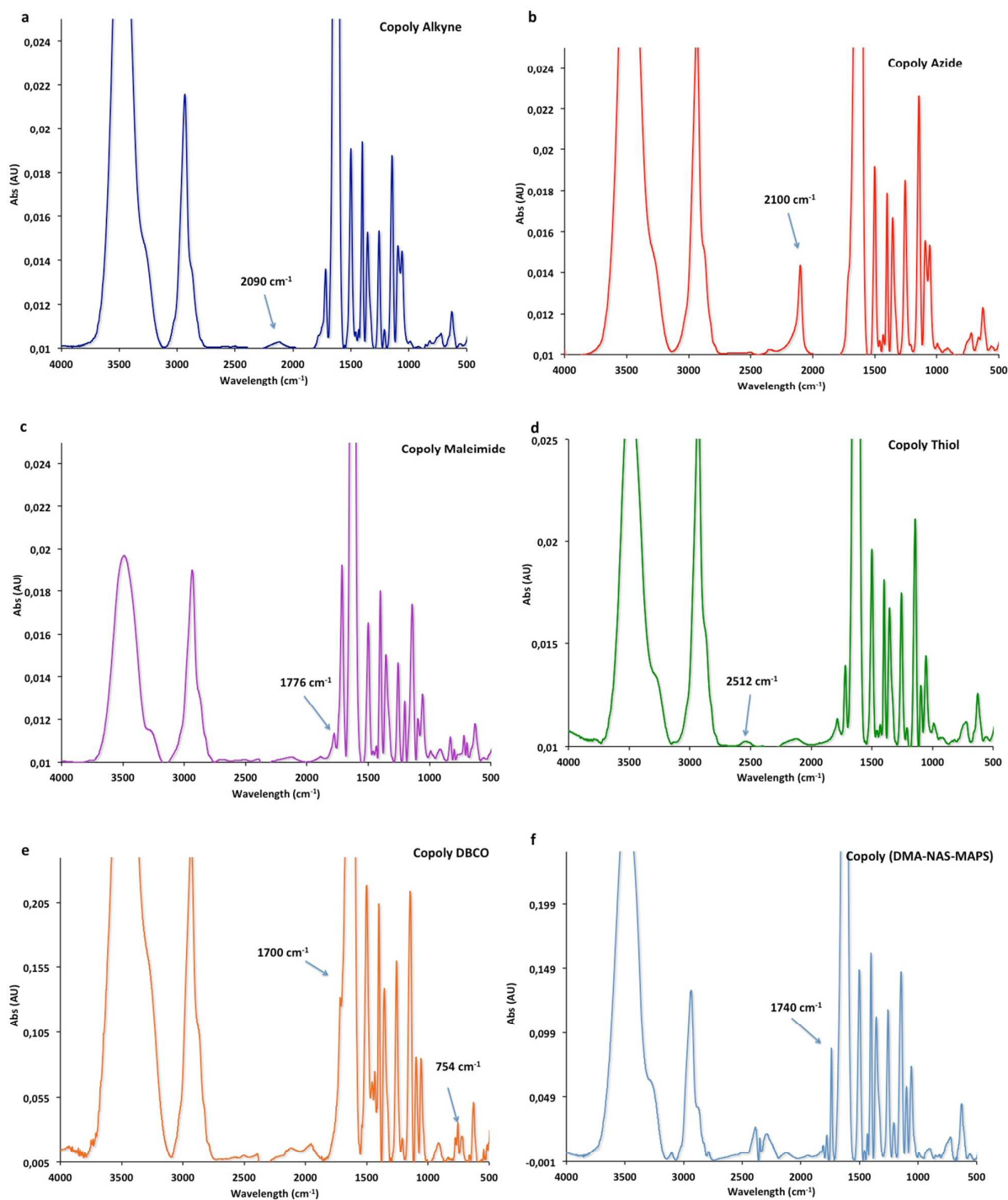


Figure 2 FTIR spectra of Copoly Alkyne, Copoly Azide, Copoly Maleimide, Copoly Thiol, Copoly DBCO and Copoly(DMA-NAS-MAPS), registered using a Jasco 660 spectrophotometer. A total of 32 scans were recorded over the range $4000\text{-}400 \text{ cm}^{-1}$ at a resolution of 4 cm^{-1} at intervals of 1 cm^{-1} . The spectra are magnified to highlight the signals typical of each introduced group.

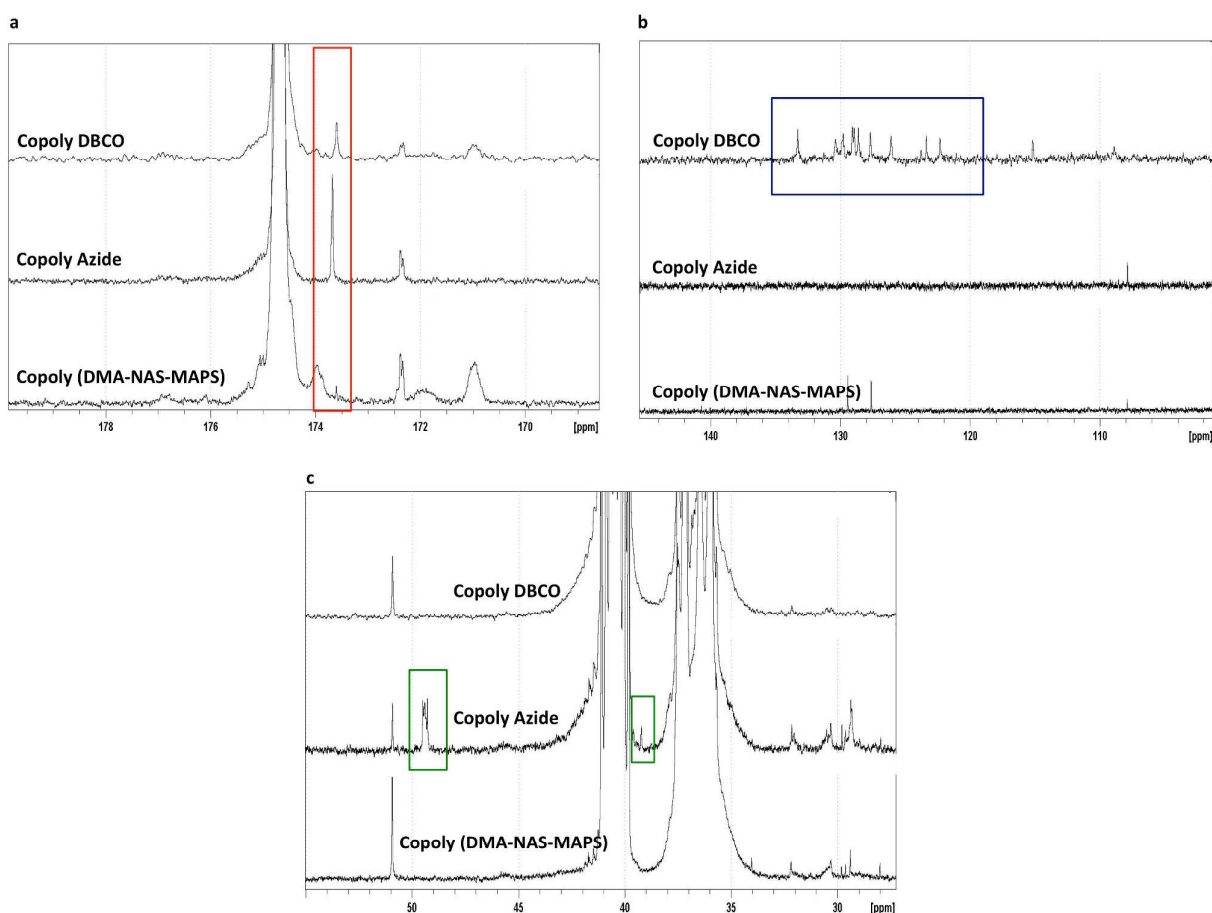


Figure 3 ^{13}C -NMR spectra of Copoly(DMA-NAS-MAPS) Copoly Azide and Copoly DBCO registered in DMSO-d_6 using a 500 Bruker DMX and 600 Bruker DRX spectrometers equipped with 5mm TXI probe with z gradient at 300K a) comparison of the three spectra to highlight the formation of a peak in the modified polymers, attributed to the formation of a new amide bond b) DBCO aromatic signals are clearly detected in the blue frame, while are not present in the other copolymers c) signals typical of azido group are highlighted in the green frames

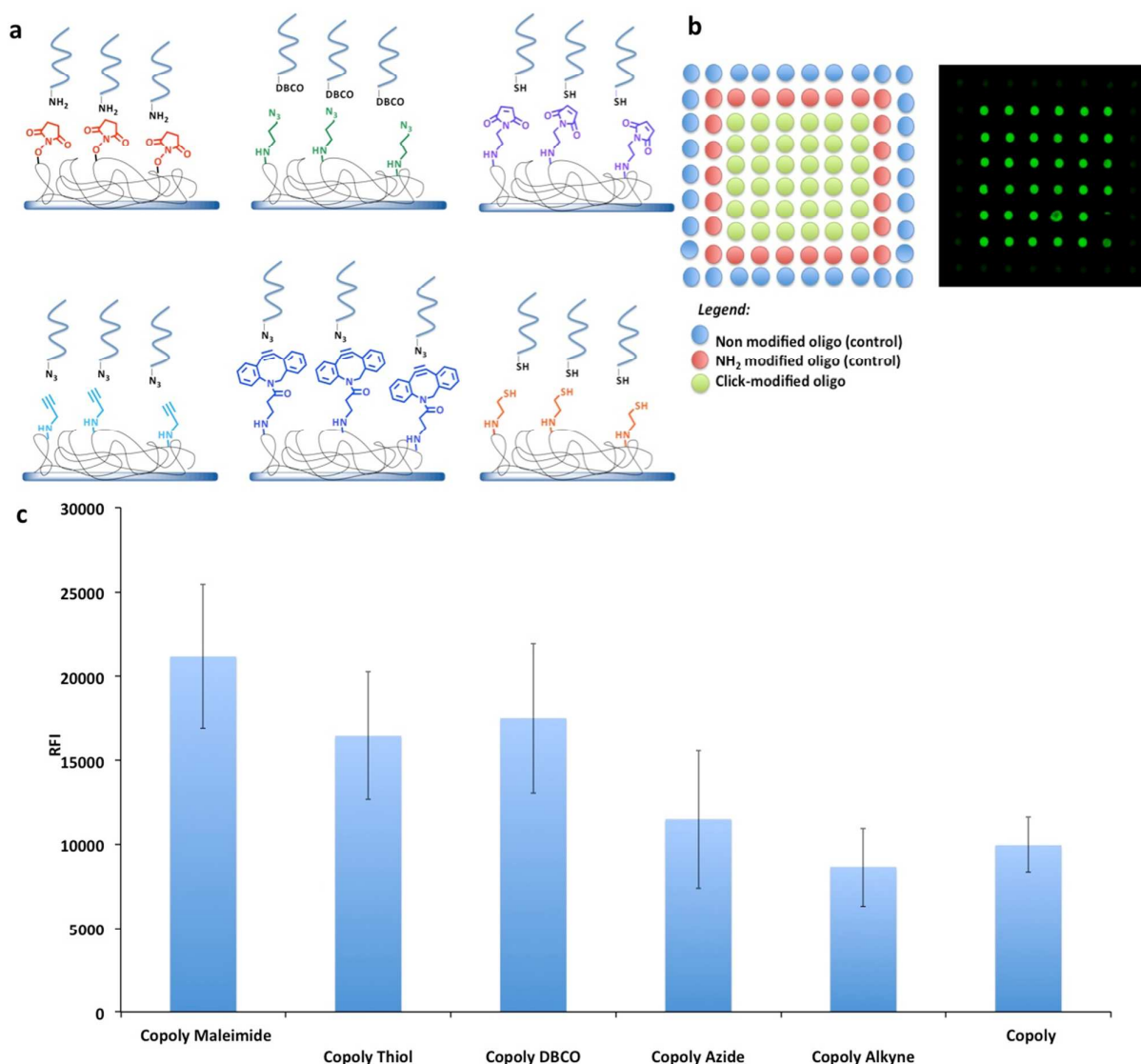


Figure 4 a) Schematic representation of the oligonucleotides immobilized on the surfaces, coated with the *click copolymers*. In particular, each oligonucleotide has a modification in 5' position compatible with the functional group of the coating, in order to be immobilized through a click chemistry reaction; b) spotting scheme and a typical fluorescence image obtained after hybridization of the immobilized probes with the complementary Cy3 labeled oligonucleotide; c) histograms of average fluorescence signal intensity of the immobilized spots on each surface. Values are the average of the spots of each array constituted of 6 x 6 spots; error bars are the standard deviations of the fluorescence intensity of each array. The arrays were scanned using 55% laser power and 55% for the photomultiplier tube gain (PMT).

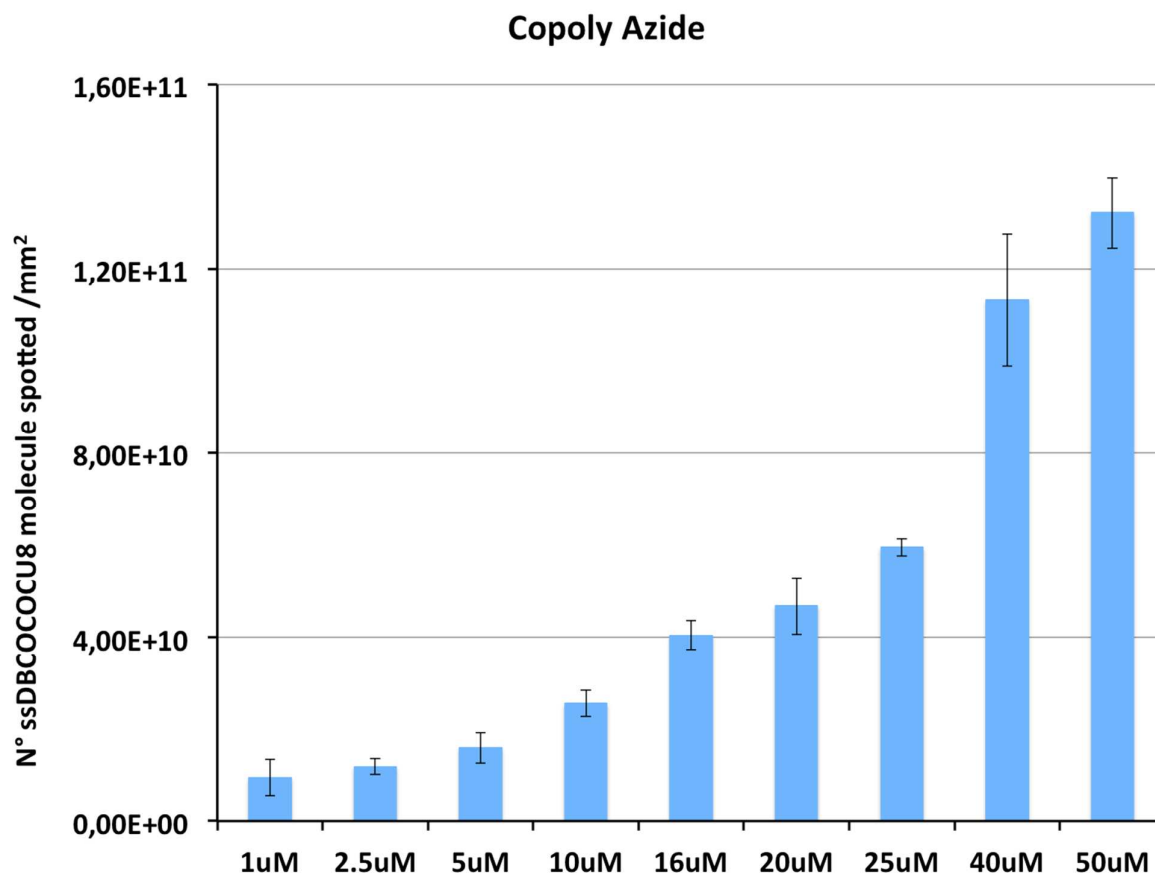


Figure 5 Histogram of the density of the spotted oligo (expressed as number of oligonucleotide molecules/mm²) onto a slide coated with Copoly Azide. An oligonucleotide modified in 5' position with a DBCO groups was immobilised at increasing concentrations onto a Copoly Azide coated slide. After an overnight incubation in a humid chamber, the slide was washed and analysed using the *IRIS* platform. The values are average of the spots of two subarrays constituted of 6 spots each; error bars are the standard deviations of the fluorescence intensity of each subarray.

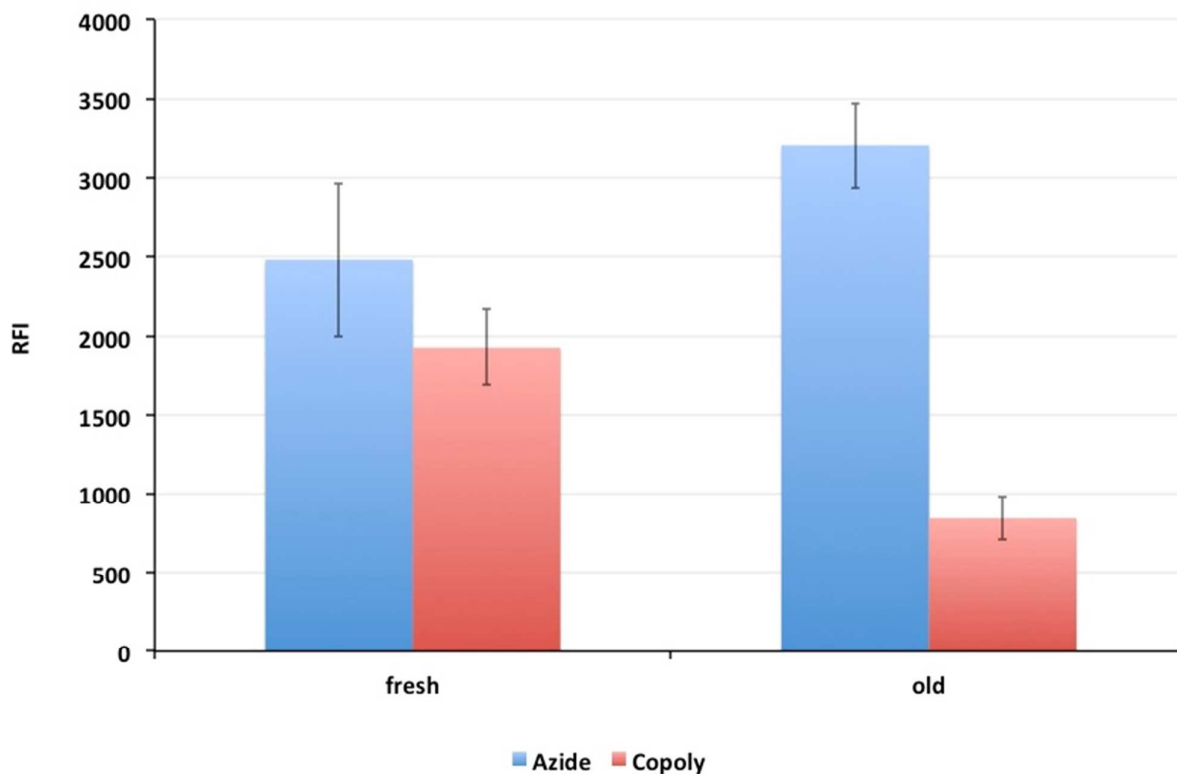


Figure 6 Fluorescence intensity signals obtained on slides coated with Copoly Azide and Copoly(DMA-NAS-MAPS) before and after the alkaline treatment to accelerate hydrolysis degradation. On Copoly(DMA-NAS-MAPS) slides, the immobilization of amino-modified oligo is hampered by the reduction NHS ester due to hydrolysis; on the contrary azide groups do not suffer for this degradation process and the fluorescence intensity after the aging treatment is comparable to the signal obtained on the fresh coating. Signals are the average of the spots of each array constituted of 6 x 6 spots; error bars are the standard deviations of the fluorescence intensity of each array. The arrays were scanned using 55% laser power and 55% for the photomultiplier tube gain (PMT).

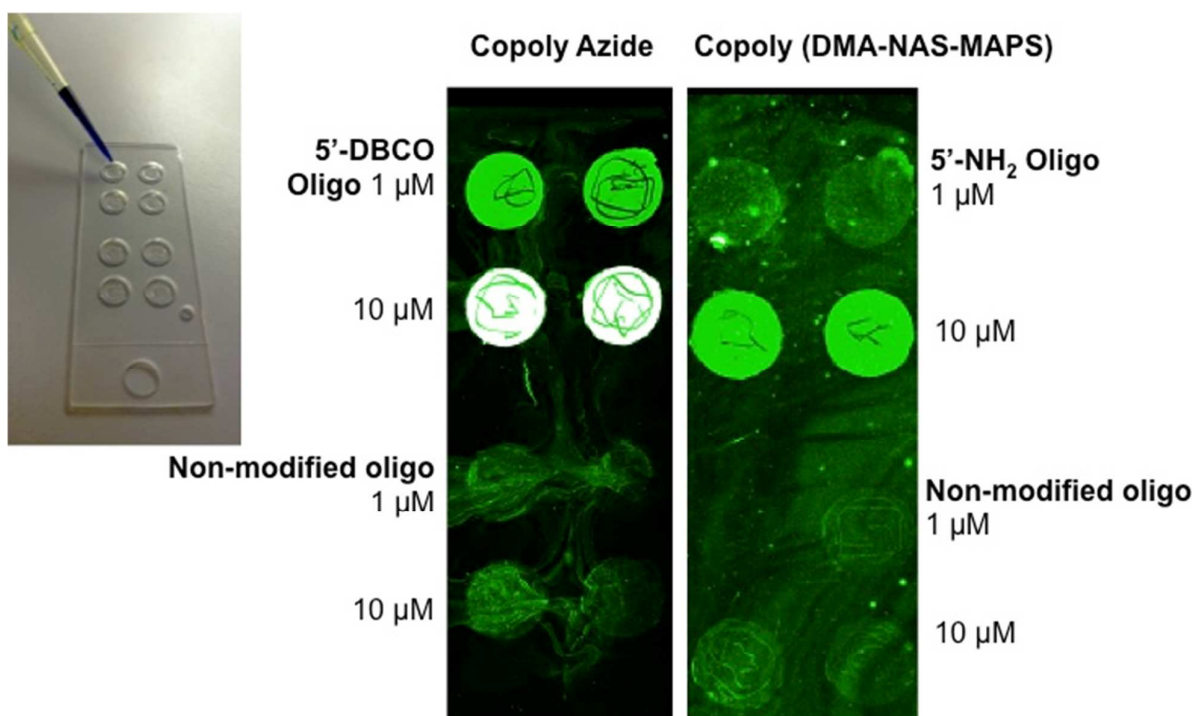


Figure 7 Image of the silicon frame used to obtain 8 wells of slides coated with Copoly Azide and Copoly(DMA-NAS-MAPS). Four wells on Copoly Azide were incubated with 20 μL of a Cy3 labeled double stranded oligonucleotide modified with a DBCO group in 5' position; similarly, four wells on Copoly(DMA-NAS-MAPS) were incubated with 20 μL of a Cy3 labeled double stranded oligonucleotide modified with an amine in 5' position. The fast hydrolysis rate of NHS ester on Copoly(DMA-NAS-MAPS) hampers the immobilization of amino probes when using large volumes, but the stability of click groups, such as the azide, facilitates the biomolecules conjugation to the surface

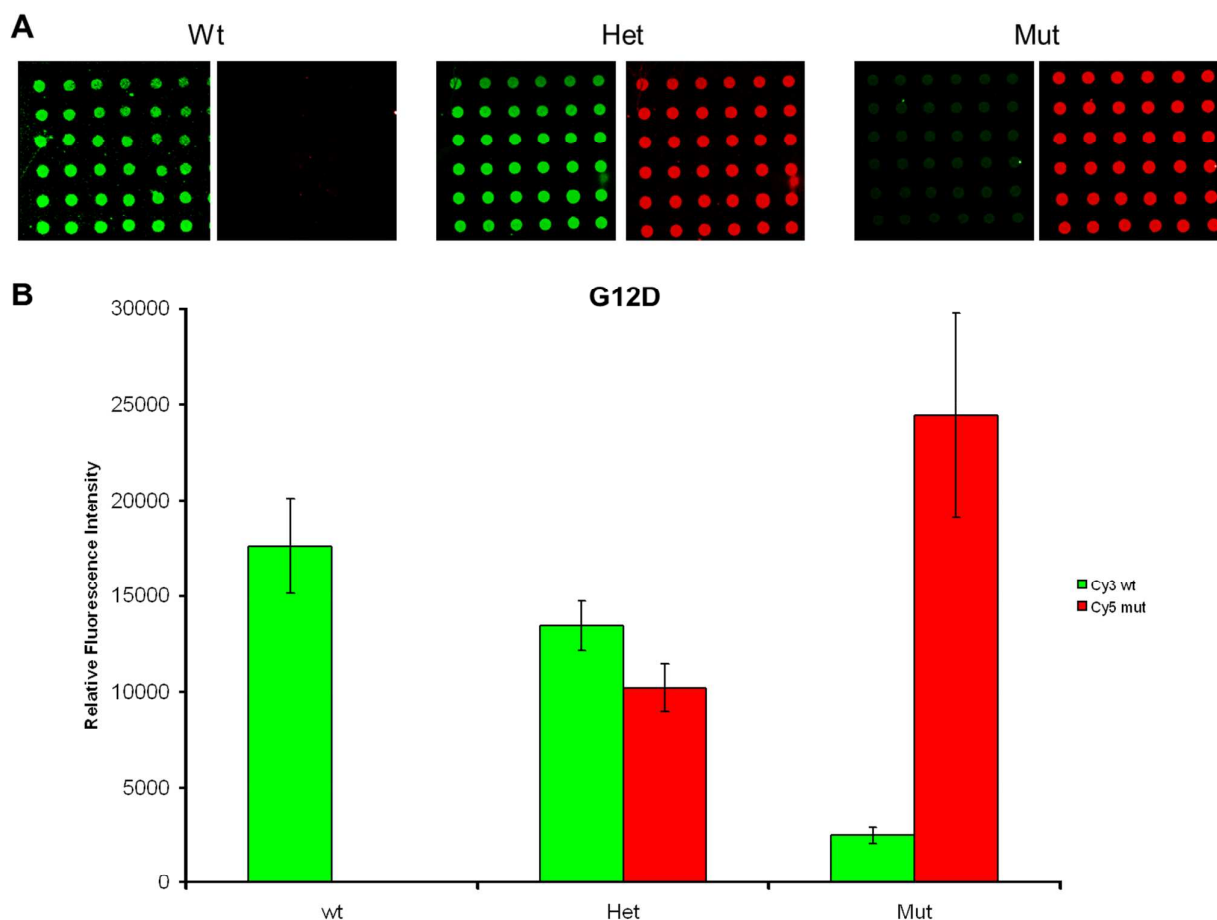


Figure 8 Microarray images for the genotyping of the G12D KRAS mutation; a) fluorescence image of the Cy3 fluorescence (green) corresponding to the wild-type allele and Cy5 fluorescence (red) corresponding to the mutated allele; b) normalized relative fluorescence intensity after hybridization of known control samples with the reporters complementary to the G12D variation. Bars are the average of the intensity of the 36 replicates of each sample. The error bars are the standard deviations of the fluorescence intensity of each sample. Wt, wild-type control sample; Het, heterozygous control sample; Mut, homozygous mutated control sample.