1	Effect of Penicillium nordicum contamination rates on ochratoxin A accumulation in dry-				
2	cured salami.				
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20 Abstract

- Fungal starter, such as Penicillium nalgiovense, are commonly used to inoculate sausages before 21 seasoning process. However, P. nordicum, a well-known ochratoxin A (OTA) producer frequently 22 isolated from seasoning rooms, could colonized the casing surface during the early stage of 23 production. The relationship between OTA accumulation and simultaneous inoculation of P. 24 nalgiovense and P. nordicum at different rates was evaluated. After 14 days of seasoning, the 25 persistence of P. nordicum was assessed by LAMP assay revealing its capability to colonize and 26 grow on salami surface at all the contamination rates. At the end of seasoning, OTA was 27 28 accumulated both in mycelium and dry-cured meat when P. nordicum contamination rate ranged
- from 25% to 100% of inoculum, while no OTA was detected in dry-cured meat at 2.5% and 0.25%.
- 30 Results demonstrated that contamination of fungal starter by *P. nordicum* could represent a serious
- 31 concern during salami production and therefore represents an important critical point to be
- 32 monitored.
- 33
- 34 Keywords
- 35 *Penicillium nordicum; Penicillium nalgiovense*; dry-cured meat; ochratoxin A; LAMP.
- 36

37 1. Introduction

The environmental conditions in the manufacturing-drying rooms for sausages production are very suitable for mold growth on the surface of meat products. Fungal development on the surface of dry-cured meat products has an important role, in terms of quality, especially during the seasoning period of both industrially and artisanal products.

- Although the surface mycoflora is very heterogeneous, the predominant genus is *Penicillium*. In
 particular, two atoxigenic species, *Penicillium nalgiovense*, and to a lesser extent *Penicillium*
- 44 chrysogenum (Leistner, 1990), appear to be responsible for commercial covering and seasoning of
- 45 sausages (Iacumin, Chiesa, Boscolo, Manzano, Cantoni, Orlic, & Comi, 2009). Moreover, the
- 46 atoxigenic new species *P. salamii* has been recently described as very well adapted to this
- 47 environment and frequently isolated from salami surface (Perrone, Samson, Frisvad, Susca, Gunde-
- 48 Cimerman, Epifani, & Houbraken, 2015). However, the environmental conditions in the of
- 49 manufacturing rooms used for salami production are suitable also for the growth on the product
- 50 surfaces of undesirable molds on the surface of meat products (Comi, Orlic, Redzepovic, Urso, &
- 51 Iacumin, 2004; Mižáková, Pipovà, & Turek, 2002) and thus the colonization by toxigenic fungal
- 52 species could not be excluded.

The presence of mycotoxins in meat products or sausage casing is certainly undesirable, since they 53 54 are secondary metabolites with relevant toxics effects on consumer health. It has been demonstrated that the presence of ochratoxin A (OTA) producing species, including *P. verrucosum* and *P.* 55

nordicum, is the most serious concern in dry-fermented sausages (Battilani, Pietri, Giorni, Formenti, 56

Bertuzzi, Toscani, Virgili, & Kozakiewicz, 2007; Iacumin et al., 2009). In particular, P. nordicum is 57 a widely distributed contaminant of sodium chloride and protein rich food (such as salami and cured

59 ham). The presence of OTA in dry-cured meat products can-could also be due to indirect

contamination of meat coming from carryover of animals exposed to naturally contaminated feed 60

61 (Bertuzzi, Gualla, Morlacchini, & Pietri, 2013; Dall'Asta, Galaverna, Bertuzzi, Moseriti, Pietri,

62 Dossena, & Marchelli, 2010).

58

63 OTA is a potent-mycotoxin, with nephrotoxic, nephrocarcinogenic, teratogenic, neurotoxic and 64 immunotoxic activities (EFSA, 2006; Marin-Kuan, Cavin, Delatour, & Schilter, 2008; Van 65 Egmond, 2002). Moreover, it is involved in porcine and chicken nephropathy (Stoev, Dutton, Njobeh, Mosonik, & Steenkamp, 2010) and it is suspected to be one of the the most important 66 67 etiological factors in human Balkan endemic nephropathy, as in the occurrence of tumors of urogenital tract (Pfohl-Leszkowicz, Petkova-Bocharova, Chernozemsky, & Castegnaro, 2002). 68 69 OTA has been classified as possible human carcinogen Group 2B by the International Agency for 70 Research of Cancer (IARC, 1993) and the Commission of European Communities fixed maximum admissible levels in several foodstuffs (Commission of the European Communities, 2006 and 71 72 2010). Although maximum admissible levels for OTA in meat and derived products are not yet established by European Commission, the Italian Ministry of Health has recommended a maximum 73 74 value of 1 µg/kg in pork meat and derived products (Ministero della Sanità, 1999). In order to counteract the colonization of salami surface from uncontrolled and heterogeneous 75 76 fungal population, and in particular by toxigenic species, controlled fungal starter are used to inoculate sausages at the beginning of seasoning process. Commonly P. nalgiovense is used as 77 starter culture to standardize and improve the quality of dry-cured sausages production (Sunesen & 78 79 Stahnke, 2003). Its application is reported to exert a protective effect that avoids the colonization of 80 dry-fermented sausages by undesirable fungal population, and in particular by toxigenic fungal species (Bernáldez, Córdoba, Rodríguez, Cordero, Polo, & Rodríguez, 2013). However, few data 81 82 are available about accumulation of OTA in salami in relation with to different contamination rates 83 of *P. nordicum* and on the protective effect of fungal starter against its colonization of sausages 84 surface. In this regards, the lack of information is mainly due to inappropriateness of inoculating toxigenic species directly in the meat plants and thus the abovementioned aspects should be first 85 86 investigated in controlled conditions. In the present work, the accumulation of OTA in salami

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87 inoculated with different fungal starter mixtures of *P. nalgiovense* and *P. nordicum* was evaluated at

a small scale seasoning process. Moreover, in order to evaluate the persistence of ochratoxigenic

89 species <u>in on</u> salami during the seasoning process, a rapid and specific loop-mediated isothermal

90 amplification (LAMP) assay has been applied for the specific detection of *P. nordicum* on salami

- 91 surface.
- 92

93 2. Material and Methods

94 2.1 Fungal strain

95 The isolates P. nordicum ITEM 9634 and P. nalgiovense ITEM 15292 (Agri-Food Microbial

96 Culture Collection of the Institute of Sciences of Food Production, CNR, Bari, Italy) were used for

97 inoculation of sausages. The <u>fF</u>ungal <u>cultures strains</u> were routinely cultured on PDA medium

98 (potato extract 4 g/L, glucose 20 g/L, agar 15 g/L) at 25 °C for 5-7 days and stored as a spore

99 suspension in 15% glycerol at -80° C.

100

101 2.2 Inocula preparation

Fungal inocula were prepared in 1 liter flasks containing 80 g of rice, soaked with distilled water to 30% w/v, incubated for one night at room temperature and sterilized at 121° C for 30 min. *P*.

104 *nordicum* and *P. nalgiovense* were inoculated in different flasks by using a conidial suspension (10^5)

105 conidia/mL) obtained by scraping conidia from colonies of the respective *Penicillium* species grown

106 on PDA plates at 25 °C for 7 days. Inoculated flasks were incubated in the dark at 25 °C for 10

days. Conidia were recovered by washing the mycelium with a sterile solution of 0.05% (v/v)

108 Tween 80 and filtering the suspension with <u>sterile</u> Miracloth paper (Calbiochem, San Diego, CA) to

109 eliminate mycelium debris. The concentration of conidia was estimated by "Thoma" chamber and

110 was adjusted to a final concentration of 10^7 conidia/mL for both *Penicillium* species. Different

fungal inocula were prepared by mixing different amounts of *P. nalgiovense* and *P. nordicum*

112 conidia as indicated in Table 1. Final conidia concentration for each inoculum was fixed at 10^6

113 conidia/mL.

114

115 2.3 Small scale seasoning process of salami

116 Fresh pork sausages, provided by Dodaro S.p.A., were manufactured according to the traditional

117 formulation of sweet Calabrian sausage: 69.5% lean pork meat, 17.4% pork back fat, 8.8% bell

118 | pepper extract, 2.2 % sodium chloride, 0.7% microbial starter; 0.5% paprika, 0.4% dextrose, 0.2%

sodium ascorbate, 0.2% fennel, 0.05% black pepper and 0.05% white pepper. Sausages were stuffed

120 into a natural casing to obtain sausages of about 200 g each, linked together in chain of 5 pieces.

- 121 | Sausages were stored at 4°C before being inoculated by immersion in <u>the</u> different fungal inocula.
- 122 A total of 30 sausages, were inoculated and arranged in a STG 701 Glass Seasoning Cabinet
- 123 (Everlasting S.r.l., Italy). The seasoning protocol consisted in a six phases ripening process of 30
- days (Table 2). The seasoning experiment was performed twice on different batches of sausages.
- 125
- 126 2.4 *Penicillium nordicum* detection by LAMP assay
- 127 The presence of *P. nordicum* on the surface of inoculated sausages was evaluated after 14 days of
- seasoning by LAMP assay. <u>A loopful of mycelium and spores was scraped from three different</u>
- 129 points of sausages surface, resuspended separately in 100 µl of distilled sterile water and incubated
- 130 <u>at 95°C for 5 min. After thermal treatment, samples were cooled on ice and centrifuged at 16000 g</u>
- 131 <u>at 4°C for 5 min to separate cell debris. Then, 10 µl of crude DNA extract was directly used as</u>
- 132 template for LAMP assay (Ferrara, Perrone, Gallo, Epifani, Visconti & Susca, 2015). LAMP
- 133 | reactions were performed in triplicates <u>for each extract.</u>
- 134

135 2.5 Ochratoxin A determination in mycelium and dry-cured sausages

- 136 Ochratoxin A determination was carried out after 30 days of seasoning on both dry-cured meat and
- 137 mycelium developed on sausages surface. In particular, the mycelium was collected, from each

sausage, by scraping the surface of casing. Then, sausages were brushed and washed to remove anymycelium debris and then cut in small pieces, without removing the casing, for the subsequent OTA

- 140 determination. OTA was extracted from mycelium with a mixture of methanol:acetonitrile:water
- 141 (30:30:40; v/v/v) by blending for 30 seconds with a Sorvall Omnimixer (Sorvall Instruments,
- 142 Norwalk, CN, USA). The ratio mycelium/extraction solvent mixture was 1 g/12 mL. After
- extraction the sample was filtered through a filter paper (Whatman N. 4) and the mycelium was
- discarded. The filtrate was diluted with an aqueous solution of NaHCO₃ (5% w/v; containing PEG
- 145 1% w/v) in a ratio 1:6 (v/v) and filtered through a glass microfiber filter (Whatman GF/A). Ten
- 146 milliliters of the diluted filtered extract (equivalent to 0.139 g of mycelium) were passed through
- 147 the OchraTestTM immunoaffinity column (VICAM, A Waters Business, Milford, MA, USA) at a
- 148 flow rate of about 1 drop/s, followed by 5 mL of a washing solution (NaCl 2.5% w/v; NaHCO₃
- 149 0.5% w/v) and 5 mL of water (flow rate of about 1-2 drop/s). OTA was then eluted with 2 mL of
- 150 methanol and collected in a 4-_mL silanized amber glass vial.
- 151 OTA determination in dry-cured meat samples was performed according to the method described
- by Chiavaro, Lepiani, Colla, Bettoni, Pari, and Spotti (2002), with minor modifications. In
- 153 particular, after homogenization of whole sausages, samples were extracted with a mixture 70:30
- (v/v) of methanol-1% sodium bicarbonate by blending at high speed for 3 min with a Steril Mixer

- 155 12 blender (International PBI, Milan, Italy). The ratio <u>of</u> dry-cured meat/extraction solvent mixture
- 156 was $1:4 \frac{g}{4} \frac{mL(w/v)}{mL}$. After filtration through filter paper (Whatman N. 4), 10 mL of filtrate was
- diluted with PBS-0.01% Tween 20 (PBS, sodium phosphate 10 mM, 0.85 % of NaCl, 0.01% Tween
- 158 20, pH = 7.4) in a ratio 1:5 (v/v) and then filtered through a glass microfiber filter (Whatman
- 159 GF/A). Ten milliliters of filtered diluted extract (equivalent to 0.5 g of sample) were passed through
- 160 the OchraTestTM immunoaffinity column (VICAM, A Waters Business, Milford, MA, USA) at a
- 161 flow rate of about 1 drop/s. The immunoaffinity column was washed with 10 mL PBS-0.01%
- 162 Tween 20 and 10 mL distilled water at a flow rate of 1–2 drops/s. OTA was eluted with 1.5 mL
- 163 methanol and collected in a 4-_mL silanized vial.
- 164 All eluted extracts were evaporated under a stream of air at ca. 50 $^{\circ}$ C, and the dried residue was
- reconstituted with 250 μ L of a mixture acetonitrile/water/acetic acid (99:99:2, v/v/v). An aliquot of
- 166 the solution (50 μ L) was injected into the chromatographic apparatus. HPLC analyses were carried
- 167 out using an Agilent 1100 Series chromatographic system (Agilent Technologies, Palo Alto, CA,
- USA) equipped with a fluorometric detector (model 363, $\lambda ex = 333$ nm, $\lambda em = 460$ nm). The
- analytical column was a Zorbax SB-C18 (5 µm, 4.6×150 mm; Agilent Technologies), preceded by a
- 170 4 x 3.00 mm SecurityGuard[™] Cartridges (Phenomenex, Torrance, CA, USA). The flow rate of the
- mobile phase (acetonitrile/water/acetic acid, 99:99:2; v/v/v) was 1 mL/min (OTA retention time t =
- 172 6.5 min). The detection limits were 1 μ g/kg and 0.2 μ g/kg for mycelium and dry-cured meat
- 173 samples, respectively.
- 174

175 3. Results and Discussion

The production process of dry-cured salami commonly required the external inoculation of fresh 176 pork sausages with a fungal starter preparation, even though the use of controlled fungal starter is 177 not so diffused, particularly among small manufacturers for production of artisanal salami. In 178 Southern Italy, fungal inoculation of sausages is commonly originated from the natural "house 179 flora" of seasoning rooms or retrieved from finished batches of dry-cured salami. In the former 180 practice, the inoculation by natural "house flora" could not guarantee a rapid, homogeneous and 181 182 controlled colonization of salami surfaces and therefore they are potentially much more exposed to the colonization of undesirable fungi that could compromise the quality and the safety of the final 183 products. Instead, in the latter inoculation practice, inoculum retrieved from already finished salami 184 (Alley, Cours, & Demeyer, 1992; Leroy, Verluyten, & Vuyst, 2006) might be most likely 185 contaminated by conidia of undesirable and/or toxin-producing molds belonging from sporulating 186 colonies. In both cases, undesirable contamination of fungal starter by toxigenic fungi could be 187

- amplified during the seasoning process and represents an important critical issue for salamiproduction.
- 190 Thus, in order to estimate the contribution of *P. nordicum* contamination to OTA accumulation in
- 191 dry-cured products, in the present work the relationship between OTA accumulation and
- simultaneous inoculation of salami with *P. nordicum* and *P. nalgiovense* at different rates was
- 193 monitored evaluated at a small scale seasoning process. The direct inoculation of sausages with *P*.
- 194 *nordicum* and their seasoning <u>at a small scale</u> contributed significantly to the novelty of the study
- due to the impossibility to inoculate OTA-producing strains directly in salami plants at industrialscale.
- 197 The inoculation of fresh pork sausages with <u>inocula contaminated with *P. nordicum* at the different</u>
- **198** inocula_rates simulated a possible -condition that might occur during inoculation step of sausages
- 199 before starting the seasoning process. Although *P. nordicum* and *P. nalgiovense* presented slight
- 200 different eco-physiological traits (Samson & Frisvad, 2004), seasoning conditions used in this study
- was-were effective to obtain a homogeneous development of fungal mycelium on the surface of
 salami with all the tested inocula. This showed -that the inoculum concentration and the
- 203 <u>environmental conditions used for the small scale seasoning process were able to reproduce the</u>
- 204 <u>seasoning process similarly to that commonly used in salami plants at industrial scale.</u>
- Since the isolation and identification of *P. nordicum* directly in salami plant is time consuming and
- requires sophisticated equipment and specific expertise, for the first time, a user friendly LAMP
- assay was used <u>for the first time</u> in order to speed-up the specific detection of *P. nordicum* on the
- 208 surface of salami during a small scale seasoning process. <u>The presence of *P. nordicum* was</u>
- 209 <u>evaluated 14 days after inoculation for each different inocula because of the presence on salami</u>
- 210 <u>surface of a homogeneous mycelium, easy to be sampled</u>. Based on LAMP results (Fig. 1a), *P*.
- 211 *nordicum* was detected on the surface of sausages inoculated with inoculum B (0.25% *P*.
- 212 *nordicum*), C (2.5% *P. nordicum*), D (25% *P. nordicum*), E (50% *P. nordicum*) and F (100% *P.*
- 213 *nordicum*), revealing that *P. nordicum* when co-inoculated at 0.25% was able to colonize and grow
- on sausages surface even in the presence of *P. nalgiovense* at 99.75% in the inoculum. This
- 215 result<u>Results</u> confirmed the suitability of LAMP assay <u>as non-destructive method for an early</u>
- 216 <u>detection of in detecting</u> the presence of *P. nordicum* DNA directly "on site" during the seasoning
- 217 process, also at low levels offering indication on the possible up-coming OTA contamination in
- 218 <u>meat</u>. However, as reported in previous studies for *P. verrucosum* (Bernáldez et al., 2013), the
- 219 molecular detection of a toxigenic fungus did not necessarily imply the real presence of the toxin in
- the food matrix, being its biosynthesis closely related to secondary metabolism rather than primary
- 221 one.

222 The presence of OTA was quantified both in dry-cured meat and mycelium grown on the surface of 223 sausages after 30 days of seasoning process (Fig. 1b-1c). As expected, OTA was not detected in both mycelium and dry-cured meat for sausages inoculated with inoculum A. OtherwiseIn details, 224 sausages inoculated with inoculum D, E and F showed OTA levels in mycelium of 110 µg/kg, 114 225 µg/kg and 83 µg/kg, while in dry-cured meat OTA levels were 1.8 µg/kg, 2.3 µg/kg and 2.0 µg/kg, 226 respectively. These evidences indicated that the contamination of fungal inoculum by P. nordicum 227 at a rate of 25 % could lead to OTA accumulation in meat above recommended maximum value in 228 Italy. Likewise, higher contamination rates of P. nordicum determined an increase of OTA 229 230 accumulation in meat at the end of seasoning process. Sausages inoculated with inoculum C showed OTA levels of about 5.1 μ g/kg in the mycelium, while OTA was not detectable (LOD= 0.2 μ g/kg) 231 in dry-cured meat. Therefore, the detection of OTA in salami without eliminating the casing 232 233 suggested that OTA did not accumulate significantly in the casing (data not shown), but probably spreads gradually in the meat in relation to OTA amount accumulated in the mycelium. Based on 234 our results, the amount of OTA detected in meat was about 1 % of the total amount detected in the 235 236 mycelium (as observed for inocula D, E and F) and therefore the presence of casing plays an 237 important role as barrier to OTA migration in meat. Moreover, In the case of inoculum B, although 238 LAMP assay revealed the presence of *P. nordicum* after 14 days, OTA contamination was not 239 detected in both mycelium and dry-cured meat. for sausages inoculated with inoculum B and inoculum A. 240 In the case of inoculum B, Thus, in the present study the protective effect of P. nalgiovense-could 241 be hypothesized, as already reported against *P. nordicum* and *P. verrucosum* on dry-cured sausages 242 243 (Bernáldez et al., 2013; Comi, Chiesa, Panseri, Orlic, & Iacumin, 2013), - However, in the present study the protective effect of *P. nalgiovense* was not observed if higher concentrations of *P*. 244 nordicum conidia were used to co-inoculate salami surface-together with *P. nalgiovense*. In this 245

regards, other study are need to deeper investigate the nature of their interaction and to clarify if the
observed effects was related to the ability of *P. nalgiovense* strain to interfere with OTA production
or mycelial growth of *P. nordicum*.

249

250 Conclusions

251 The contamination of fungal starters, such as *P. nalgiovense*, by ochratoxigenic fungi could

represent a serious concern in the production of dry-cured sausages. The inoculation of sausages

253 with an inoculum contaminated even with low conidia concentrations of *P. nordicum* could lead to

the accumulation of valuable OTA levels at the end of seasoning process. Indeed, the application

directly "on site" of a user friendly rapid, specific and sensible method, such as LAMP assay, may

256	be of great value in the monitoring or verification procedures to detect the presence of toxigenic				
257	molds in HACCP plans. ThisOur evidence suggested that the analysis of growing mycelium on the				
258	surface of ripening salami for OTA content and P. nordicum presence using rapid detection tool,				
259	could represent a good practice to monitor a possible up-coming OTA accumulation throughout the				
260	seasoning process.				
261	Therefore, when OTA-producing molds are detected on the surface of dry-cured meat during the				
262	seasoning process, corrective actions could be promptly adopt to avoid the consumption of dry-				
263	cured meat products contaminated by OTA.				
264					
265	Conflict of interest				
266	There is no conflict of interest.				
267					
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341 Figure captions

- 342 Figure 1: Comparison between *P. nordicum* persistence and OTA production. *In-tube* LAMP
- assay reactions on mycelium scraped after 14 days of seasoning (a); OTA accumulation after 30
- days of seasoning in mycelium (b) and dry-cured meat (c). Capital letters indicate the different
- inocula used to inoculate fresh pork sausages: A) 100% P. nalgiovense; B) 99.75% P. nalgiovense
- 346 + 0.25% P. nordicum; C) 97.5% P. nalgiovense + 2.5% P. nordicum; D) 75% P. nalgiovense +
- 347 25% P. nordicum; E) 50% P. nalgiovense + 50% P. nordicum; F) 100% P. nordicum. Bars indicate
- 348 standard errors of three biological replicates.

Inoculum ID	P. nalgiovense	P. nordicum	
А	100% (10 ⁶ conidia/mL)	-	
B	99.75%	0.25%	
D	$(9.975 \cdot 10^5 \text{ conidia/mL})$	$(2.5 \cdot 10^3 \text{ conidia/mL})$	
C	97.5%	2.5%	
C	$(9.75 \cdot 10^5 \text{ conidia/mL})$	$(2.5 \cdot 10^4 \text{ conidia/mL})$	
Л	75%	25%	
D	$(7.5 \cdot 10^5 \text{ conidia/mL})$	$(2.5 \cdot 10^5 \text{ conidia/mL})$	
Б	50%	50%	
E	$(5.0 \cdot 10^5 \text{ conidia/mL})$	$(5.0 \cdot 10^5 \text{ conidia/mL})$	
F		100%	
1,	-	$(10^6 \text{ conidia/mL})$	

Table 1: Different inoculum combinations with increasing amount of *P. nordicum* conidia used for the seasoning experiments. For each combination the percentage and respective estimated conidia concentration of *P. nalgiovense* and *P. nordicum* are reported.

Parameters	Phase 1	Phase 2	Phase 3	Phase 4	Phase 5	Phase 6
Τ (° C)	22	20	18	16	14	12
RH (%)	90	60	70	75	80	85
D (hour/day)	4 hours	1 day	2 days	2 days	2 days	23 days

Table 2: Protocol used for the seasoning process of sausages.

T=temperature; RH=relative humidity; D=duration

