Platinum on carbonaceous supports for glycerol hydrogenolysis: Support effect

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Abstract

Metal vapor synthesis (MVS) technique was applied to generate Pt-nanoparticles of different size (<1.3 nm and 2.5 nm) deposited onto carbonaceous supports, mainly characterized by a different surface area. The supported catalysts were employed in the glycerol hydrogenolysis reaction carried out under basic reaction conditions at 433 and 453 K to obtain 1,2-propanediol as the main liquid product. Comparison of the composition of the liquid phase products obtained by the different catalysts showed a clear dependence of aqueous-phase reforming, water-aas shift reaction activity as well as 1.2-propanediol chemoselectivity on the degree of Pt-sintering occurring different carbon supports. High-resolution transmission electron microscopic and X-ray powder diffraction studies carried out on as-synthesized and recovered heterogeneous catalysts provided clear evidences that a high sur area carbon support, such as Ketjen Black EC-600JD, notably retards nanoparticle aggregation.

Keywords: Hydrogenolysis; Glycerol; Metal vapor synthesis; Platinum nanoparticles; Carbonaceous supports

1 Introduction

The hydrogenolysis (i.e., dehydration and successive hydrogenation) of glycerol, which is the major by-product of biodiesel production, brings about the formation of the value-added diols 1.2-propanediol (1.2-PD) [1-7] and propanediol (1,3-PD) [8,9], which are mainly applied in the synthesis of biodegradable polymers, functional fluids, foods, cosmetics, and fragrances [10]. Glycerol (GLY) hydrogenolysis generally needs harsh catalytic condi basic reaction conditions and a dihydrogen pressure of 210-4500 psi) to proceed [10,11]. The activity of metal supported catalysts for glycerol hydrogenolysis follows the order Ru ≈ Cu ≈ Ni > Pt > Pd [11]. The main issue hydrogenolysis reactions is related to the selective breaking of C-C or C-O bonds of the triol. In this respect, Pt shows generally much lower C-C hydrogenolysis activity compared to Ru, being hence a suitable candidate fo chemoselective hydrogenolysis of GLY to 1,2-PD and lactate [5-7]. Along with the hydrogenolysis activity, aqueous_phase reforming (APR) is also observed, which is a structure sensitive process (i.e., selectivity depends on

[12-17]. Tomishige discussed a related nanoparticle (NP) size-sensitivity for the Ru-/C-mediated GLY hydrogenolysis reaction to give 1.2-PD as main product (i.e. smaller particles were less selective for the 1.2-PD product connected to the selectivity problem is the stabilization of Pt-NPs in the course of the catalytic hydrogenolysis reaction. In this respect, the application of bimetallic Pt-Ru-NPs [7] and particle modification by addition improve the performance of Pt-based catalysts. On the other hand, the nature of the support used notably influences the NPs' growth, since it behaves as a macroligand which interacts with the NPs' surface by its functional systematically study the effect of the support surface area on the sintering of Pt-NPs during glycerol hydrogenolysis reaction. To this purpose, we chose three graphite-type carbon supports, which differ mainly in surface content (i.e., Ketjen Black EC-600JD (C^K) (1396 m²/g, 6.2%) [19], Vulcan XC-72 (C^V) (254 m²/g, 5.4%) [19], and few layer graphene (C^G) (55 m²/g, 3.9%) [20]. Pt-NPs of controlled size (<1.3 nm and 2.5 nm, respec different carbon supports by means of metal vapor synthesis (MVS) technique [21].

2 Experimental

2.1 Materials

GLY and NaOH were purchased from Aldrich and used as received. Mesitylene and n-pentane were purified by conventional methods, distilled, and stored under argon. C^K and C^V were purchased from Cabot Corp. USA, while C^G reported in the literature [20]. Water was bidistilled.

2.2 Catalyst preparation

The Pt-NPs supported onto C^k, C^v, and C^G were synthesized by the MVS technique as follows: Platinum vapours generated at 1.45 × 10⁻⁶ psi by resistive heating of a tungsten wire surface coated with electrodeposited condensed with either mesitylene or n-pentane (60.0 mL) in a glass reactor at 77 K. The reactor chamber was heated to the melting point of the solid matrix and the resulting brown solution (55.0 mL) was kept under argon at The Pt-content of the obtained Pt-solvated metal atoms (SMAs) was determined by ICP-OES (1.4 mg/mL for Pt/mesitylene and 0.6 mg/mL for Pt/n-pentane). The SMAs (33.0 mg of Pt; 24.0 mL of Pt/mesitylene, or 55.0 mL of Pt/n-pe dispersion of the support (1.10 g) in either mesitylene or n-pentane (20.0 mL). The resulting suspension was warmed up to 298 K under stirring for 12 h. Afterwards the solvent was removed by vacuum and the obtained solids pentane and dried under reduced pressure. All isolated samples contained 3.0 wt.% of Pt as determined by ICP-OES analysis.

2.3 Catalyst characterization

Transmission electron microscopy (TEM) analysis of the supported Pt-NPs was carried out with a ZEISS LIBRA 200FE High-Rresolution Transmission Electron Microscope (HRTEM), equipped with a FEG source operating at 200 kV, in generation omega filter for energy selective spectroscopy (EELS) and imaging (ESI), HAADF-STEM facility, EDS probe for chemical analysis, integrated tomographic HW and SW. The samples of the supported catalysts were ultras isopropanol and a drop of the suspension was deposited on a holey-carbon film supported on a copper TEM grid of 300 mesh. Histograms of the particle size distribution were obtained by counting at least 500 particles. The m calculated by using the formula d_m = $\Sigma d_l \eta/\Sigma n$, where n_i is the number of particles with diameter d_i . Powder X-ray diffraction (PXRD) spectra were acquired at room temperature with a PANalytical X'PERT PRO powder $(\lambda = 1.5418 \text{ Å})$ and a parabolic MPD-mirror. The spectra were acquired in the 2Θ range from 5.0° to 100.0°, applying a step size of 0.0263° and a counting time of 70.9 s.

ICP-OES analyses of the supported catalysts were carried out with an iCAP 6200 Duo upgrade. Thermofisher instrument. A sample (1.0 mL) of Pt-SMA solution was heated over a heating plate in a porcelain crucible in the prese (2.0 mL) for six times, dissolving the solid residue in 0.5 M aqueous HCl. The limit of detection calculated for platinum was 2 ppb.

The BET-specific surface area of selected Pt-containing samples was determined by nitrogen adsorption at 77 K using a Micromeritics ASAP 2020 analyzer.

The metal dispersion and particle size of Pt_a@C^K, Pt_b@C^K, Pt_a@C^V, Rt_a@C^V, and Pt_b@C^V, and Pt_b@C^V was determined with the latter apparatus by dihydrogen chemisorption at 308 K in the pressure range 1.5 h at T_{red} of 423 and 473 K, followed by evacuation at T_{evacuation} = (T_{ect} + 10 K) for 10 h. After cooling the sample to 308 K, it was again evacuated for 2 h and then analyzed at 308 K. The metal surface area was 308 K and then extrapolated to zero pressure, assuming a Pt/H stoichiometry equal to unity. The amount of chemisorbed gas on the sample surface was determined after subtracting the physisorbed contribution.

2.4 Catalytic hydrogenolysis reaction

Supported Pt catalysts Pt_a@C^{K/VG} (100.0 mg, 0.01538 mmol of Pt, a corresponds to a 87% Pt dispersion; 0.01338 mmol Pt_{surface}) and Pt_b@C^{K/V} (164.0 mg, 0.02522 mmol of Pt, b corresponds to a 53% Pt dispersion; 0.0 into a stainless steel autoclave, which was then sealed and evacuated. Afterwarde a deaerated solution of GLY (17.046 mmol) (i.e.. GLY to Pt_(surface) molar ratio of 1274) and NaOH (40.0 mmol) in water (50.0 mL) was intro room temperature. The autoclave was then charged with dihydrogen (600 psi) at 303 K and heated to the desired reaction temperature under agitation (1000 rpm). After the desired reaction time, the autoclave was cooled to ro reaction products were analyzed with a QIC Series Mass Spectrometer (Hiden Analytical). The residual gas pressure was then released, the autoclave opened, and the liquid phase neutralized with sulphuric acid (0.1 M) and af pressure liquid chromatography (HPLC) (i.e., Shimadzu-UFLC apparatus, equipped with a RID detector and a Alltech OA-1000 Oorganic acid column of 300 mm (length) and a 6.5 mm (i.d.); 0.01 N H₂SO₄ was used as eluent comb

0.4 mL/min at 338 K.

Supported catalysts were recovered by filtration, washed with water (3 × 10.0 mL), and acetone (2 × 10.0 mL), and then dried at room temperature.

Recovered Pt $_{a}$ @C $^{\text{\tiny K}}$ and Pt $_{a}$ @C $^{\text{\tiny V}}$ was used for recycling experiments carried out at 433 K.

The GLY conversion (%), the amount of gas-phase products (%), the chemoselectivity of the liquid products (%), and TOF values were determined as follows:

GLY conversion $(\%) = [mol(GLY_{initial}) - mol(GLY_{unreacted})]/mol(GLY_{initial}) \times 100$.

 A mount of gas-phase products (%) = [mol(GLY_{initial}) – mol(GLY_{unreacted}) – Σmol(products)]/mol(GLY_{initial}) × 100.

Chemoselectivity $(\%) = mol(_{product})/[mol(GLY_{initial}) - mol(GLY_{unreacted})] \times 100.$

TOF = mol(GLY_{reacted})/[mol(Pt_{surface}) × h] with a Pt_{surface} amount of 13.37 × 10⁻³ mmol. TOF values are given after 4 and 8 h of reaction time.

3 Results and discussion

Pt-NPs were synthesized by MVS technique [21,22], as shown in Scheme 1. The MVS approach to obtain metal particles has generally the following advantages over traditional metal particle synthesis which foresees a reduction of the oxidized metal precursor [23-25]: (i) The final Pt-content can be stierredadjusted by the concentration of the solvated metal particles in solution; (ii) Pt-NPs of comparable size are accessible, regardless of the s the size of the metal particles can be controlled upon the different metal clusters' growth in different solvents; (iii) The supported NPs contain only metal in its reduced form. In order to obtain Pt-NPs of different size pentane were used as solvent. Indeed, it has been proved by NMR spectroscopy that mesitylene is capable of stabilizing very small Pt nanoclusters (<1.5 nm) in solution [26]. Unlike mesitylene, the non-coordinating property exploited to prepare Pt-NPs of larger size. The simple addition of the desired support (i.e.] C^{KV/G}) to the mesitylene or n-pentane-solvated Pt nanoclusters in solution gave the supported catalysts Pt_a@C^{K/V/G} and Pt

Bulk metal **Scheme 1** Catalysts' synthesis by MVS technique.

The isolated supported catalysts have been characterized by HRTEM, PXRD, N₂-physisorption, and H₂-chemisorption. As a result, HRTEM analysis showed for Pt_a@C^{K/VG} Pt-NPs of <1.3 nm in size (Fig. 1) regardless of the while Pt_b@C^{kV} revealed a mean Pt-NP size of 2.4±0.7 and 2.6±0.6 nm for C^k and C^v, respectively (Fig. 2). In all the examined samples, high-angle annular dark-field scanning transmission electron microscopy (HAADFrevealed homogeneous dispersions of the Pt-NPs onto the different supports (Figs. S1-S5). Accordingly, PXRD diffractograms acquired for the as-synthesized Pt_b@C^{KV} catalysts (Fig. 3) showed a small hump for the Pt(111) Pt centered at 40.0° (2Θ) [27], while for Pt_a@C^{K/VG} catalysts, the line broadening was too large to observe the Pt(1 1 1) Bragg reflex.

Fig. 1 HRTEM-micrographs of Pt_a@C^K (left), Pt_a@C^V (middle), and Pt_a@C^G (right).

Fig. 3 PXRD diffractograms of the as-synthesized carbon-based Pt catalysts.

The metal dispersion calculated from average particle size obtained from HRTEM observations following the equation $d_{\text{rel(VS)}} = 3.32/\text{FE}^{1.23}$ (where FE is the fraction exposed, $d_{\text{rel(VS)}} = d_{\text{vol}}/d_{\text{at}}$, (d_{VS}) is assembly of particles of different sizes, and $d_{\rm at}$ is the atomic diameter of platinum (2.7 Å)) [28] were in accordance with the results obtained from H₂ chemisorption experiments carried out on Pt_a@C^K and Pt₀@ (chemisorption), 58% (HRTEM)/53% (chemisorption), respectively. Analogous results were obtained with Pt_a@C^y and Pt_b@C^y: 90% (HRTEM)/58% (chemisorption), 53% (HRTEM)/50% (chemisorption), respectively. The N₂-physi out on Pt_{ab}@C^K and Pt_{ab}@C^V showed a significant reduction of the carbon surface area of C^K and C^V, due to the reduction of the pore volume, upon supporting Pt-NPs (Table 1). When mesitylene (a-type catalysts) w

MVS technique, the surface area reduction was much higher compared to n-pentane, regardless of the carbon support used (i.e., C^k (surface area reduction): 44% (mesitylene) vs 29% (pentane); C^V (surface area reduction): 25% (pentane). A controlled heating of Pt_a@C^K (2.0 °C/min) combined with an on-line mass spectroscopic analysis (i.e., [mesitylene-CH₃]⁺ (m/z = 105)) of the mesitylene released from the carbon support showed that a mesitylene is released from C^K, while mesitylene localized inside the pores is released in an extremely broad temperature range (i.e. from 170 to 300 °C (Fig. S6). The average pore width distribution (i.e. bimodal pore w did not change upon supporting Pt.

^a After catalysis 433 K, 4 h.

 Pt_{ab} @C^K, Pt_{ab}@C^V, and Pt_a@C^G werewas used to catalyze the aqueous-phase hydrogenolysis reaction of GLY (2.4 vol%) in the presence of NaOH (0.8 M), H₂ pressure (600 psi at 303 K), and a GLY to Pt_{(surfa} catalytic reactions were performed at 453 K and 433 K in order the estimate the effect of the reaction temperature on the overall catalytic activity and chemoselectivity towards 1,2-PD which is the target organic compound.

The liquid- and gas-phase products formed in the course of the GLY hydrogenolysis reactions were analyzed by HPLC and mass spectrometry, respectively. Importantly, the carbon mass balance was in all cases >99%. The results the catalytic screening are compiled in Table 2.

Table 2 Catalytic hydrogenolysis of GLY with $\text{Pt}_\text{d}\text{@C}^\text{K/V/G}$ and $\text{Pt}_\text{b}\text{@C}^\text{K/V}.$

^a Catalytic conditions: mmol GLY/mmol Pt_(surface) = 1274, H₂O (50.0 mL), GLY (17.046 mmol), NaOH (40.0 mmol), p(H₂) (600 psi at 303 K), *t* (4 h).

^b 8 h.

c In the absence of NaOH.

d In the absence of H2.

^e 1,2-PD instead of GLY.

^f 1st recycle.

^g 2nd recycle.

All catalytic hydrogenolysis reactions were carried out in the presence of base, since in its absence only a very low GLY conversion was obtained (Table 1, entry 4) [6]. Regardless of the reaction temperature, the obtained reaction products were 1,2-PD, ethylene glycol (EG), and MeOH (not reported in Table 2) which were formed in a 1:1 molar ratio, due to a retro-aldol reaction [30] and the sodium salt of lactic acid (Na(LA)) [31,32] (Scheme products consisted of CO, CO_2 and traces of CH_4 .

Scheme 2 Liquid GLY hydrogenolysis products.

Catalytic GLY hydrogenolysis reactions conducted at 453 K clearly showed for the a-type Pt catalysts, a much higher activity compared to the b-type analogues along with a lower chemoselectivity for 1,2-PD (Table 2, entries 2/8). This lower 1,2-PD-chemoselectivity found for the former catalysts is mainly due to their high aqueous-phase reforming activity (APR) (Table 2), which is expected to be higher for smaller Pt-NPs due to the higher numb atoms [11-16]. Also, the EG formation is lower in b-type compared to a-type catalysts, while the yield of Na(LA) seems to mainly depend on the surface area of the applied support. As a result, the carbon support with the s gave the highest amount of LA (i.e. 12%). More importantly, LA is not only produced from GLY [31,32] but it is also accessible by dehydrogenation of 1,2-PD and successive reaction with base (Scheme 2). Accordingly, an inde experiment using 1,2-PD as substrate (Table 2, entry 6) gave 23% of LA, even in the presence of H_2 .

The water–gas–shift (WGS) reaction [33–36] seemed slightly more favoured by Pt@C^K compared to Pt@C^V, regardless of the initial size of the Pt-NPs, while on C^G, WGS is almost not occurring.

Analogous catalytic GLY hydrogenolysis reactions carried out at 433 K (Table 2, entries 11-20) exhibited for Pt_a@C^k the highest GLY conversion (TOF = 181 h⁻¹) along with the highest chemoselectivity for 1,2-PD (73%) 11). This latter chemoselectivity dropped to 70% for a catalytic reaction lasting 8 h (entry 14). Conversely, Pt_b@C^K showed under identical catalytic conditions a much lower catalytic activity (TOF = 48 h⁻¹) and chem (entry 15). Even Pt_a@C^v (entry 16) gave scarves results in terms of 1,2-PD chemoselectivity (53%). LA was formed at 433 K only by Pt@C^v. We recycled twice Pt_a@C^k and Pt_a@C^vat 433 K and observed for the former decrease of the catalytic activity as well as chemoselectivity (i.e., 68% after the 2nd recycling experiment, entry 13), while the latter one reached a chemoselectivity of only 40% after the 2nd recycling experiment (entry

In order to study the aggregation of the Pt-NP on C^{KV/G} under catalytic hydrogenolysis reaction conditions, we separated the solid catalysts from the solution after catalysis by a simple filtration at room temperature an solids with water and acetone, followed by air_drying. HRTEM-analyses of Pt_a@C^{k/v/G}, recovered after the catalytic reactions performed at 453 K for 4 h, were carried out and representative micrographs are shown in Figs

Fig. 4 HRTEM-micrographs and histograms of recovered Pt_a@C^K (left) and Pt_a@C^V (right) after catalysis conducted at 453 K for 4 h.

Fig. 5 HRTEM-micrographs of recovered Pt_a@C^G with different magnification (A and B) after catalysis conducted at 453 K for 4 h.

In Table 3 are compared the Pd-NPs' size of the different catalysts before and after GLY hydrogenolysis reaction carried out at 453 and 433 K.

Table 3 Average Pt-NPs' size of supported catalysts before and after GLY hydrogenolysis at 453 and 433 K.

^a From HRTEM measurements.

^b From PXRD measurements.

The HRTEM-micrographs evidenced a significant increase of the Pt-NPs size on C^v and C^G in the course of the catalytic hydrogenolysis reactions. Most importantly under the applied reaction conditions, Pt-NPs on C^G ga predominant amount of particles which form larger aggregates, precluding hence a reliable particle size histogram (Fig. 5). In contrast, Pt_a@C^K showed after catalysis at 453 K, 4 h relatively small Pt-NPs of 3.2 ± 1.2 Pt-NPs size was observed with b-type catalysts after catalytic reactions conducted at the same temperature but lasting 8 h (Table 3). The Pt-NP size was determined in this latter case from the corresponding PXRD spectra (F means of the Debye-–Scherrer method [37] based on the Pt(1 1 1) Bragg reflex centered at 40.0° (2Θ).

 ${\sf Fig. 6}$ PXRD diffractograms of as-synthesized Pt_b@C^V (a), recovered Pt_b@C^V (b), as-synthesized Pt_b@C^K (c), and recovered Pt_b@C^K (d).

An analysis of the PXRD diffractograms of recovered Pt $_{\rm a}$ @C^{k/V} after hydrogenolysis reactions at 433 K lasting 4 and 8 h (Fig. 7) (Table 3) confirmed the slower sintering of Pt-NPs on C^K compared to C^V.

 ${\sf Fig. 7}$ PXRD diffractograms of as-synthesized Pt_a@C^V (a), recovered Pt_a@C^V (4 h) (b), recovered Pt_a@C^V (8 h) (c), as-synthesized Pt_a@C^K (d), recovered Pt_a@C^K (4 h) (e), and recovered Pt_a@C^K (8 h)

N₂-physisorption analysis carried out on recovered Pt_a@C^K (433 K, 4 h) showed almost the same support surface area for C^K as the as-synthesized catalyst (Table 1) (*i.e.* 743 m²/g vs 775 m²/g (as-synthesized)_a the C^K support in the course of the catalytic GLY hydrogenolysis reactions.

The stability of Pt_a@C^{kv} against Pt leaching into aqueous solution during GLY hydrogenolysis was proved by hot filtration (353 K) of the supported catalyst from solution, which was subjected to ICP-OES analysis. As a r amounts of Pt in solution were detected (*i.e*.. \leq 2 ppb for Pt_a@C^K and 0.064 ppm for Pt_a@C^V), thus indicating the efficient anchoring of Pt-NPs on the graphite structure of C^{KV}.

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4 Conclusions

Well-defined Pt-NPs of controlled size (<1.3 nm and 2.4 nm), prepared by means of MVS technique, were deposited on carbonaceous supports such as Ketjen Black EC-600JD (C^K), Vulcan XC-72 (C^V), and fewer layer graphene (applied for basic glycerol hydrogenolysis reactions carried out at 453 and 433 K. HRTEM and PXRD measurements carried out on recovered catalysts confirmed that the Pt-NP sintering is retarded on a high surface carbon suppo regardless of the initial Pt-NP size, while on C^G (lowest surface area), the strongest Pt-NP aggregation occurred, fostering the formation of lactate. The stronger control of C^K over the Pt-NP sintering compared to C^V chemoselectivity for 1,2-PD (73%) at 433 K (i.e., at 453 K, the aqueous-phase reforming of glycerol notably decreased the 1,2-PD chemoselectivity) with a TOF of 181 h⁻¹; (ii) a recyclable catalysts which showed a drop of chemoselectivity to 68% after the third catalytic cycle.

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Appendix A. Supplementary material

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.jcat.2015.03.003.

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Appendix A. Supplementary material

Multimedia [Component](proofs/elsevier/YJCAT/11700/images/mmc1.docx) 1

Supplementary data 1

Graphical abstract

Highlights

- **•** Different sized Pt-nanoparticles were supported onto carbonaceous materials by metal vapor synthesis technique.
- **•** Nanoparticles' growth during glycerol hydrogenolysis was steered by the support surface area.
- **•** Reaction temperature, nanoparticles' size, and carbon surface area influenced the chemoselectivity of hydrogenolysis products.

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